groov ANALOG VOLTAGE INPUT MODULE

Features

- > 10, 12, or 24 channels per module
- > Module cover with LED indicates module status
- > Touch-sensitive pad triggers display of module information on groov EPIC® processor's display
- > Operating temperature: -20 to 70 °C
- > UL Hazardous Locations and ATEX compliant
- > Guaranteed for life

DESCRIPTION

groov I/O modules are part of the groov EPIC® (Edge Programmable Industrial Controller) system. Wired directly to field devices (sensors and actuators), groov I/O translates the electrical signals from those devices into the digital language computers understand—so you can monitor and control devices and use their data wherever you need it, in your local computer network or in cloud services.

The **GRV-IV-24** module provides 24 non-isolated channels of analog input. Note that all channels share a common reference terminal. Each channel can be configured for any one of the following eight input ranges.

±160.0 VDC	±40.0 VDC	±10.0 VDC	±2.5 VDC
±80.0 VDC	±20.0 VDC	±5.0 VDC	±1.25 VDC

The **GRV-IVI-12** modules provides 12 isolated channels of analog input. Each channel can be configured for any one of the following eight input ranges.

±160.0 VDC	±40.0 VDC	±10.0 VDC	±2.5 VDC
±80.0 VDC	±20.0 VDC	±5.0 VDC	±1.25 VDC

The **GRV-IVIRMS-10** module provides 10 isolated channels of analog input reading 0-300 V of true RMS AC or DC. It may be used to monitor 120/240-volt AC/DC and 12/24/48-volt AC/DC system voltage.

Wiring is simplified with a top-mounted connector, which provides spring-clamp terminals for common, power, and field wiring. The connector is held in place by a single, captive retention screw but can be removed with the field wiring intact for wiring in advance or easier module field replacement.

A swinging, two-position cover protects wiring from inadvertent contact, as does the dead-front design. The two positions of the cover offer the option of more space to accommodate larger wire. The



GRV-IVIRMS-10 module

module cover provides a touch-sensitive pad; touch the pad and the *groov* EPIC processor displays information about the module, including specifications and a wiring diagram.

Part Numbers

Part	Description
GRV-IV-24	Analog voltage input, 24 channels, 8 configurable input ranges from ± 160 V to ± 1.25 VDC, no channel-to-channel isolation
GRV-IVI-12	Analog voltage input, 12 channels, configurable input ranges from ± 1.25 to ± 160 VDC, channel-to-channel isolation
GRV-IVIRMS-10	Analog RMS voltage input, 10 channels, 0–300 VAC/VDC, channel-to-channel isolation



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The module pivots into place and is held securely in place by a captive hold-down (retention) screw.

groov I/O modules are hot swappable (which means they can be installed or removed without turning off power to the unit) and self-identifying—as soon as you mount the module to the chassis, it communicates to the processor and identifies itself.

Each *groov* I/O module cover provides a large module LED to indicate module health at a glance.

FEATURES AND SPECIFICATIONS

Features

Features	GRV-IV-24	GRV-IVI-12	GRV-IVIRMS-10
Number of Channels	24	12	10
Channel-to-Channel Isolation		٠	•
Analog Totalizing	•	•	•
Average Filter Weight	•	•	•
Minimum/Maximum Values	•	•	•
Offset and Gain	•	•	•
Quality Indication	•	•	•
Scaling	•	•	•
Simple Moving Average	•	٠	•

Specifications

Specification	GRV-IV-24	GRV-IVI-12	GRV-IVIRMS-10
Input Ranges	±160.0VDC±80.0VDC±40.0VDC±20.0VDC±10.0VDC±5.0VDC±2.5VDC±1.25VDC	±160.0VDC±80.0VDC±40.0VDC±20.0VDC±10.0VDC±5.0VDC±2.5VDC±1.25VDC	300.0 V _{rms} AC/DC 150.0 V _{rms} AC/DC 60.0 V _{rms} AC/DC 30.0 V _{rms} AC/DC 20.0 V _{rms} AC/DC 10.0 V _{rms} AC/DC 5.0 V _{rms} AC/DC 1.0 V _{rms} AC/DC 0.5 V _{rms} AC/DC
Over-range limits	±176.0 VDC ±88.0 VDC ±44.0 VDC ±22.0 VDC ±11.0 VDC ±5.5 VDC ±2.75 VDC ±1.375 VDC	±176.0 VDC±88.0 VDC±44.0 VDC±22.0 VDC±11.0 VDC±5.5 VDC±2.75 VDC±1.375 VDC	333.0 V _{rms} AC/DC 165.0 V _{rms} AC/DC 66.0 V _{rms} AC/DC 33.0 V _{rms} AC/DC 22.0 V _{rms} AC/DC 11.0 V _{rms} AC/DC 5.5 V _{rms} AC/DC 1.1 V _{rms} AC/DC 0.55 V _{rms} AC/DC V _{rms} AC/DC 1.1
Resolution	Range / 1,048,576 (20-bits)	Range / 1,048,576 (20-bits)	Range / 1,048,576 (20-bits)
Accuracy $\pm 0.1\%$ of Full Scale	±160 mV ±80 mV ±40 mV ±20 mV ±10 mV ±5 mV ±2.5 mV ±1.25 mV	±160 mV ±80 mV ±40 mV ±20 mV ±10 mV ±5 mV ±2.5 mV ±1.25 mV	N/A
Accuracy @ 50-60 Hz	N/A	N/A	± 200 mV and $\pm 0.2\%$ of reading
Accuracy @ 60-400 Hz	N/A	N/A	± 200 mV and $\pm 0.3\%$ of reading

Specifications continue on next page.



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All *groov* power supplies, voltage converters, pass-through power adapters, I/O modules, and processors are UL/cUL listed and compliant with the ATEX, Low Voltage, and EMC CE and UKCA directives. Each module is factory tested twice before shipment and most modules are guaranteed for life.

Specification	GRV-IV-24	GRV-IVI-12	PAG GRV-IVIRMS-10
Input Impedance Nominal	9.7 megohms	9.7 megohms	9.5 megohms
Input Filter	-3 dB at 46 HZ	-3 dB at 46 HZ	N/A
DC Reversal	N/A	N/A	1% of Range
Analog Data Filtering	-3 dB @ 2.4 Hz -25 dB @ 60 Hz	-3 dB @ 46 Hz -5 dB @ 60 Hz	N/A
Software Data Filtering: Simple Moving Average (SMA) Weighted Average 	 1 to 32 readings 1 to 4096	 1 to 32 readings 1 to 4096	 1 to 32 readings 1 to 4096
Data Refresh Time	225 ms	15.5 ms	50 ms
Step Input Response Time	225 ms x SMA value (7.2 s @ 32 SMA, Default SMA = 4)	16.5 ms x SMA value (0.53 s @ 32 SMA, Default SMA = 4)	 250 ms x SMA value (1 s @ SMA = 4) 100% to 0%: 1,100 ms x SMA value (4.4 s @ SMA = 4)
Common Mode Rejection	> -120 dB	> -120 dB	> -120 dB
Max. Survivable Input	300 V	300 V	330 V
Max. Operating Common Mode Voltage	250 V	250 V	300 V
Quality Indication	out of range	out of range	out of range
solation (field-to-logic)	300 V working, 1500 V transient (1 minute)	300 V working, 1500 V transient (1 minute)	300 V working, 1500 V transient (1 minute)
Isolation (channel-to-channel)	300 V between channel group 0-11 & group 12-23	300 V working, 1500 V transient (1 minute)	300V working, 1500 V transient
Number of Channels	24	12	10
Chassis Power Consumption	1.0 W	2.2 W	1.5 W
Minimum <i>groov</i> EPIC Firmware Version	1.0.0	1.4.2	1.5.0
Minimum PAC Project Version	10.0000	10.2003	10.2005
Ninimum Library Package for CODESYS Version	1.0.0.0	1.0.2.0	1.0.3.0
Wire Size	28–14 AWG	28–14 AWG	28–14 AWG
Wire Strip Length	0.315–0.354 inches (8–9 mm)	0.315–0.354 inches (8–9 mm)	0.315–0.354 inches (8–9 mm)
Forque, connector screw	2.5 in-lb (0.28 N-m)	2.5 in-lb (0.28 N-m)	2.5 in-lb (0.28 N-m)
Forque, hold-down screw	3.5 in-lb (0.4 N-m)	3.5 in-lb (0.4 N-m)	3.5 in-lb (0.4 N-m)
Temperature (operating)	-20 °C to +70 °C	-20 °C to +70 °C	-20 °C to +70 °C
Temperature (storage)	-40 °C to +85 °C	-40 °C to +85 °C	-40 °C to +85 °C
Relative Humidity non-condensing)	5–95%	5–95%	5–95%
MTBF (minimum, 25 °C)	1.2 Mhrs	1.2 Mhrs	1.2 Mhrs
Agency Approvals	UL/cUL (Class 1, Div 2) ^a ; CE: ATEX	(Category 3, Zone 2) and RoHS; DF	ARS; CB Scheme, UKCA
Warranty	Lifetime	Lifetime	Lifetime

a. For use in hazardous locations, equipment must be mounted in an enclosure that meets the requirements of the National Electrical Code, ANSI/NFPA 70, and ANSI/ISA-61010-1 (82.02.01).

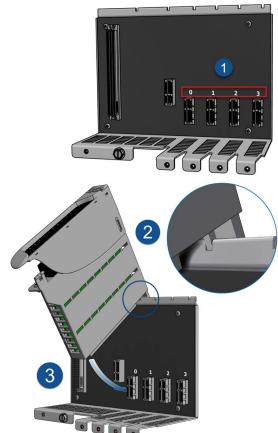
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MOUNTING

Mount groov I/O modules onto a groov EPIC chassis (see the groov EPIC Chassis Data Sheet (form 2247) for instructions). To learn the names and physical features of the parts of the module, see "Description of Module Parts" on page 11.

Mounting the Module



The numbers on the diagrams correspond to the numbered steps in these instructions.

CAUTION: For electrical safety, de-energize field devices wired to the terminal connector before starting.

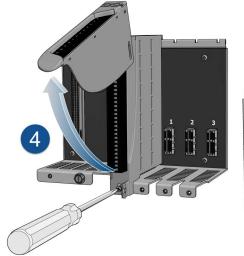
- 1. Orient the *groov* EPIC chassis so that the module connector numbers are right-side up, with **0** on the left as shown in the diagram.
- **2.** Hold the module at a 45° angle, and line up the alignment tab on the back tip of the module with the slot at the back of the chassis.
- **3.** Pivot the front of the module down to the module connector on the chassis, and push to snap the module into the connector.
- **4.** Lift the module cover up to access the module hold-down (retention) screw, and tighten the screw to secure the module into position.

CAUTION: Do not over-tighten. See the torque specs in the "Specifications" table.

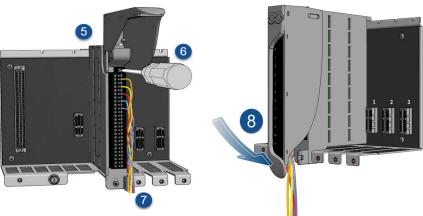
- 5. If the module does not have a terminal connector, install one.
- 6. Secure the terminal connector by tightening the terminal connector screw.

CAUTION: Do not over-tighten. See the torque specs in the "Specifications" table.

- **7.** Follow the wiring instructions in the "Pinout and Wiring" section to wire your field devices to the channels on the terminal connector.
- 8. When wiring is complete, bring the module cover back down to cover the wires. If the wires are too thick to close the module cover easily, lift the module cover, raise the back of the module cover up to the higher position, and then bring the module cover back down to cover the wires.



If you powered down your unit, you can turn it back on when you are done installing modules and wiring.

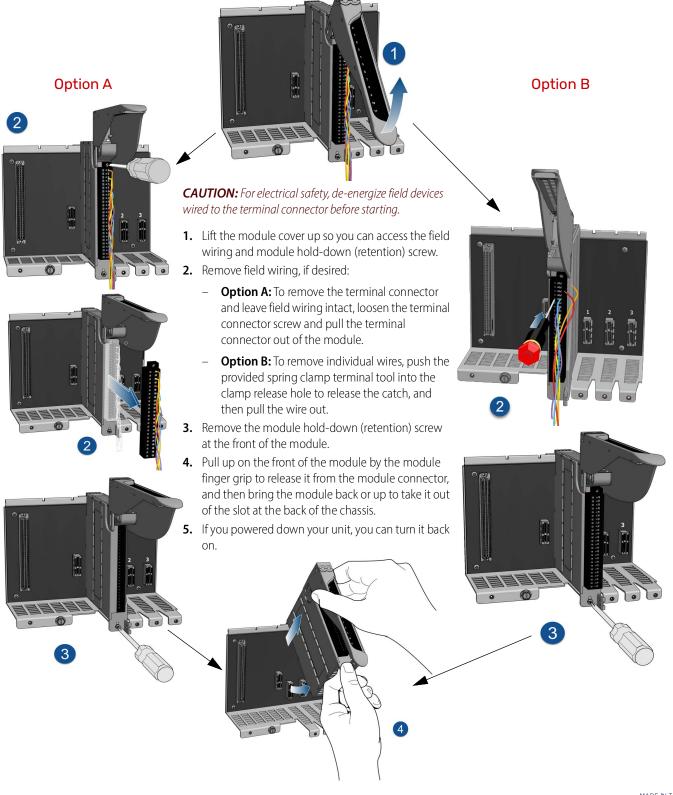




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Un-mounting the Module







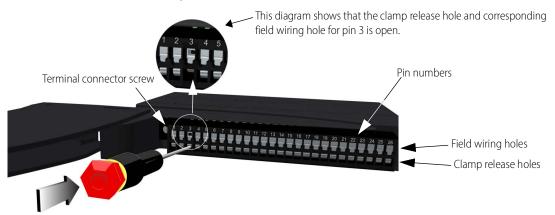
PINOUT AND WIRING

Select and prepare the appropriate wire. The terminal connectors are rated for 28–14 AWG wire. Prepare the wire by exposing the strands according to the Wire Strip Length specification listed in the Specifications table on page 2. If you're using stranded wire, tin the strands or add ferrules to make it easier to insert the wire and create a stronger connection.

The right tool to open spring-clamps. Make sure you have the *groov* spring-clamp terminal tool, typically supplied with a *groov* EPIC chassis. (You can order a replacement on our website www.opto22.com. Search for GRV-TEX-SCTOOL.)

Detach with the terminal connector. It may be easier to insert wires if you detach the terminal connector from the module. To detach the terminal connector, loosen the terminal connector screw at one end of the connector, then pull the connector straight out.

Unfamiliar with spring-clamp wiring systems? Review the diagram below. In the field wiring hole, a spring-powered clamp holds the wire in place. You open the clamp by pushing the spring-clamp terminal tool into the clamp release hole. When you pull out the terminal tool, the spring closes the clamp.



Inserting Wires

CAUTION: For electrical safety, before starting, de-energize field devices wired to the terminal connector.

- 1. Orient the module or terminal connector to match the wiring diagrams on the following page.
- 2. To make it easier to handle the spring-clamp terminal tool and the field wires, secure the module or terminal connector:
 - If you are working with the terminal connector while it is attached to the module, make sure the module is screwed securely to the chassis.
 - If you are working only with the terminal connector, secure the terminal connector with a clamp.
- **3.** Insert the spring-clamp terminal tool into the clamp release hole, then press and hold down the tool to open the clamp. Look into the field wiring hole. If it is dark, the clamp is open. You can go to step 4. If you can still see the highly reflective surface, gently push down again and maintain downward pressure on the spring-clamp terminal tool. Look into the field wiring hole. If it is dark, the clamp is open.

Note: If you push down too hard, the spring-clamp terminal tool might pop out of the clamp release hole.

- **4.** Insert the wire into the field wiring hole until it meets complete resistance, and then pull out the spring-clamp terminal tool.
- 5. Test that the wire is secure by gently pulling on it. If the wire pulls out, repeat steps 3 and 4.

Removing Wires

Insert the spring-clamp terminal tool into the clamp release hole, press and hold down the tool to open the clamp, and then pull the wire out.



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WIRING: GRV-IV-24

Internal	Pin	External Wiring
Channel 0	1∎■	+
Channel 1	2∎■-	+(VDC)-
Channel 2	3 🔳 🗬 —	+(VDC)
Channel 3	4 🔳 🖷 —	+(VDC)-
Channel 4	5 🔳 🗨 —	+(VDC)
Channel 5	6 🔳 🗬 —	+(VDC)-
Channel 6	7∎■-	+(VDC)
Channel 7	8 🔳 🗬 —	+(VDC)-
Channel 8	9∎■	+(VDC)
Channel 9	10∎■-	+(VDC)
Channel 10	11 🔳 🗨 —	+(VDC)
Channel 11	12 🔳 🗬 —	+(VDC)
Isolation_between	13 🔳 🗖 —	
Zones A and B	14 ∎ ¶—	
Channel 12	15∎■-	+(VDC)
Channel 13	16∎■-	+(VDC)
Channel 14	17∎■-	+(VDC)
Channel 15	18 🔳 🖷 —	+(VDC)-
Channel 16	19∎■-	+(VDC)
Channel 17	20 • •	+(VDC)-
Channel 18	21 🔳 🗨 —	+(VDC)
Channel 19	22 🔳 🖷 —	+(VDC)
Channel 20	23 🔳 🗬 —	+(VDC)
Channel 21	24 🔳 🗬 —	+
Channel 22	25∎■-	+
Channel 23	26∎¶−	+



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WIRING: GRV-IVI-12

Internal Channels isolate			External Wiring
Channel 0	1 🔳 🗖 -	+	
	2	-	VDC
	3	+	
Channel 1	4 ∎■	-	VDC
	5	+	
Channel 2	6	-	VDC
	7	+	
Channel 3	8		VDC
	9	+	
Channel 4		_	VDC
	10	+	
Channel 5	11	_	VDC
	12		
	13 🔳 🗖	Unused	
	14 🔳 🖿	Unused	
Channel C	15	+	
Channel 6	16 🔳 🗬	-	VDC
	17	+	
Channel 7	18 🔳 🗬 -	-	VDC
	19	+	
Channel 8	20	_	VDC
	21	+	
Channel 9		_	VDC
	22	+	
Channel 10	23		VDC
	24	+	
Channel 11	25 🔳 🗬 -	T	VDC
chonneern	26 🔳 🗬 -		



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WIRING: GRV-IVIRMS-10

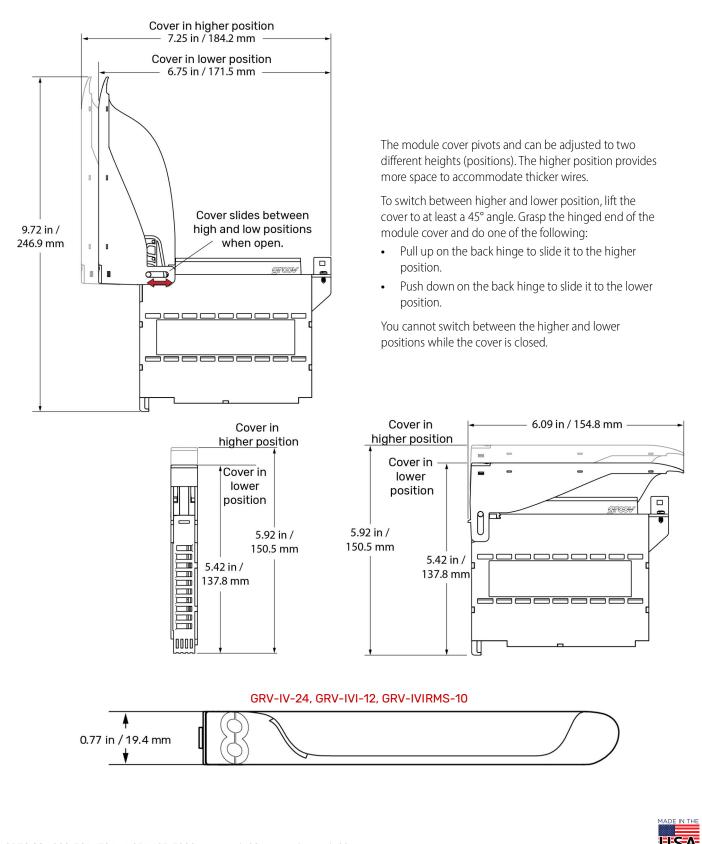
Internal All channels internally isolated	Pin	External Wiring
Channel 0 Internal isolation	1 •• -	V AC/DC RMS
Channel 1	3 ∎◀ -	V AC/DC RMS
Channel 2	5 • • -	V AC/DC RMS
Channel 3	7 ∎◀ - 8 ■◀ -	V AC/DC RMS
Channel 4	9 ∎∎- - ∎∎ 10	V AC/DC RMS
	-11 ••• -12 ••• -13 ••• -14 ••• -15 ••• -16 ••• 17 •••	Isolated, commoned terminals
Channel 5	18 🔳 🖷 –	V AC/DC RMS
Channel 6	19 ■◀ - 20 ■◀ -	V AC/DC RMS
Channel 7	21 ■●- 22 ■●-	V AC/DC RMS
Channel 8	23 ∎¶- 24 ∎¶-	V AC/DC RMS
Channel 9	25 ∎¶- 26 ∎¶-	V AC/DC RMS



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DIMENSIONS: GRV-IV-24, GRV-IVI-12, GRV-IVIRMS-10

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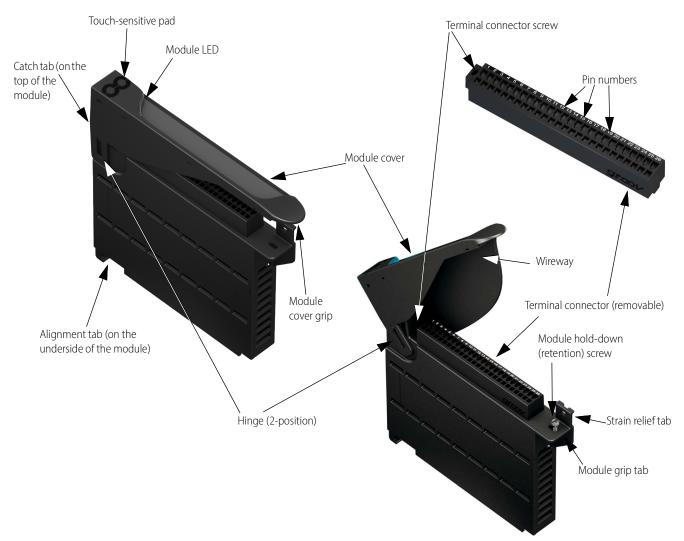


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DESCRIPTION OF MODULE PARTS

The following diagram identifies the parts of the modules. The installation instructions in the documentation rely on these terms to describe how to handle the module.



Some parts offer unique features:

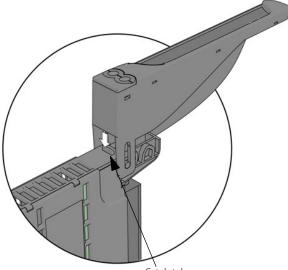
- **Module LED**: Provides a visual indication of the health of the module. For example, if it is blue, the module is operating normally. If it is blinking blue, the module's information is being displayed on the *groov* EPIC processor's screen. For a complete list of the various colors that this LED might display, see the *groov* EPIC User's Guide (form 2267).
- **Terminal connector**: Specially designed for *groov* I/O modules, it provides a spring-clamp wiring system to securely connect the wires from your field devices to the module. To learn how to use a spring-clamp wiring system, see the "Pinouts and Wiring" section.
- Hinge and Wireway: These two features work together to provide more space for wires. The hinge can be adjusted between

a lower position and a higher position. The wireway is the space underneath the module cover. To increase this space, you can raise the hinge to the higher position.

- **Touch-sensitive pad**: Offers a convenient way to display the module's information on the *groov* EPIC processor. Press on the pad for approximately two seconds and the processor displays that module's information on the screen, as well as changing the module LED to a blinking blue light.
- **Catch tab**: Located at the top of the module, the catch tab provides a place for the cover to "catch" or stop. This prevents the



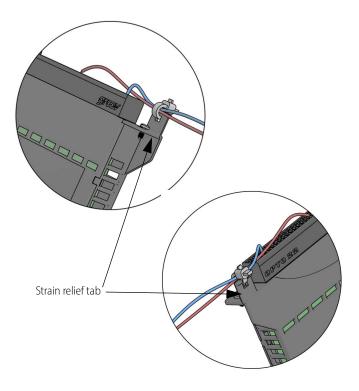
cover from closing so that you can work on attaching or detaching wires to the terminal connector.



Catch tab

• Strain relief tab: This tab offers a way to collect wires into a bundle and secure them to the module. Attaching the wires to the strain relief tab can help hold the wires in a semi-fixed position, preventing them from interfering while you work on a nearby module. It also prevents strain on the part of the wire attached to the terminal connector.

Collect the wires into a bundle, pull a zip tie through the hole in the tab, wrap the zip tie around the bundle and tab, and then clip the excess zip tie.



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PRODUCTS

Opto 22 develops and manufactures reliable, easy-to-use, open

standards-based hardware and software products. Industrial automation, process control, remote monitoring, data acquisition, and industrial internet of things (IIoT) applications worldwide all rely on Opto 22.

groov RIO[®]

groov RIO edge I/O offers a single, compact, PoE-powered industrial package with webbased configuration and IIoT software built in, support for multiple OT and IT protocols, and security features like a device firewall, data encryption, and user account control.

Standing alone, groov RIO connects to sensors, equipment, and legacy systems, collecting and securely publishing data from field to cloud. Choose a universal I/O model with thousands of possible field I/O configurations, with or without Ignition from Inductive Automation®, or a RIO EMU energy monitoring unit that reports 64 energy data values from 3-phase loads up to 600 VAC, Delta or Wye.

You can even write an IEC 61131-3 compliant control program to run on groov RIO, using CODESYS. You can also use groov RIO with a Modbus/TCP master or as remote I/O for a groov EPIC system.

groov EPIC[®] System

Opto 22's groov Edge Programmable Industrial Controller (EPIC)

system gives you industrially hardened control with a flexible Linux®based processor with gateway functions, guaranteed-for-life I/O, and software for your automation and IIoT applications.

groov EPIC Processor

The heart of the system is the groov EPIC processor. It handles a wide range of digital, analog, and serial functions for data collection, remote monitoring, process control, and discrete and hybrid manufacturing.

In addition, the EPIC provides secure data communications among physical assets, control systems, software applications, and online services, both on premises and in the cloud. No industrial PC needed.

Configuring and troubleshooting I/O and networking is easier with the EPIC's integrated high-resolution color touchscreen. Authorized users can manage the system locally on the touchscreen, on a monitor connected via the HDMI or USB ports, or on a PC or mobile device with a web browser.

groov EPIC I/O

groov I/O connects locally to sensors and equipment. Modules have a spring-clamp terminal strip, integrated wireway, swing-away cover, and LEDs indicating module health and discrete channel status. groov I/O is hot swappable, UL Hazardous Locations approved, and ATEX compliant.

groov EPIC Software

The groov EPIC processor comes ready to run the software you need:

- Programming: Choose flowchart-based PAC Control, CODESYS Development System for IEC61131-3 compliant programs, or secure shell access (SSH) to the Linux OS for custom applications
- Node-RED for creating simple IIoT logic flows from pre-built nodes
- Efficient MQTT data communications with string or Sparkplug data formats
- Multiple OPC UA server options
- HMI: groov View to build your own HMI viewable on touchscreen, PCs, and mobile devices; PAC Display for a

Windows HMI; Node-RED dashboard UI

Ignition or Ignition Edge® from Inductive Automation (requires • license purchase) with OPC-UA drivers to Allen-Bradley®, Siemens®, and other control systems, and MQTT communications

Older products

From solid state relays, to world-famous G4 and SNAP I/O, to SNAP PAC controllers, older Opto 22 products are still supported and working hard at thousands of installations worldwide. You can count on us for the reliability and service you expect, now and in the future.

OUALITY

Founded in 1974, Opto 22 has established a worldwide reputation for high-quality products. All are made in the U.S.A. at our manufacturing facility in Temecula, California.

Because we test each product twice before it leaves our factory rather than testing a sample of each batch, we can afford to guarantee most solid-state relays and optically isolated I/O modules for life.

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Opto 22's California-based Product Support Group offers free technical support for Opto 22 products from engineers with decades of training and experience. Support is available in English and Spanish by phone or email, Monday-Friday, 7 a.m. to 5 p.m. PST.

Support is always available on our website, including free online training at OptoU, how-to videos, user's guides, the Opto 22 KnowledgeBase, and OptoForums.

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