groov RIO
USER’S GUIDE
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Opto 22
Your Edge in Automation.
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Opto 22’s groov RIO® is an independent, intelligent Ethernet-based input/output (I/O) module designed as edge I/O for industrial internet of things (IIoT) applications. groov RIO solves two main problems with most remote I/O today:

- First, instead of requiring you to specify several components (rack, power supply, bus coupler, module types, and more), which is time-consuming, difficult, and requires significant domain expertise, one part number is all you need. One part number includes built-in multifunction, multi-signal I/O; an I/O processor; power over Ethernet (PoE); and mounting without the need for a rack or chassis—all in a compact industrial package.

- Second, communicating data among field devices, control systems, company software, and cloud services is no longer complex and costly, requiring PLCs, programming, and middleware. Instead, groov RIO simplifies IIoT and automation applications by including built-in processing and communications: web-based configuration, flow logic software, efficient data communication methods, and multiple automation and information technology protocols.

With groov RIO, you don’t need a PLC, PAC, or industrial PC. You can place the module almost anywhere, configure it using just a web browser, and communicate data between field devices and on-premises or cloud-based systems and software.

groov RIO offers features for a variety of applications. You can:

- Place the module almost anywhere. groov RIO operates through a wide range of operating temperatures (-20 to 70 °C), and is UL Hazardous Locations approved and ATEX compliant. Mount it on a DIN rail or panel.

- Supply power to groov RIO and field I/O through the ETH1 network interface using PoE connections, or provide 10–32 VDC power.

- Simplify field connections using the 26-pin removable field connector with spring clamp wire retention. Supports wire sizes 22 to 14 AWG.

- Use web-based software to configure I/O channels: inputs or outputs; signals including voltage, current, thermocouple, ICTD; mechanical relays. Thousands of field I/O combinations are possible in one module.

- Use intelligent features like counting, latching, clamping, and more.

- Connect additional devices like a Wi-Fi adapter, a USB memory stick (up to 32 GB), or a USB-to-serial adapter via the groov RIO’s USB port (you supply the additional devices).

- Easily see the status of power, network, and I/O activity on the module’s LEDs.

- Use embedded software to quickly set up data communications.
**groov RIO as Edge I/O**

*groov* RIO is primarily used as edge I/O in IIoT applications. As you can see in the diagram below, edge I/O bridges the operations technology (OT) world of sensors and actuators, shown at the bottom of the diagram, and the information technology (IT) world of computers and corporate software, at the top.

*groov* RIO’s embedded software and protocol support make it possible to exchange data between these two realms more easily and securely. Embedded software and protocol support include:

- **groov Manage**—Web-based software for configuring *groov* RIO I/O channels, security, and communications
- **Node-RED**—Software for creating simple data flows to send data to cloud services, databases, other I/O channels, and APIs. Pre-built nodes make flow creation easy.
- **MQTT**—Built-in support for MQTT, an efficient publish/subscribe protocol for exchanging data. Only a simple configuration is needed to publish I/O data and subscribe to commands as Sparkplug-B or string payloads.
- **Modbus®/TCP**—Support for the well-known industrial protocol. *groov* RIO acts as a Modbus/TCP slave right out of the box.
- **Ignition Edge**—(GRV-R7-MM2001-10 only) Connect to Allen-Bradley®, Siemens®, and Modbus®/TCP devices via OPC UA and create efficient IIoT communications using MQTT with Sparkplug B payload (requires purchase of license GROOV-LIC-EDGE8).

*groov* RIO acts as edge I/O to exchange data between OT field devices (at bottom) and IT computers and software (at top).
**groov RIO as Remote I/O in an Opto 22 Control System**

In addition to its use as independent edge I/O for IIoT applications, groov RIO can also be used as remote I/O with an Opto 22 groov EPIC® processor or SNAP PAC controller. The diagram below shows RIO used with groov EPIC.

groov RIO is wired to field devices and acts as an I/O unit within the EPIC’s control and I/O network. As an I/O unit, groov RIO is compatible with any of the EPIC’s programming methods—PAC Control, CODESYS and IEC 61131-3 languages like Ladder Diagram and Function Block Diagram, or languages like C/C++ or Python to build custom control programs. If you have a custom control program, you can access groov RIO using its OptoMMP memory map addresses or via REST APIs.

**groov RIO as Remote I/O in an Opto 22 Control System**

This diagram shows groov RIO acting as an I/O unit within a groov EPIC system, while the EPIC provides communication with the IT network.
groov RIO with Modbus/TCP or Custom PC-based Control Programs

groov RIO can also be accessed by Modbus/TCP masters and by PCs running custom-built control programs:

**Modbus/TCP** — Because groov RIO is a Modbus/TCP slave out of the box, you can use your favorite Modbus/TCP master device or software to poll groov RIO’s I/O channels.

**C++ or .NET and free SDKs** — With your favorite development tool and our free SDKs, you can programmatically access I/O values on a groov RIO module by accessing the OptoMMP memory map locations of each channel.

**HTTP/S, JSON, and REST APIs** — Opto 22 provides REST APIs for groov Manage, which you use to access the I/O values on a RIO module. A Swagger API document is built into groov RIO to quickly access REST API calls and evaluate responses.

In this diagram, groov RIO is an I/O unit within a groov EPIC system. At the same time, it can respond to a PC running a custom control program and to a Modbus/TCP master.
CHAPTER 1: WELCOME

REQUIREMENTS

Power Requirements
There are two ways to provide power to a groov RIO:
- An external 10 to 32 V DC power source or supply capable of providing at least 10 Watts
- Power over Ethernet (PoE) through the ETH1 port (star topology only)

Field Device Wiring
Connect field devices to groov RIO with wire of size 22-14 AWG. Keep the wires as short as possible.

Software Requirements
If you are using groov RIO as an independent edge I/O unit, all you need is a web browser to configure I/O, security, and networking, and to create Node-RED flows.
If you are using groov RIO as remote I/O with an Opto 22 system running:
- a PAC Control strategy, you need to run PAC Project 10.3000 or higher. If you are running a PAC Control strategy on a:
  - groov EPIC processor, you need GRV-EPIC-PR1 firmware version 2.0.0 or higher.
  - SNAP PAC controller, you need firmware 10.3a or higher.
- a CODESYS application, you need CODESYS Development System, V3.5 SP15 Patch 1 or newer (32-bit version) with Opto 22 Library Package for CODESYS Development System version 2.0.0.0 installed.

ABOUT THIS GUIDE
This user’s guide shows you how to mount your groov RIO, how to connect field devices, how to configure the I/O channels, and much more.

What’s In This Guide?
Chapter 1: Welcome describes groov RIO and how this document is organized.
Chapter 2: Mounting and Connecting a groov RIO describes all the requirements for supplying power, plus instructions on mounting and wiring a groov RIO.
Chapter 3: Initializing a groov RIO describes what to do after you power up your groov RIO, which includes creating the first user ID, which as administrator privileges.
Chapter 4: Navigating groov Manage describes how to navigate through groov Manage and find some important information.
Chapter 5: Controlling Access to groov RIO describes how you configure RIO to limit what services can connect to it.
Chapter 6: Connecting groov RIO to a Network or Multiple Networks describes all the factors to consider when you connect a RIO to a network, from a single, simple network to a complex set of networks.
Chapter 7: Configuring a groov RIO describes what to do after you finish initializing groov RIO, which includes setting date, time, and time zones; attaching USB devices, and enabling Node-RED.
Chapter 8: Configuring I/O describes how to select the functions (input or output), signal types (discrete, analog), and any corresponding features for each channel through groov Manage. It also describes where to find information if you want to write a PAC Control strategy or custom application can access your RIO.

Chapter 9: Creating and Updating PID Loops explains how PID loops work and how to create them through groov Manage.

Chapter 10: Enabling MQTT introduces you to MQTT, how it works in RIO, and how to configure it.

Chapter 11: Developing Node-RED Flows describes what an experienced Node-RED developer needs to know to start writing flows that access RIO’s data, as well as provide step-by-step instructions for those new to Node-RED.

Chapter 12: Maintaining a groov RIO describes all the tasks you can do to keep your RIO performing smoothly, how to install firmware updates, perform periodic backups, review guidance to do basic troubleshooting, information to collect should you need to contact Product Support, and an overview of how to conduct an OptoRSS (Remote Support Service) session.

Appendix A: Specifications lists the specifications for each channel of a RIO, as well as the specifications common to all channels on a RIO.

Appendix B: Wiring Diagrams lists all the wiring diagrams for GRV-R7-MM1001-10 and GRV-R7-MM2001-10.

Appendix C: groov RIO Explorer describes our online app that helps you see different combinations and arrangements of channel configurations, help you choose combinations and arrangements that are valid, and create wiring diagrams for your chosen combination.

SERVICE AND MAINTENANCE

To keep your groov RIO up-to-date with the latest firmware fixes and features, you’ll want to regularly check for and apply maintenance, as described in “Updating Firmware on a groov RIO” on page 116.

If you encounter any problems with your groov RIO, follow the instructions in “Collecting Information for Product Support” on page 125 before contacting Opto 22 Product Support.

Service (Product Support)

If you are having problems installing or using groov RIO products and cannot find the help you need in this guide or on our website, contact Opto 22 Product Support.

Phone: 800-TEK-OPTO (800-835-6786 toll-free in the U.S. and Canada)  
951-695-3080  
Monday through Friday, 7 a.m. to 5 p.m. Pacific Time

Fax: 951-695-3017

Email: support@opto22.com

Opto 22 website: www.opto22.com

NOTE: Email messages and phone calls to Opto 22 Product Support are grouped together and answered in the order received.
GATHERING YOUR EQUIPMENT AND INFORMATION

Gathering up all the supplies, information, and equipment you need before you mount, connect, and initialize your groov RIO can help get your unit up and running more quickly:

- An accessible power source that complies with the requirements described in “Power Requirements” on page 5.
- The proper gauge wires to connect the groov RIO to your field devices as described in “Field Device Wiring” on page 5.
- Pen and paper to note important information that you might need during this process or to keep for future reference.
- The spring clamp tool that ships with your groov RIO, which helps you connect field device wires to the correct pins on the terminal connector.

In addition, make sure you have a list of all the I/O channels (sometimes referred to as points) that you need set up. This might be in a form of a document that maps which channels will connect to a specific field device/point. If you are working with a terminal strip, review the terminal number assignments, making sure you understand which terminal numbers are assigned to specific channels.

If you are connecting multiple groov RIOs, you’ll need to determine if you are connecting them in a daisy-chain formation or star formation.

After you assemble your unit, you’ll initialize it as described in “3: Initializing a groov RIO” on page 15. After you finish initializing the unit, it will be ready to run.

Familiarizing Yourself with groov RIO

Take a look at the groov RIO unit now and familiarize yourself with its features, shown in the diagrams on the following page. You can always come back and review these diagrams when you need to.
GATHERING YOUR EQUIPMENT AND INFORMATION

**groov RIO: Front View**

- **Reset switch**
- **Power LED**
- **Status LED**
- **ETH0 LED**
- **ETH1 LED**
- **Discrete channel indicators**
- **Terminal connector**
- **Power supply connectors**

**LEDs**

<table>
<thead>
<tr>
<th>LED</th>
<th>Indicates</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>POWER</strong></td>
<td>The status of power.</td>
</tr>
<tr>
<td>• Solid green—RIO is powered on.</td>
<td></td>
</tr>
<tr>
<td>• Solid red—RIO is restarting.</td>
<td></td>
</tr>
<tr>
<td><strong>STATUS</strong></td>
<td>Whether RIO is running or resetting.</td>
</tr>
<tr>
<td>• Solid green—RIO is running normally.</td>
<td></td>
</tr>
<tr>
<td>• Blinking green—RIO is starting (power on) or restarting (initiated by Reset Switch).</td>
<td></td>
</tr>
<tr>
<td>• Blinking between green and red—RIO is resetting to factory defaults.</td>
<td></td>
</tr>
<tr>
<td><strong>ETH0, ETH1</strong></td>
<td>Network connection speed and whether there is any transmission activity:</td>
</tr>
<tr>
<td>• Solid green: 1 Gbps; transmission activity = No</td>
<td></td>
</tr>
<tr>
<td>• Blinking green: 1 Gbps; transmission activity = Yes</td>
<td></td>
</tr>
<tr>
<td>• Solid orange: 10 or 100 Mbps; transmission activity = No</td>
<td></td>
</tr>
<tr>
<td>• Blinking orange: 10 or 100 Mbps; transmission activity = Yes</td>
<td></td>
</tr>
</tbody>
</table>

**groov RIO: Bottom View**

- **Switched Ethernet ports (2):**
  - **ETH0**
  - **ETH1** (provides Power over Ethernet (PoE))
- **USB port**
- **Power supply connectors**

**groov RIO: Back View**

- **Extendable tabs for panel mounting**
- **DIN rail adapter**
- **Extendable tabs for panel mounting**
You can mount groov RIOs onto DIN rail or onto a panel.
Before mounting, make sure that there is a minimum of 2 inches clearance on the top, and 1 inch clearance on the bottom, on each side, and in front of RIO after it is mounted. Mount RIO as shown in the diagram: with the Opto 22 logo at the top. Compliance with these guidelines will help ensure that the groov RIO performs as described in the specifications.

### Mounting on DIN Rail

Before mounting your RIO:
- Ensure that the vents around RIO are not obstructed.
- Ensure that the mounting location meets the clearances described above.

The groov RIO is built with DIN rail adapters for use on 35 mm DIN rail. No additional assembly is required.

To mount RIO to a DIN rail, follow these steps:
1. Hold RIO so that the Opto 22 logo is at the top and at an angle such that the top of the DIN rail adapter is away from the DIN rail and the bottom of the DIN rail adapter can slide behind the bottom lip of the DIN rail. See the circled area in the image below.
2. Push the bottom part of RIO upward, making sure that you feel the clip catch on to the rail, and simultaneously push the top half of RIO toward the DIN rail until the top of the DIN rail adapter engages the top lip of the DIN rail.

Before you release RIO, verify that the top and bottom of the DIN rail adapters have engaged the DIN rail.

Mounting on a Panel

Before mounting your RIO:
- Ensure that the vents around RIO are not obstructed.
- Review the clearances requirements described in the previous page.
1. First, extend the mounting tabs:
   a. Turn the RIO so you can see the backside.
   b. With a small Phillips screw driver, remove the screw on one tabs.
   c. Slide the tabs out so the middle hole on the tab aligns with the screw hole on the RIO.
   d. Reinsert the screw to the torque indicated in the “Common Characteristics” section of the specifications (see “Specifications” on page 131).
   e. Repeat steps b through d with the other tab.
2. To mark holes on the panel and verify placement before attaching the RIO, use the RIO as a template.
3. Attach the RIO to the panel with screws (not provided).
CONNECTING FIELD DEVICES

Because you can configure each channel to be an input or an output, as well as different signal types, it is very important that you determine how each channel will be configured before you start wiring field devices to the pins. For important information and guidance on selecting channel configurations, see “Selecting Functions, Signals, and Features” on page 69.

Wiring Field Devices to groov RIO

Before you begin wiring, do the following tasks:

CAUTION: For electrical safety, turn off power to the groov RIO and de-energize field devices wired to the terminal connector before starting.

- Select the appropriate wire. The terminal connectors are rated for 28–14 AWG wire. If you’re using stranded wire, you can make an easier and better connection by tinning the strands or adding ferrules.
- Ensure that you have the spring clamp tool supplied with your groov RIO.
- If you are unfamiliar with the names of some of the parts of the groov RIO, review the diagrams on page 11.
- It may be easier to insert wires if you remove the terminal connector from the RIO. To remove the terminal connector, loosen the terminal connector screw at one end of the connector, then pull the connector straight out to remove it from the groov RIO.
- If you have never used a spring-clamp wiring system, take a moment to familiarize yourself with the diagram below. The clamp release hole is where you will insert the sprint clamp tool. The field wiring hole is where you will insert your field wires.

If you look into the field wiring hole, you will see a highly reflective surface. If you can see that surface, that means that the clamp is closed.

Follow these instructions to connect your field wires to the terminal connector:

![Diagram of groov RIO terminal connector and field wiring](image)

In this example, pin 2's clamp release hole and corresponding field wiring hole are open.

Spring clamp tool

Follow these instructions to connect your field wires to the terminal connector:
**CAUTION:** For electrical safety, turn off power to the groov RIO and de-energize field devices wired to the terminal connector before starting.

1. Orient the groov RIO or terminal connector to match the wiring diagrams. To make it easier to handle the spring clamp tool and the field wires, secure the groov RIO or terminal connector by doing one of the following:
   - If you are working with the terminal connector while it is attached to the groov RIO, make sure the groov RIO is attached securely to the panel.
   - If you are working only with the terminal connector, secure the terminal connector with a clamp.
2. Slide the spring clamp tool into the clamp release hole, along the left side, until you feel the end begin to meet some resistance. Gently push the tool in a little more, until you feel it stop.
   - Look into the field wiring hole. If it is dark, the clamp is open. You can go to the next step.
   - If you can still see the highly reflective surface, gently pull the tool’s handle to the left until you feel it stop. Hold the tool in that position. Look into the field wiring hole. If it is dark, the clamp is open. You can go to the next step.
3. Insert the wire into the field wiring hole until it meets complete resistance. Then pull out the spring clamp tool.
4. Test that the wire is secure by gently pulling on it. If the wire pulls out, repeat steps 2 through 3.

To remove a wire, push the spring clamp tool into the clamp release hole as described in step 2 above, and then pull the wire out.

**Bundling Field Wires with Cable Tie Mount**

Each groov RIO comes with two user-installable cable tie mounts. You only need to attach one mount.

1. Identify the thin side of the mount, then position it over a vent so that the thin side faces the ports and is to the right of the PCB, which is visible through the vents (see image on page 8).
2. With one hand, hold the RIO down on a sturdy surface. With the other hand, push the mount in, beginning with the thin side. Push until you hear a loud click.
3. Verify that the mount is securely inserted by gently pulling on it; it should not come out.
CHAPTER 2: MOUNTING AND CONNECTING A GROOV RIO

Thread a zip tie (not included) through the mount. Collect the wires into a bundle, wrap the zip tie around the bundle, then clip the excess zip tie.

Removing the Cable Tie Mount

If you need to remove the mount, you’ll need to use needle-nose pliers. First remove the zip tie and move the wires out of the way. Then, grab the mount with the pliers and pull; you may need to twist the pliers to pull the mount out of the vent. The mount will most likely deform or break as you pull it out; the mounts are designed to be used only once.

CONNECTING POWER SUPPLY

As mentioned in “Power Requirements” on page 5, there are two ways to provide power to a groov RIO.

- An external 10 to 32 V DC power source or supply capable of providing at least 10 Watts
- Power over Ethernet (PoE, 802.3af Class 0) through the ETH1 network interface (star topology only)

External Power Source or Supply

If you choose to supply power with an external power supply, Opto 22 recommends you connect the supply with wire size 22-14 AWG. Keep the wires as short as possible.
After you connect the external power source or supply, connect the Ethernet cable, and proceed to Chapter 3: Initializing a groov RIO.

**Power Over Ethernet**

If you choose to supply power with an Ethernet cable through the ETH1 network interface, Opto 22 recommends you use a Power Sourcing Equipment (PSE) that supports IEEE 802.3af and has sufficient power available for all the powered devices (PDs) connected to it.

The groov RIO begins to power up as soon as the Ethernet cable connects ETH1 on the RIO to a PoE PSE device (for example, a PoE compatible Ethernet Switch or injector). Then you can proceed to Chapter 3: Initializing a groov RIO.
3: Initializing a groov RIO

After you connect your groov RIO to a power supply and a network, it runs through its start-up sequence, which includes obtaining an IP address from the DNS server on the network.

- If your network uses DNS and DHCP to assign and manage IP addresses, you can start with step 1 (below).
- If your network does not use DNS and DHCP to assign and manage IP addresses, you will need to install and run (on a Windows machine) groov Find. (Make note of the IP address that groov Find identifies for your groov RIO for future reference.) Then you can go to step 3 (below) and use the IP address instead of the host name. If you are not familiar with groov Find, see “Downloading and Running groov Find” on page 121.

Your first tasks will be to log into groov Manage, create the first administrator account, determine if you need to run Quick Start, and check whether you have the latest firmware installed.

1. Wait for the STAT LED to stop blinking and show a solid green color.
2. From a computer or mobile device connected to the same network, open up a web browser.
3. In the URL bar, enter https://<RIO default hostname>, where <RIO default hostname> is the host name listed on the label on the side of unit.
The Welcome! screen appears on the browser window.

If, after a few minutes, you do not see the Welcome! screen or you can get an error from the browser, check “Browser Reports that URL to groov RIO is Unreachable” on page 120.

4. Click Let’s get started! (Let’s get started). You’ll see the Create an Account screen.

Read the information in the warning box. This first administrator account is very important because it provides administrator privileges over the groov RIO, which gives you access to all the functions you need to configure it, maintain it, and create other accounts.

It’s also important to remember the username and password to this account. The groov RIO does not provide a way to recover this password nor an alternate way to access this account if you forget the password. Also, Opto 22 cannot recover this password or provide access to the account.

5. Type in a user ID and password for this administrator account, then click Create Account.

It is a good idea to follow best practices regarding passwords (for example, mixing cases and including numbers) when you create your password. Your password must be a minimum of 1 character and can be a maximum of 128 characters.
6. groov Manage displays a screen with these options:

   - **Quick Start**—The quick start provides a list of suggested configuration steps that you should complete first to get your groov RIO up and running. You may want to choose this option if this is the first time you configure a groov RIO. If you select this option, go to the next step.
   
   - **Configure Device**—If you select this option, groov Manage displays the Home page, where you can make any configuration changes. You may want to choose this option if you have configured a groov RIO before or you feel confident you have all the information and understand the technology and software installed on the RIO to complete any configuration steps. If you select this option, skip to step 8.

7. Click Quick Start. groov Manage displays the Quick Start page.

   The boxes are organized to suggest an order in which to complete the configuration. However, you do not have to follow this order nor do a configuration task for every box. Here’s why you might want to complete each step:
   
   - **Networking**—You might want to configure or change networking settings because you want to change the IP address or hostname that was assigned to the unit. You might want to set the IP address manually (which would make it a static IP address) or disable a network interface.
   
   - **Accounts**—You might want to create additional accounts as required by the design of your site.
   
   - **Time**—You can choose between manually setting the date and time, selecting a time zone from a list, or selecting a time server that will synchronize your unit’s date and time with that time server’s date and time.

After you finish each configuration task, click back to return to the Quick Start page.

8. In groov Manage, click the menu button ( ), then select Info and Help.

9. In the Info and Help page, click About.

10. In the groov RIO section, note the version in the System Version field.
11. Log on to opto22.com and enter the part number for your groov RIO in the Search box. Select the search result that includes “Firmware” as part of the title; for example GRV-R7-MM1001-10 Firmware.

12. Note the firmware version number listed on the page.
   - If the version number on the web page is the same as the version number you noted in step 10, you have the latest version of firmware installed on your groov RIO. You can continue on to selecting the functions, signal types, and features for each channel and configuring groov RIO.
   - If the version number on the web page is larger than the version number you noted in step 10, you need to update the firmware on your groov RIO. Follow the instructions in “Updating Firmware on a groov RIO” on page 116. After you update the firmware, you can continue on to selecting the functions, signal types, and features for each channel and configuring groov RIO.
4: Navigating groov Manage

When you connect to groov RIO through a web browser on a computer, you navigate through the web browser in much the same way you navigate through any other web application on your computer. You can click on navigation aides like the navigation bar or links, and scroll up and down with a mouse.

UNDERSTANDING THE PAGE NAVIGATION AIDS

The diagram below identifies some of the important page navigation aids:

A Menu button ( ). Click or tap on this button to access a list of important pages. This button can help you quickly jump to these pages.

B Cancel or previous page. The upper-left area of the page provides a way to cancel any changes you might have made to fields on the current page, return to the previous page, or both.

C Save, Configure, or Done. If there are settings on the page that you can change, the upper-right area of the page displays the word Configure. Click on Configure to open up the page where you actually make the changes.

If this area shows the word Save, you must click on it to save any changes you made to settings on the page. If, after saving, the processor must restart an application or service, it displays a message to let you know.

If this area is blank, that means you can’t make any changes to this page.

D Links. When you see these arrows, it indicates that clicking or tapping on the arrow will open another page that displays more information and provides more functions related to the item. For example, when you click Project Management in the Node-RED page, groov Manage displays another page with information and functions to help you manage a Node-RED project.
LEARNING HOW INFORMATION IS ORGANIZED IN groov MANAGE

At the top of the groov Manage page is a navigation bar that always remains visible as you navigate through the pages. This navigation bar contains a menu button ( ) that gives you quick access to the most frequently visited pages of groov Manage:

- **Home**, the main page of groov Manage.
- **I/O**, the page that displays a visual representation of the channels on groov RIO.
- **System**, the page that displays functions to help you configure system-level settings, like network settings, time zone settings, file manage, and the ability to restart groov RIO.
- **Info and Help**, the page that gives you access to more information about groov RIO, like log files, module information, on-board documentation, firmware versions, and access to the Quick Start page.
- **User**, the page that displays the user name of the current user and the fields to change the current user’s password.

NAVIGATING THROUGH groov MANAGE ON A COMPUTER OR MOBILE DEVICE

You can navigate through groov Manage on a computer or mobile device in much the same way you navigate through any other web application. You can Drag-and-drop—a feature commonly used on a computer to visually and easily move files from one location to another. You can drag-and-drop files into groov RIO on any groov Manage page with an upload button.

FINDING INFORMATION ABOUT I/O CHANNELS

To view information about and make changes to channels, you access the I/O Channels page of groov Manage. To reach that page, log into your groov RIO with a user ID that has administrator privileges and then do any of the following:

- Click or tap on the menu button ( ), then select I/O.
- In the Home page, click or tap I/O Channels.
Either action displays the I/O Channels page. The page displays a table where each row is a channel.

A The gray box shows the channel number at the top, the function and signal type on the bottom.

B For each channel, this area shows the channel name (if one has been assigned) at the top and a summary of the signal information on the bottom. The summary varies; it could be the state of a discrete input or output, the temperature reading from an ICTD probe, or quality indication.
PART OF AN OVERALL SECURITY SYSTEM

When you control access to groov RIO, consider it as part of a total security system that includes other best practices you might want to implement; for example, requiring that authorized users change their passwords every three months or securing the control equipment in a locked cabinet with keys accessible to a limited number of personnel.

**IMPORTANT:** groov Manage does not provide timeout-based logout. You must implement the important practice of always logging out of any ID that has administrator privileges to prevent unauthorized access to RIO.

MANAGING ACCOUNTS THROUGH LDAP

If your site manages user IDs through an Lightweight Directory Access Protocol (LDAP) service, you can configure your groov RIO to connect to the LDAP server to authenticate a user and help determine which services a user can access:

1. If you haven’t already done this, create a user ID with administrator privileges on your groov RIO (see step 4 and 5 on page 16).
   
   **Note:** This ID gives you direct, local access to your groov RIO and is **not** managed by your LDAP service.

2. Learn how groov Manage grants a user permission to use a service and what information you need about your LDAP server and database to configure groov RIO. See:
   - “Understanding Permissions and How They Are Assigned” (below)
   - “Collecting Information to Configure Communication to LDAP Server” on page 25
   - “Collecting Information to Authenticate Users” on page 26

3. Configure groov RIO (see “Configuring groov RIO for LDAP Authentication” on page 27).

Understanding Permissions and How They Are Assigned

groov Manage grants users permission to specific services as described in “Choosing Access Levels” on page 30. The following chart summarizes the available permissions:

<table>
<thead>
<tr>
<th>System Administrator</th>
<th>groov Manage</th>
<th>Node-RED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes or No</td>
<td>Matches System Administrator</td>
<td>Select one:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Editor</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• None</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: System Admin is always Editor</td>
</tr>
</tbody>
</table>

---
When a user logs into groov Manage, groov Manage sends a request to the LDAP server to authenticate the user. After the LDAP server authenticates the user, groov Manage determines which services the user can access by reviewing the default permissions. This is called local permissions. It works well for simple user management or if your application has a small set of users.

**Important:** Carefully consider what access you grant as default permissions. Remember that any authenticated LDAP user is granted default permissions. If security and safety are a concern, it is good practice to specify either:

- no permissions, or
- a minimal set of permissions to some services and no System Administrator permission.

If your application requires more complex user management (for example, you want to manage groups of users in an LDAP database, with each group granted different permissions), then you want to work with permission mapping. In groov Manage, you can map an LDAP group to a specific set of permissions. In this situation, after checking the default permissions, groov Manage checks through its list of groups to determine if the user is a member of any of those groups. If so, it grants the user the same permissions to the services as are granted to that group.

**Resolving Multiple Permission Levels**

What if a user is a member of a group that is granted a permission level that is either lower or higher than the default permissions? Or, what if the user is a member of multiple groups? groov Manage always assigns the user the highest permission level that it finds. Therefore, if groov Manage finds that a user is in a group with a higher permission level to a service than the default permission, it assigns that higher level to the user. If groov Manage finds the user in multiple groups, it assigns the highest level of permission to a service that it finds in any of the groups.

For example, if you set the permission level for Node-RED to Editor in the default permissions, but a user is a member of an LDAP group granted Operator permission, groov Manage grants the user Editor permission. (Because Editor is a higher permission level than Operator.)

**Changing Permissions**

How to change a user’s permissions and when the changes take effect depends on whether you selected local permissions or permissions mapping.

- **Local permissions**—A groov RIO system administrator can change the user’s permissions at any time. groov Manage saves these changes and they take effect the next time the user logs in.

- **Permissions mapping**—A groov RIO system administrator or the LDAP administrator can make changes through any of the following methods:
  - In groov Manage, the groov RIO system administrator updates the permissions in the group map. The changes take effect as described in the note below.
  - On the LDAP server, the LDAP administrator adds or removes a user from the group in the LDAP database. The changes take effect as described in the note below.
  - On the LDAP server, the LDAP administrator creates a new group in the LDAP database and add the user to the group. Then, the groov RIO system administrator adds a map in the LDAP Permissions page to indicate the permissions groov Manage should grant to members of that group. The changes take effect as described in the note below.
  - In groov Manage, the groov RIO system administrator changes the default permissions. This would be the least preferred method because any LDAP user currently logged in would be logged out.

**Note:** groov Manage enforces the changes in group membership after the time set in the Group Update field (see step 3 on page 27 in “Configuring groov RIO for LDAP Authentication”). At that moment, any logged in LDAP user whose group membership changed would be immediately affected.
Updating your LDAP Database

Remember to create users and groups on your LDAP server database before configuring groov RIO. You will also want to gather information that groov Manage needs to request authentication of a user:

- Information about how to connect to the LDAP server:
  - The ID and password of the manager account, the account that typically routes authentication requests from LDAP clients to the LDAP server.
  - Connection information like server hostname, password, as well as security and encryption requirements.

You can find descriptions of the specific details in “Collecting Information to Configure Communication to LDAP Server” (below).

- Information about how to find a user in the database:
  - The absolute and relative distinguished names (DNs) of objects that, when concatenated, identify where LDAP stores user and group information in the database.
  - Group names, which can be stored in an LDAP database as either:
    - the name of an attribute on a user object
    - group objects
  - Objects that should be ignored (filtered out of searches).

You can find descriptions of the specific details in “Collecting Information to Authenticate Users” on page 26.

Collecting Information to Configure Communication to LDAP Server

Work with your LDAP administrator to collect the following information:

**Server hostname and port number.** The hostname and port number of the LDAP server through which it communicates to LDAP clients. The hostname must be in x.y.z format. The port numbers are generally:

- 389 for LDAP and LDAP over StartTLS
- 636 for LDAPS (in rare cases, this may change)

In environments with distributed, redundant, or backup LDAP servers, groov RIO only supports querying against the primary server and it does not support referrals.

**Group Update.** How frequently, in minutes, groov Manage requests updates to its local cache of information from the LDAP server. Specify 0 to disable these updates.

**TLS Mode.** Determines the type of encryption:

- **Clear Text.** The LDAP communication is not encrypted. Avoid selecting this option to protect sensitive information.
- **Start TLS.** The connection is started without encryption, and then TLS encryption is added. No sensitive information is sent until TLS is added to the connection. This is the preferred setting.
- **LDAPS.** The connection is started with TLS encryption. All information is sent after TLS is added to the connection. Select this only if your site uses this (deprecated) standard.
Validate Certificates. This applies only when you select Start TLS or LDAPS as the TLS Mode. If you enable this option, the LDAP server checks the public key certificate in groov Manage to verify the identity of its LDAP client.

The following table may help you organize this information:

<table>
<thead>
<tr>
<th>Setting</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Server Hostname and port number</td>
<td>___________________________________________</td>
</tr>
<tr>
<td>Group Update:</td>
<td>_____ minutes (0 to disable)</td>
</tr>
<tr>
<td>TLS Mode:</td>
<td>Select one:</td>
</tr>
<tr>
<td></td>
<td>• Clear Text</td>
</tr>
<tr>
<td></td>
<td>• Start TLS</td>
</tr>
<tr>
<td></td>
<td>• LDAPS</td>
</tr>
<tr>
<td>Validate Certificate:</td>
<td>Yes or No; If yes, file name of certificate:</td>
</tr>
</tbody>
</table>

Collecting Information to Authenticate Users

You’ll want to work with your LDAP administrator to obtain the following information:

Typically, LDAP servers provide a specific account through which authentication requests are routed:

- **Manager Distinguished Name.** (Abbreviated to Manager DN.) The fully-qualified distinguished name of the manager account, which queries the LDAP server for user and groups information.
- **Manager Password.** The password for the manager account (Manager DN).

**groov** Manage sends the following information to LDAP, which it then uses to compose a query to find a user:

- **Root Distinguished Name.** (Commonly abbreviated to root DN.) The unique key for an object in the LDAP database that serves as the root when LDAP server appends the following objects to it:
  - User Search Base (see below)
  - Group Search Base (when Group Mode is set to Group Query; see below)
  The format of root DN is a series of relative distinguished names. For example: `dc=example,dc=com`
- **User Search Base.** The parent DN of all users in the LDAP database. Do not include the root DN because **groov** Manage appends the User Search Base DN to the root DN.
- **User Filter.** A list of objects that an LDAP query should include while searching through the User Search Base. Any object not matching the filter will be ignored (filtered out). Must be in the form `attribute={0}`. One example: for an Active Directory database, you may want to specify `sAMAccountName={0}`. (sAMAccountName is a specialized attribute).
- **Email attribute.** The name of the attribute on a user object that contains the user’s email address.

In an LDAP database, you can indicate that a user belongs to a specific group or groups by either listing the name of the group in an attribute of the user object, or by listing the user in an attribute of a group object.

- If your LDAP database is set up to list the name of the group in an attribute of the user object, you provide the name of that attribute in the **User Attribute** field.
- If your LDAP database is set up to list the user in an attribute of a group object, then you need to collect the following information:
  - **Group Search Base.** The relative DN that holds group objects. The LDAP server concatenates this DN to the root DN.
  - **Group Filter.** A list of objects that an LDAP query should include while searching through the Group Search Base. Must be in the form `attribute=value`. Any object not matching the filter will be ignored (filtered out).
  - **Group Member Attribute.** The name of the attribute on a group object that lists all the users that belong to the group.
Configuring groov RIO for LDAP Authentication

Before you begin, make sure you have the information described in “Collecting Information to Configure Communication to LDAP Server” on page 25 and “Collecting Information to Authenticate Users” on page 26. If your LDAP server requires SSL, make sure the public key certificate is stored on the computer or mobile device that you are using to connect to the groov RIO.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click Accounts. groov Manage displays the main LDAP page.

3. Click Settings. groov Manage displays the LDAP Settings page.
   a. Enter the Server and Root DN information you collected in “Collecting Information to Configure Communication to LDAP Server” on page 25.
   b. Options. Set Permissions Mode to either Local Permissions or Permissions Mapping. To understand the difference, see “Understanding Permissions and How They Are Assigned” on page 23.
   c. In the Group Update field, enter how often (in minutes) groov Manage should request an update of its local cache of information.
   d. Click TLS Mode to select the type of security encryption for the connection to the LDAP server (see “Collecting Information to Configure Communication to LDAP Server” on page 25).
      For LDAPS or StartTLS, if you enable the Validate Certificates switch, you can upload the TLS certificate now or later on in step 7 on page 29. If you want to upload it now, click on the Upload the certificate link. groov Manage opens a new tab in your browser to display the Client Certificate page. Upload the certificate, then close that tab to return to the LDAP Settings page and continue with the rest of these instructions.
   e. Search Subtree. Enable this switch if you want the LDAP server to search through the subtrees that branch off the User Search Base or the Group Search Base.
f. For the Manager and User Search sections, enter the information you collected in “Collecting Information to Authenticate Users” on page 26.

g. Group Search. If Permissions Mode is Local Permissions, do not specify anything for Group Search. If Permissions Mode is Permissions Mapping, click Group Mode to specify how group information is stored in the LDAP database (see “Updating your LDAP Database” on page 25).
   - Select User Attribute if group membership is stored as an attribute to the user object. Enter the name of the attribute in the User Member Of Attribute field.
   - Select Group Query if the group membership is stored in group objects. Enter the information you collected in “Collecting Information to Authenticate Users” on page 26 in the fields.

4. Click Save. groov Manage validates the information and then saves it.
   If groov Manage finds any invalid information, it highlights (in red) the fields with invalid information and shows a message with guidance on how to fix it. After you fix the information, click on Save.

5. Click Permissions. groov Manage displays the LDAP Permissions page.

   Default Permissions. Enter the information you collected in “Collecting Information to Authenticate Users” on page 26.
   If Permissions Mode is Permissions Mapping, then specify the permissions you want granted to your LDAP groups:
   a. Click Add Permissions.
      
      b. Enter the group distinguished name, making sure it matches what LDAP would return.
      c. Select the permissions you want to grant to the users in this group for each service.
d. Click OK.
If you want to create more groups, return to step a.

6. Click Save. groov Manage validates some of the information and then saves it.
If groov Manage finds any invalid information, it highlights (in red) the fields with invalid information and shows a message with guidance on how to fix it. After you fix the information, click Save.

7. If your LDAP server requires SSL encryption and you did not upload your SSL client certificate when you did step d on page 27, upload the certificate now:
   a. Click Accounts > Home > Security > Client SSL to open the Client Certificates page.

   b. Click Add/Update.
   c. Navigate to the folder where you stored the public key certificate and select the certificate file.
   d. Click Open. groov Manage uploads the file and you'll see it listed in the Certificates section.

   e. Click Back > Home > Accounts > LDAP Settings to return to the LDAP page.

8. In the LDAP page, click Restart Client.
CREATING USER IDS AND CONFIGURING THEIR ACCESS

With groov Manage, you can create user IDs and limit access to functionality, features, or even HMI's. You manage these IDs (their creation, deletion, and their access to services/resources) on your groov EPIC. Before you create a user ID, consider the following questions:

- How many users do you want to create?
- What functions do you want the users to access?
- How will you secure (encrypt or password-protect) the information about the users?

Choosing Access Levels

The following information can help you determine what access to give a user and what level of access to give a user for a particular service or feature:

- A system-wide administrator can do the following:
  - Create other user accounts
  - Access all applications and services running on this processor
  - Change the passwords of other accounts
  - Sign out any and all users currently logged into this processor
  - Disable the control engine
  - Change system-level settings like network, I/O, display, time and date, etc.
- groov Manage

9. You can test your configuration by entering the user name and password of a user in your LDAP database, then clicking Test Connection.
grov Manage is an administrator-level function, so if the user is a system-wide administrator, they have access to groov Manage. If the user is not a system-wide administrator, they do not have access to groov Manage.

- groov View
There are several levels of access to groov View. These levels are available only if the user is not a system-wide administrator.
  - Editor
  - Operator
  - Kiosk
  - None
A system-wide administrator has administrator access to groov View, which means that they can switch to groov View and, when connected to the processor through a web browser, switch to build mode to build groov View HMIs.

- Node-RED
Access to Node-RED is either Editor or Off. For system-wide administrators, Editor is the automatic and only access level. For all other users, you can set the access level to either Editor or Off.

Creating User IDs
After you consider what types of users you want to create and what they will have access to, do the following:

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click or tap Accounts.
3. Click or tap Add (in the upper right corner).
4. Type in the required information and select the permissions you want that user to have.
5. Click or tap Save (in the upper right corner).

Repeat these steps for every user account you want to create.

MANAGING THE SSL SECURITY FEATURES OF YOUR groov RIO
The SSL security features on groov RIO help you establish secure communication between RIO and web browsers, servers, brokers, and cloud services.

Learning How SSL Works on groov RIO
If you are not familiar with SSL, you might want to spend some time reading the following OptoBlog, Understanding SSL/TLS and HTTPS.

Each groov RIO comes with a unique certificate (called a self-signed, server SSL certificate) to enable communication between its internal web applications (like groov Manage and Node-RED) and web browsers on computers and mobile devices. When you connect to groov RIO through a web browser for the first time, the browser displays a warning message that the site (in this case, your groov RIO) is untrusted. To avoid the warning, you can install the self-signed, server SSL certificate into the certificate store of the web browser. Afterwards, the browser will “trust” your RIO (the site) and no longer display that warning.

Creating a Self-Signed Certificate

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click Security > Server SSL > Create Certificate.
3. In the Create Certificate page, enter the information requested.
**Server Name**—Enter the fully qualified domain name or IP address of this *groov* RIO that others will use to access it. The server name may contain letters a–z (case insensitive), digits 0–9, or a hyphen (-). No other characters are allowed. The server name must not start with a hyphen.

*Example:*

If the URL that others will use to access the RIO is https://process1.acme.com, then type in `process1.acme.com`

*Example:*

If the URL that others will use to access the RIO is https://mobilehmi.mydomain.com, then type in `mobilehmi.mydomain.com`

**Email**—The email address of the individual in your organization requesting the certificate and who would be responsible for responding to any inquiries about this certificate.

**Department**—Information to differentiate between divisions within an organization. For example, “Engineering” or “IT.” If applicable, you can enter the DBA (doing business as) name in this field.

**Organization**—The legally registered name of your business. The listed organization must be the legal registrant of the domain name in the certificate request. If you are enrolling as a small business or sole proprietor, please enter the certificate requester’s name in this field, and the DBA (doing business as) name in the Organizational Unit field.

**City or Locality**—Name of the city or locality where your organization is located. Please spell out the name of the city or locality. Do not abbreviate.

**State**—Name of state, province, region, territory where your organization is located. Please enter the full name. Do not abbreviate.

**Country Code**—The two-letter International Organization for Standardization (ISO-) format country code for the country in which your organization is legally registered. See [http://www.digicert.com/ssl-certificate-country-codes.htm](http://www.digicert.com/ssl-certificate-country-codes.htm) for a list of codes. For example, the code for the United States is US.

**Days until expiration**—Enter the number of days before the certificate is expired and has to be replaced. Opto 22 recommends 3560 (10 years).

**RSA key size**—Enter the size of the RSA key. The default size of 2048 is a generally recommended value. Higher values will take longer to create.

4. Click Create. *groov* Manage immediately installs the new private key and certificate, and then restarts *groov* Manage.

Your *groov* RIO now has new copies of the Public Certificate, Private key, and CSR, which you can download when you need to request a CA-signed certificate.

### Switching to a CA-signed Certificate

When you switch to a CA-signed certificate, consider the following:

- The cost of a certificate from a certificate authority ranges from free to $300 or more, depending on the features and company you buy them from. Please work with your IT department before you begin this task.

- You will send the CSR to the certificate authority of your choice. The certificate authority verifies the identification information and signs the CSR, which then becomes a CA-signed certificate. That’s why it is important that you enter accurate information in step 3 of “Creating a Self-Signed Certificate” on page 31.

If you have not created a self-signed certificate, do that first. See “Creating a Self-Signed Certificate” on page 31.

1. Log into your *groov* RIO with a user ID that has administrator privileges.
2. Click Security > Server SSL > Download CSR.
3. Navigate to a folder where you want to store the CSR file. Make a note of the file name and path to the folder. Click Save.
4. Go to the certificate authority (most likely a web site) and provide them with the information they request in whatever format they request. When filling out a form for a CA-signed certificate, keep in mind that an SSL certificate works with any operating system. If you are asked to select an operating system, select “other” if it an option. It’s OK to select a specific operating system, if necessary.

5. Finish the transaction with the certificate authority and receive your new SSL certificate.

6. Upload the new SSL certificate to your groov RIO:
   a. Return to the View Certificate page. (See steps 1 and 2.)
   b. Click Upload Certificate.
   c. Click Public Certificate.
   d. Navigate to the folder where you stored the new SSL certificate. Click Open. groov Manage uploads the file and then displays the Upload Certificate page.
   e. Click Private Key.
   f. Navigate to the folder where you stored the private key file. Click Open. groov Manage uploads the file and then displays the Upload Certificate page.
   g. Click Upload (in the top right). groov Manage displays a message that it must restart. Click on Reload.

   After groov Manage restarts, you can begin working with services that requires a CA-signed certificate.

Uploading a Public Key Certificate

There are several reasons you might need to upload a public key certificate:

- To enable secure client/server communication (with HTTPS or TLS/SSL) between your groov RIO (acting as client) and a PAC Control strategy or a Node-RED flow (acting as a server).
- To enable secure communications through Sparkplug.

To upload a public key certificate, you must make sure that it is stored on a computer or mobile device that can connect to your groov RIO.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click Security > Client SSL.
3. In the Public Certificates window, click Add/Update.

4. Navigate to the folder where you stored the certificate and select the certificate (.pem) file.
5. Click Open. groov Manage uploads the file and you'll see it listed in the Certificates section.
If you need to upload another certificate, repeat steps 3 through 5.

### Changing SSL Security Features for Sparkplug

If you are using Sparkplug with MQTT to publish data from groov RIO, you must first create and install a CA-signed Certificate on RIO.

- For instructions on creating the certificate, see "Switching to a CA-signed Certificate" on page 32.
- For instructions on installing the certificate on the processor, see "Uploading a Public Key Certificate" on page 33.

After you installed the certificate(s):

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click MQTT > Configuration.
3. For each MQTT Broker that you have listed on the MQTT page and for which you want to enable SSL:
   a. Click the broker name to open its MQTT Broker settings window.
b. Move the slider to the right so that it shows green ( ). groov Manage displays a new row below the SSL row.

c. Click Select Certificate. groov Manage displays the CA Certificate window with a list of public key certificates installed on the processor. Select the certificate you want.

groov Manage refreshes the MQTT Broker settings window to show the name of the certificate you chose.

d. Click OK.

4. When you are done modifying all the MQTT Brokers that you wanted to change, click Save.

If there are any errors in any of changes you made, groov Manage highlights the broker with the error in red. Select that broker to view more information about the errors. Make any necessary changes and try saving again.

CONFIGURING THE FIREWALL

You might be accustomed to hearing or reading about firewalls to protect corporate networks, home networks, and even individual computers. groov RIO also contains firewall technology to protect it from unauthorized connections and communication.

Before you configure the firewall on RIO, make sure you understand the following:

- Firewall rules and how they work.
- If you need to create a new rule, you need to know the protocol you want to select (TCP, UDP, or both) and the port number, or range of port numbers, to which this rule will apply.
- The default firewall rules. These rules are in the firewall as part of the default factory settings.
Creating a Firewall Rule

When you make changes to the RIO’s firewall, the changes take effect immediately. So, make sure you schedule this change during a time that minimizes the impact to your system and users. If necessary, notify your users of this change so they can plan accordingly.

To create a new rule for the firewall:

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click Security.
3. Click Firewall. The Firewall page displays the rules currently in effect and may look similar to this:

   ![Firewall Configuration Interface]

4. Click Add Rule. Type in information for the new rule:
   - **Title**—This will display as a new section title, which has limited space. A title of less than 30 character fits well in the space.
   - **Protocol**—Select which protocol this rules applies to.
   - **Port**—Type in the port number or port number range. Specify a port range by typing in the first port number in the range, followed by a colon, then the last number in the port range, with no spaces between the numbers and the colon.
   - **eth0, wlan0, or tun0**—Select which port this rule applies to by moving the slider to the right so that it shows green ( ).
5. Click OK. If there are any errors in your selections groov Manage highlights the error and displays an error message.

Fix the error or errors and then click OK.

6. Repeat the previous two steps for any additional rules you want to create.

7. Click Save. groov Manage displays a message that it is configuring the firewall.

After groov Manage finishes saving and implementing the changes, it displays the Security page.

Please note that adding or changing firewall rules (which effectively opens ports in the firewall) does not start the listening services that may or may not be behind those ports. If you encounter problems accessing those services, check that the services are on and listening.

**Changing a Firewall Rule**

When you make changes to groov RIO’s firewall, the changes take effect immediately. So, make sure you schedule this change during a time that minimizes the impact to your system and users. If necessary, notify your users of this change so they can plan accordingly.

To change a firewall rule:

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click Security > Firewall. The Firewall page displays the rules currently in effect and may look similar to this:

![Firewall Rules Example](image)

3. Click or tap on the rule you want to change.
4. Make changes.
5. Click OK. If there are any errors in your changes, groov Manage highlights the error and displays an error message.

![Add Rule Pop-up](image)

Fix the error or errors and then click OK.
6. Click Save. groov Manage displays a message that it is configuring the firewall. If there are any conflicts with existing rules, groov Manage will highlight the row with the conflict and then you can change the rule to eliminate the conflict.

After groov Manage finishes saving and implementing the changes, it displays the Security page.

Please note that adding or changing firewall rules (which effectively opens ports in the firewall) does not start the listening services that may or may not be behind those ports. If you encounter problems accessing those services, check that the services are on and listening.
6: Connecting groov RIO to a Network or Multiple Networks

The topic of networking can be complex. In this chapter, we cover the following scenarios:

- Connecting groov RIO to a local area network, either wired or wireless.
- Connecting groov RIO to a virtual private network (VPN).

Network configuration changes will require a restart of the network connections on RIO. It’s important to have groov Find ready to help you locate your RIO on the network. If you are not familiar with groov Find, see “Downloading and Running groov Find” on page 121. Schedule this task at a time that minimizes the impact on your application and equipment.

If you have an IT department, work with them as you complete these steps:

1. Review your current networking requirements and practices, as well as groov RIO’s networking capabilities and default settings. Decide whether the default network settings are sufficient for your network or if you need to change some of the defaults. For more information, see “Reviewing RIO’s Network Capabilities and Default Settings” on page 42.

2. If you’ll be changing the default network settings or connecting to a virtual private network with OpenVPN, gather up and verify the information you need before you begin changing settings. See “Collecting Network Configuration Information” on page 46.

3. Configure the appropriate network interfaces (ETH0, WLAN0) on your groov RIO with the information you collected from the previous step. See “Configuring the Network Interfaces” on page 50.

4. If you are connecting to a virtual private network with OpenVPN, configure the OpenVPN Tunnel 0 interface as described in “Connecting to a Virtual Private Network (VPN)” on page 52.

5. Test your network connections and fine-tune your security. See “Testing the Network Connections and Fine-Tuning Security” on page 54.
REVIEWING RIO’S NETWORK CAPABILITIES AND DEFAULT SETTINGS

You can connect groov RIO to up to three different networks:

- Wired communications through either ETH0 or ETH1. Note that you can’t connect two different networks through these interfaces; RIO has switched Ethernet interfaces, not independent Ethernet interfaces.
- Wireless communication, through an approved USB WiFi adapter connected to the USB port. For a list of approved adapters, see “Installing an Approved USB WiFi Adapter” on page 104.
- A virtual private network (VPN), connected through either ETH0, ETH1, or WLAN0.

WLAN0 is physically separated from ETH0/ETH1, which means there is no communication or routing between the wired and wireless networks.

You can configure the network interfaces to connect to several networks in a variety of combinations. For example:

- Configure ETH0 to connect to a local control network and configure WLAN0 to connect to a local office network.
- Configure ETH0 to connect to a local network, configure OpenVPN Tunnel 0 to connect to a virtual private network, and leave WLAN0 alone or, for enhanced security, disable it.
- Configure ETH0 to connect to your local control network and configure WLAN0 to connect to the Internet.

In addition, you can daisy-chain RIOs: connect several RIOs through their wired network interfaces to form a chain. The primary advantage of daisy-chaining is that you save the expense of network routers or switches. The primary disadvantage is similar to that of a serial network: if communication with one RIO is lost, communication to all RIOs beyond it on the daisy-chain are also lost. If you do decide to daisy-chain RIOs, keep in mind the following:

- When you update firmware on RIOs in the chain, you must update them one at a time.
- You cannot daisy-chain RIOs through WLAN0, the wireless network interface.
- Never form a loop or ring with a chain of RIOs. As a rule, do not connect the second interface on the last RIO on the chain to any other device.
- You cannot daisy-chain RIOs powered through PoE. All the RIOs in the chain must be powered with a 10-32 V DC power supply.
The following illustrations show the correct and incorrect way to daisy-chain RIOs:

**CORRECT DAISY-CHAIN CONNECTIONS**

![Correct Daisy-Chain Connections](image)

Connections from a network, SNAP PAC controller, groov EPIC processor, or PC to a RIO.

Leave the 2nd interface on the last RIO unconnected.

**INCORRECT DAISY-CHAIN CONNECTIONS**

![Incorrect Daisy-Chain Connections](image)

Understanding RIO’s Default Network Configuration

When you take it out of the box, groov RIO is ready to automatically connect to a network by plugging an Ethernet cable into ETH0 or ETH1. This works most directly in a network that is simple (for example, a computer and a few devices) and that has a DHCP server that manages IP addresses.

If your groov RIO will be running in this type of networking environment, review “Initializing with a Wired Connection” on page 44. You can probably skip over the rest of the information in this chapter. However, if you think you might need to change this configuration:

1. Review these two sections to understand two important network operations of groov RIO:
   - “Initializing with a Wired Connection” on page 44
   - “Keeping Networks Separate” on page 44
2. Read through “Reviewing Your Network Requirements” on page 44 (with your IT department, if you have one) to understand all the important choices you may have to make so that RIO can work in your networking environment.
3. Collect the information you need, based on the choices you made in the previous step. (See “Collecting Network Configuration Information” on page 46.)
4. Make the changes to RIO (see “Configuring the Network Interfaces” on page 50.)
INITIALIZING WITH A WIRELESS CONNECTION

When you initialize your RIO, you must connect it to a network through either ETH0 or ETH1, which means a wireless network connection. After you finish all the initialization (which can include configuring the network interfaces for other types of network connections), you’ll switch to the networking configuration you want.

If, with your new network configuration, you won’t be using some of your network interfaces, you may want to disable them to prevent unauthorized access to your RIO. However do not disable those network interfaces until you have verified that your new network configurations works; if you don’t test it, you may end up with a RIO that is inaccessible (including through groov Find) and you will have to reset it to factory defaults.

To disable a network interface:
1. From the groov Manage Home page, click System > Network.
2. Click Configure.
3. For the network interface(s) you aren’t using, click IPv4 Method, then select Disabled.
4. Click Save. groov Manage will save the changes and restart the network connections.

KEEPING NETWORKS SEPARATE

Each network interface must be connected to a separate network. Make sure that the wireless access point (SSID) that you select for WiFi is not on the same network as ETH0.

REVIEWING YOUR NETWORK REQUIREMENTS

In a simple network, a DHCP server assigns the following to any new device that joins the network:
- IP address
- Subnet mask
- DNS server: IP address and domain name
- Gateway IP address

With simple applications and networks, having the DHCP server manage these assignments is usually sufficient. Out of the box, groov RIO is designed to work with this type of network. If your application and network fall into this category, review “Choosing between Automatic and Manual Connections” (below).

However, for certain applications or in some complex networking environments, you may want groov RIO to override or ignore the information it receives from the DHCP server.

- Example 1—Your IT department may want to assign your RIO a static IP address and subnet mask.
- Example 2—Your IT department may want to assign a specific gateway address, or DNS server IP address and domain name to a network interface (ETH0, WLAN0, or OpenVPN Tunnel 0).
- Example 3—Your IT department may want to route traffic leaving groov RIO through a specific path.

These examples illustrate why it is important to work with your IT department (if you have one) before connecting your groov RIO to a complex network. Review the information in the rest of this section with your IT department. As you review the information, you’ll be collecting information that you’ll need when it’s time to configure the network interfaces. Instructions on what information you need to collect are in “Collecting Network Configuration Information” on page 46.

CHOOSING BETWEEN AUTOMATIC AND MANUAL CONNECTIONS

For each physical network interface on a groov RIO that you are connecting to a network, you can choose one of two connection methods:
• **Automatic**—The DHCP server assigns the IP address and subnet mask. Select this method if:
  – Your network is simple and small with a DHCP server.
  – The default network settings on groov RIO meet the needs of your network environment.
  – The default network settings meet your networking requirements and you plan to add a wireless adapter.
  – The DHCP server can assign the IP address and subnet mask, but you want to be able to override the gateway address or DNS IP address and name server.

For any of these situations, review “Collecting Information for Automatic Connections” on page 46.

• **Manual**—You or the IT administrator need to enter an IP address, a subnet mask, and, in the cases described below, additional configuration information. Select this method if you or your IT department require advanced network configurations.

**Implementing Advanced Networking Requirements**

For the unique cases described earlier, review the information below. Most of these options are available on all the network interfaces (ETH0, WLAN0, and OpenVPN Tunnel 0).

- If you need to override the DNS server IP address and domain name assigned by the DHCP server, see “Overriding the DNS Server IP Address and Domain Name Assigned by DHCP Server” (below).
- If you need to do either of the following, see “Adding DNS Servers and Specifying the Order in which DNS Servers are Queried” (below):
  – Add more DNS server IP addresses and domain names.
  – Specify the order in which the DNS servers are added to the DNS resolver’s configuration.
- If you need to do either of the following, see “Adding Gateway IP Address or Overriding the Gateway IP Address Assigned by the DHCP Server” (below):
  – Add a gateway IP address or override the gateway IP address assigned by the DHCP server.
  – Alter the order in which gateways are invoked. Gateway Order determines which interface’s gateway is used for off-subnet destination-based routing. The gateway associated with the active interface with the lowest gateway order will be used as the default gateway. For more information about this topic, see “H: Advanced Networking Configurations” on page 319.

**Overriding the DNS Server IP Address and Domain Name Assigned by DHCP Server.** If your network policy is for the DHCP server to assign the IP address and subnet mask, but the IT administrator manually assigns the domain name server (DNS), you will need the IP address and domain name of that server when it’s time to configure groov RIO. Record this information “Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order” on page 48 (in the Automatic section, as DNS Server 1 Override and DNS Domain 1 Override, under the network interface that requires this configuration) so that it is readily available when you configure your RIO.

You can specify additional domain name servers, entering them as the second (DNS Server 2 Override with DNS Domain 2 Override) and third (DNS Server 3 Override with DNS Domain 3 Override) entries in the table, also in the Automatic section.

**Adding DNS Servers and Specifying the Order in which DNS Servers are Queried.** You can assign up to three domain name servers to each network interface on RIO and indicate the order in which to communicate with the servers. You can set the DNS Order of a network provisioning domain to specify the priority that name servers and search domains are added to the DNS resolver’s configuration, which has a maximum limit of three name servers and six search domains. When a DNS request is made, the resolver queries name servers in series in the order defined in the configuration. If a response is received with either a successful resolution or with a reply code such as "Name not found", no other name servers are queried. If the DNS request times out, the next name server is tried until all name servers are exhausted. Be aware that name resolution of secondary and tertiary name servers may be slow due to the sequential nature of queries by the DNS resolver.
For each network interface that requires this configuration, make a note of the DNS server IP addresses and domain names in the Automatic section (for network interfaces where you selected Automatic connection) or the Manual section (for network interfaces where you selected Manual connection) of "Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order". The DNS Order is per network interface, with 1 being the highest priority (the network interface queried first).

Adding Gateway IP Address or Overriding the Gateway IP Address Assigned by the DHCP Server. If your network policy requires the assignment of a specific gateway IP address, review the information in "Redirecting Traffic Initiated by an Incoming Connection Request" on page 319 to understand how groov RIO manages gateway assignments and prioritizes their use.

For each network interface that requires this configuration, make a note of the gateway IP address in the Automatic section (for network interfaces where you selected Automatic connection) or the Manual section (for network interfaces where you selected Manual connection) of "Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order". The Gateway Order is per network interface, with 1 being the highest priority (the network interface queried first).

COLLECTING NETWORK CONFIGURATION INFORMATION

If you will be changing the default network setting or connecting to a virtual private network (VPN), you will want to collect some configuration information from your IT administrator. To help you organize this information and make it quicker to do the configuration, print the following tables and fill them out as you collect the information.

- "Tables for IP Address, Subnet Mask, and Additional Wireless Settings" on page 47
- "Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order" on page 48

Save this information in a secure location that you can quickly access and refer to this information when you start following the instructions in "Configuring the Network Interfaces" on page 50.

Collecting Information for Automatic Connections

By default, groov RIO connects to networks automatically. If this method adequately meets the needs of your application, then:

- For wired communications, there is no additional information that you need to collect. Fill in the table ("Tables for IP Address, Subnet Mask, and Additional Wireless Settings") with “Automatic” in the ETH0 column to remind you that you do not need this information.
- For wireless communications, fill in the IP address and Subnet mask rows of the table with "Automatic"; you don’t need to manually specify an IP address and Subnet mask with Automatic. However, you do need to collect the following information:
  - SSID—A text string from 1 to 32 characters that uniquely identifies the wireless network. This should be the name of the wireless network access point you want groov RIO to join.
  - Encryption—The type of encryption to secure the packets:
    - None—Do not encrypt the packets.
    - WEP—A wireless security protocol that is not secure and has been deprecated by the Institute of Electrical and Electronics Engineers (IEEE). Do not select WEP for new installations unless it is the only option available. Instead, select WPA or WPA2.
    - WPA—Encrypt the packets with TKIP encryption (RC4) and an 8 to 63 digit ASCII or 64 digit hexadecimal key.
    - WPA2—Encrypt the packets with CCMP encryption (AES) and an 8 to 63 digit ASCII or 64 digit hexadecimal key.
CHAPTER 6: CONNECTING GROOV RIO TO A NETWORK OR MULTIPLE NETWORKS

- **Key Type**—Select one of the following:
  - **Passphrase (ASCII)**—This is the typical key type for WPA.
  - **PSK (HEX)**—This is the typical key type for WEP.
  - **Key**—The password groov RIO must provide when it tries to join the wireless network.

### Tables for IP Address, Subnet Mask, and Additional Wireless Settings

<table>
<thead>
<tr>
<th>WIRED</th>
<th>WIRELESS</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETH0</td>
<td>WLAN0</td>
</tr>
<tr>
<td>IP address</td>
<td>IP address</td>
</tr>
<tr>
<td>Subnet mask</td>
<td>Subnet mask</td>
</tr>
<tr>
<td>SSID</td>
<td>Encryption type</td>
</tr>
<tr>
<td></td>
<td>None</td>
</tr>
<tr>
<td>Key type</td>
<td>Passphrase (ASCII)</td>
</tr>
<tr>
<td>Key</td>
<td>Do not write down.</td>
</tr>
</tbody>
</table>

### Collecting Information for Manual Connections

If you want to specify network configuration information manually, work with your IT department (if available), and note the following information in the “Tables for IP Address, Subnet Mask, and Additional Wireless Settings” on page 47:

- **IP Address** and **Subnet Mask**—These two pieces of information work together to create a unique network address. It’s very important that you create a unique network address by assigning each network interface a different IP address and subnet mask. While the IP address must be different than any other device on the same network, the subnet mask must be the same as all other devices on the same network. For example:
  - All the devices on network A are assigned a subnet mask of 255.255.0.0.
  - All the devices on network B are assigned a subnet mask of 255.0.0.0.
  If you connect the processor to network A, make sure to specify 255.255.0.0 as the subnet mask.
- For wireless communications, in addition to the IP address and subnet mask, you need to collect the **SSID**, **Encryption**, **Key Type**, and **Key**, as described “Collecting Information for Automatic Connections” on page 46.

If you are also configuring the network interfaces for the complex scenarios described in “Implementing Advanced Networking Requirements” on page 45, that section described what information to collect and where to store in “Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order” on the next page.
COLLECTING NETWORK CONFIGURATION INFORMATION

TABLE OF ADDITIONAL GATEWAY IP ADDRESSES, DNS IP ADDRESSES AND NAME SERVERS, AND ORDER

<table>
<thead>
<tr>
<th>Setting</th>
<th>ETH0</th>
<th>WLAN0</th>
<th>OpenVPN Tunnel 0</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gateway Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Server 1 Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Server 2 Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Server 3 Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Domain 1 Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Domain 2 Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Domain 3 Override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gateway Order</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Order</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gateway Address</td>
<td>N/A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Server 1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Server 2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Server 3</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Domain 1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Domain 2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Domain 3</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gateway Order</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DNS Order</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Collecting Network Configuration Information for OpenVPN Connection

There are many resources available online to help you learn about and set up a virtual private network (VPN) with OpenVPN technology. This section assumes you have a functioning OpenVPN server. groov RIO works as an OpenVPN client that connects to the OpenVPN server. (groov RIO cannot be set up as an OpenVPN server.) You’ll need the OpenVPN server administrator to provide you with the following:

- A username and password to login to the OpenVPN server.
- If necessary, a username and password for proxy connections.
- Depending on the security and authentication configuration of the OpenVPN server, you may need some or all of these files or information:
  - A public key, also known as a certificate, which is typically available as a file that ends in .crt.
  - A private key that is created specifically for your groov RIO. It is typically available as a file that ends in .key.
  - A Certificate Authority (CA) certificate and key, which helps verify the public and private keys. These are also typically provided in files, with the certificate file that ends in .crt and the key file that ends in .key.
  - An OpenVPN static key, if required. Not all sites implement OpenVPN static keys. This key is typically stored in a file called static.key.
- The following server information:
  - Protocol—The communications protocol used by the OpenVPN server.
  - OpenVPN server hostname and port number—The hostname is usually a fully-qualified domain name (for example, vpnserver.example.com) or it could be an IP address.
  - Encryption Cipher—The encryption cipher used by the OpenVPN server.
– **LZO Compression**—If the OpenVPN server uses LZO compression, then you will need to enable it on your groov RIO.

Some of this information can be provided in a configuration file, which you can then upload into your groov RIO. Uploading a configuration file could make configuring the processor easier and you will be less likely to introduce typing errors. When you receive the configuration file, review it to make sure it has the following information (and in the format indicated), as appropriate for your OpenVPN server’s security and authentication configuration:

- Certificate Authority (CA)—The CA section should be surrounded by `<ca>` and `</ca>` tags. Inside those tags, the certificate text should be surrounded by `<cert>` and `</cert>` tags.
- Private and Public Key—The key text should be surrounded by `<key>` and `</key>` tags.
- OpenVPN static key—The key text should be surrounded by `<tls-auth>` and `</tls-auth>` tags.

If it doesn’t contain this information, you can edit the file and add it, making sure it is surrounded by the tags described previously.

If the administrator can’t provide a configuration file, print the following table to collect the above information, save it in a secure place, and have it handy when you follow the instructions in “Connecting to a Virtual Private Network (VPN)” on page 52.

**TABLE OF OpenVPN SETTINGS**

<table>
<thead>
<tr>
<th>Information</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Protocol</td>
<td>udp, tcp-client</td>
</tr>
<tr>
<td>OpenVPN Server Host Name</td>
<td>__________________________</td>
</tr>
<tr>
<td>OpenVPN Server Port Number</td>
<td>__________________________</td>
</tr>
<tr>
<td>Remote Public Certificate Path</td>
<td>__________________________</td>
</tr>
<tr>
<td>and File Name</td>
<td>__________________________</td>
</tr>
<tr>
<td>User Name</td>
<td>__________________________</td>
</tr>
<tr>
<td>Password</td>
<td>Do not write down.</td>
</tr>
<tr>
<td>Proxy User Name</td>
<td>__________________________</td>
</tr>
<tr>
<td>Proxy Password</td>
<td>Do not write down.</td>
</tr>
<tr>
<td>Encryption Cipher</td>
<td>none, _____________________</td>
</tr>
<tr>
<td>LZO Compress</td>
<td>yes, no</td>
</tr>
</tbody>
</table>
CONFIGURING THE NETWORK INTERFACES

1. Log into groov RIO with a user ID that has administrator privileges.
2. Click System > Network. groov Manage displays the Network status page.
   The Network status page shows you the current network configuration, and provides access to the Network configuration page, as well as diagnostic tools.
   In the example to the right, RIO is connected to a network through a cable plugged into ETH0. There is no WiFi connection through WLAN0, and no connection to a virtual private network. The values listed in the Network Options section were assigned by the local DHCP server.

3. Click Configure. groov Manage displays the Network configuration page. The example to the right shows the default settings.
   Ethernet 0 shows the current settings for ETH0. Wi-Fi shows the current settings for WLAN0.
   OpenVPN Tunnel 0 shows the current settings for a virtual private network.
   – To configure ETH0 for wired communications, see “Configuring ETH0” on page 50.
   – To configure WLAN0 for wireless communications, see “Configuring WLAN0” on page 51.
   When you are done with all the configurations, go to “Saving the Configuration” on page 52.

Configuring ETH0

You’ll want to have the information you collected when you read through “Collecting Network Configuration Information” on page 46 available as you follow these steps:

1. From the Network configuration page, click the IPv4 Method currently assigned (the text in green) to ETH0. groov Manage displays the IPv4 Method window (see right).
2. Click the connection method you want. If you choose Disable, skip to step 5.
3. If you selected Automatic and you don’t want to override the DHCP server settings for gateway, DNS address, and DNS name server, skip to step 5.
   Otherwise, now is when you enter those override values from “Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order” on page 48.
CHAPTER 6: CONNECTING GROOV RIO TO A NETWORK OR MULTIPLE NETWORKS

4. If you selected Manual, the Network configuration page changes to display additional fields. You’ll want to refer to the values you entered in “Table of Additional Gateway IP Addresses, DNS IP Addresses and Name Servers, and Order” to fill out these fields:
   – IP Address
   – Subnet Mask
   – Gateway Address
   – DNS Server 1 and DNS Domain 1
   These two fields must be specified as a set. If you need to enter more than one set, groov Manage displays fields to enter a second and third set after you enter the previous set.
   – Gateway Order
   – DNS Order

5. Choose from the following:
   – If you need to configure WLAN0 for wireless communications, go to “Configuring WLAN0” on page 51.
   – If you are done configuring the physical network interfaces, go to “Saving the Configuration” on page 52.

Configuring WLAN0

1. From the Network configuration page, click the IPv4 Method in the Wi-Fi section and select the connection method you want. groov Manage updates the Network configuration page as shown below (automatic on the left, manual on the right):

2. Enter the information you collected in “Collecting Network Configuration Information” on page 46.

3. Choose from the following:
   – If you need to configure a network interface for wired communication, see “Configuring ETH0” on page 50.
   – If you are done configuring the network interfaces, go to “Saving the Configuration” on page 52.
SAVING THE CONFIGURATION

In the Network configuration page, click Save. groov Manage displays a message that it will restart the network connections.

After the network connections are restarted, if groov Manage doesn’t reappear and you can’t access your RIO through any of the network connections you configured, start up groov Find to help you locate your RIO (see “Downloading and Running groov Find” on page 121).

After you reconnect to your RIO, you can test the network connections and fine-tune your security settings. If you need to set up a virtual private network (VPN), see “Connecting to a Virtual Private Network (VPN)” on page 52.

CONNECTING TO A VIRTUAL PRIVATE NETWORK (VPN)

Before you begin:

- Make sure you’ve configured at least one physical network interface (see “Configuring the Network Interfaces” on page 50) and that it’s functioning.
- Check that you have all the information you collected when you reviewed “Collecting Network Configuration Information for OpenVPN Connection” on page 48.
- Verify that the OpenVPN server is reachable.

Let’s begin:

1. From a browser, connect to groov RIO and log into groov Manage with a user ID that has administrator privileges.
2. If you will be entering the configuration manually (without a configuration file as described in “Collecting Network Configuration Information for OpenVPN Connection” on page 48), upload the public key.
   a. From the groov Manage Home page, click Security > Client SSL.
   b. Click Add/Update.
   c. Navigate to the folder where you stored the public key (.crt) file.
   d. Select the key, then click Open.
3. Click Back > Home to return to the groov Manage Home page, then click System > Network.
4. Click Configure.
5. In the OpenVPN Tunnel 0 section, click IPv4 Method and select Automatic (DHCP).

6. Enter the configuration information you collected when you reviewed “Collecting Network Configuration Information for OpenVPN Connection” on page 48.
   - If your VPN information is in a client configuration file, click Upload Configuration File. Navigate to the folder where you stored the configuration file, select it, then click Open. Click Set User Credentials to enter the OpenVPN server user name and password. If necessary, click Set Proxy Credentials to enter the proxy credentials. Go to step 7.
   - If you need to enter the configuration information manually, slide the User Configuration Wizard switch to the right, until it turns green.
     a. Click Protocol to select the protocol used by your OpenVPN server.
     b. Enter the IP address or full domain name of the OpenVPN server in the Remote Host field
     c. To enter the port number, click in the space between the - and + sign. Type in the port number.
     d. Click Select Certificate and select the certificate you uploaded in step 2 on page 52.
     e. In the Username and Password fields, type in the OpenVPN server username and password. (Not the proxy username and password.)
     f. Click Encryption Cipher and select the cipher used by your OpenVPN server from the list.
     g. If the OpenVPN server uses LZO compression, slide the LZO Compress switch to the right, until it turns green.
     h. If you need to modify the Gateway and DNS order, click on those numbers and change them.

7. Click Save. If groov Manage reports any errors, fix those errors and click Save. Otherwise, groov Manage displays a message that it will restart the network connections.
TESTING THE NETWORK CONNECTIONS AND FINE-TUNING SECURITY

To test the network connections, do one of the following:

- If you switched to Automatic, wait a few seconds for RIO to receive an IP address from the DHCP server. The logon page will refresh and display the IP address after it receives it.
- If you switched to Manual, verify that the IP address works by trying to connect to RIO from a web browser. Or, from a Windows computer that’s connected to the same network, you can try the ping command in a command prompt window.

If you encounter any issues with ETH0, and WLAN0, see “Troubleshooting” on page 120 for topics regarding network connections. If you are troubleshooting issues with an OpenVPN connection, you can review the VPN client logs for messages. To access the logs, from the groov Manage home page, click Info and Help > Logs > OpenVPN Client.

For enhanced security, disable any network interfaces you aren’t using.

You may also want to update your security options and firewall settings:

- “Managing the SSL Security Features of your groov RIO” on page 31
- “Configuring the Firewall” on page 35
7: Configuring a groov RIO

A user with administrator privileges is the only user that can change system features. System features provide services like access control, device management, and time management.

SETTING AND ADJUSTING DATE, TIME, AND TIME ZONES

Setting and adjusting the date, time, and time zones can help you with more than just setting groov RIO to the local time:

- You can change the date and time of your groov RIO to test time-sensitive features of your control program.
- You can synchronize the clock on your groov RIO to any number of time servers from around the world.
- You can specify multiple time servers to function as backups of each other, or specify a device as a time server.

When you turn on your groov RIO for the first time and after it establishes network connectivity, it sets the time from a default time server. To see the default time server, from the groov Manage Home page, click System > Time. The bottom half of the screen lists the time servers.
Setting the Date and Time Manually

There might be a few reasons why you want to set the date and time manually instead of synchronizing to time servers:

- You want to test time-sensitive features in your control program, so you want to be able to adjust the date and time to test those features.
- You are working in an environment (for example, a disconnected test environment) where changes in time will not affect production or other critical applications.

**Note:** Changing the time manually will log out any users that are currently logged onto your groov RIO. Carefully choose when you will change the time to minimize any adverse effect on other users.

To set the date and time manually:

1. Log into groov RIO with a user ID that has administrator authority.
2. Click System ( ), then Time ( ).
3. In the Time Servers section, turn off the Enable NTP setting by moving the slider to the left so that it shows grey ( ).
4. Click Set NTP.
5. In the Time section, select values for Year, Month, Day, Hour, Minute, and Second.
6. Click Set Time. groov Manage displays a message while it’s setting the date and time. When it finishes, the message disappears.

Now your date and time are set.

**IMPORTANT:** If you set the date and time manually, the time will not update for Daylight Savings Time (for those areas that observe Daylight Savings Time). So, you must remember to manually update the date and time during those events.

Setting the Date, Time, and Time Zone by Synchronizing with Time Servers

If you are not familiar with time servers, you can learn more about them through the NTP Pool Project at www.pool.ntp.org. When you are selecting a time server, remember the following:

- It is a good idea to select a couple of time servers to serve as backups in case groov RIO cannot establish a connection to the primary time server or if that time server becomes unavailable. The steps below instruct you to set two additional time servers.
- If you had set your date and time manually, setting the date and time as described in this section will overwrite your manual settings.

**Note:** Changing the time manually will log out any users that are currently signed into your groov RIO. Carefully choose when you will change the time to minimize any adverse effect on other users.

To select the primary time server and a few backups:

1. Log into groov RIO with a user ID that has administrator privileges.
2. Click System ( ), then Time ( ).
3. In the Time Servers section, click Time Server 1. Enter the host name of the time server.
4. Click Time Server 2. Enter the host name of a second time server.
5. Click Time Server 3. Enter the host name of a third time server.
6. Click Set NTP. groov Manage displays a message while it’s synchronizing with the time servers. When it finishes, the message disappears.

Now your date and time are set, as well as the time zone. The date and time will be updated automatically during the switches between Standard Time and Daylight Savings Time, according to the schedule set by the time servers.
Setting the Time and Time Zone by Selecting a Location

If you want to set the time by selecting your location, do the following steps:

1. Log into groov RIO with a user ID that has administrator privileges.
2. Click System ( ), then Time ( ).
3. In the Time Zone section, click Region to select a general geographical area of the world. To set the time for cities or regions in the United States of America, select America as the region. America encompasses North, Central, and South America.
4. Click Locality to select a specific city that most closely approximates the city within the time zone you want to set.
5. Click Set Zone. groov Manage displays a message while it’s setting the time. When it finishes, the message disappears.

MANAGING THE USB PORT

groov RIO can work with any of the following devices inserted into the USB port:

- USB storage devices. Certain requirements must be met, as described in “Requirements for USB Storage Devices” on page 59.
- USB-to-serial adapters. Only certain adapters are supported. You can find a list at “Connecting Serial Devices” on page 57.
- WiFi adapters. Only certain adapters are supported. For a list, see “Installing an Approved USB WiFi Adapter” on page 63.

If you do not plan on attaching any USB devices, it would be a good security practice to leave the USB port disabled. Disabling the USB port prevents any unauthorized access to RIO through the port. By default, the port is disabled, so if you plan on attaching any of the devices listed above, you need to enable the USB port:

1. Log into groov RIO with a user ID that has administrator privileges.
2. Click System > USB.
3. Click the Enable USB slider so that it turns green.
4. Click Save. groov Manage returns you to the System page. Now you can:
   - Attach a USB storage device (see “Attaching and Detaching a USB Storage Device” on page 59).
   - Connect a serial device(s) (see “Connecting Serial Devices” on page 57).
   - Attach a WiFi adapter (see “Installing an Approved USB WiFi Adapter” on page 63).

CONNECTING SERIAL DEVICES

You can connect serial devices to groov RIO by inserting a USB-to-serial adapter into the USB port. Before you attach the adapter, make sure you enabled USB as described in “Managing The USB Port” on page 57.

Note: Only Node-RED flows can access serial devices connected through a USB-to-serial adapter.
The following table lists USB-to-serial adapters supported by groov RIO.

<table>
<thead>
<tr>
<th>Device Manufacturer</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>B&amp;B Electronics</td>
<td>USOPTL4 (isolated RS-485)</td>
</tr>
<tr>
<td></td>
<td>USPTL4 (non-isolated RS-485)</td>
</tr>
<tr>
<td></td>
<td>USO9ML2 (isolated RS-232)</td>
</tr>
<tr>
<td>Gearmo</td>
<td>GM-482422 (non-isolated RS-485/RS-422)</td>
</tr>
<tr>
<td></td>
<td>GM-FTD1-A12 (non-isolated RS-232)</td>
</tr>
<tr>
<td></td>
<td>SERIAL-B (non-isolated RS-232)</td>
</tr>
</tbody>
</table>

You can expand the number of serial devices you can connect to groov RIO by installing a USB hub to the USB port. When you do this, it’s important to keep track of the device names and port numbers that groov RIO assigns to the USB-to-serial adapter that you plug into each USB port on the hub (see “Understanding How groov RIO Assigns Port Numbers and Device Names When Using a Hub” on page 58). One way to do this is:

1. Go to the Serial Devices page in groov Manage (Home > System > Serial Devices).
2. Insert an adapter into a port. groov Manage will detect the adapter, assign it a device name and port number, then refresh the page to show the information.
3. Make note of the device name and port number so that you have it handy as you develop Node-RED flows.

If you move a serial device from one USB port of the USB hub to another port on the hub, groov RIO assigns it a new port number, and possibly a new device name. These changes might require changes to your Node-RED flows.

Before you start connecting an adapter of USB hub to your RIO, see “Managing The USB Port” on page 57.

### Device Name and Port Number

groov RIO assigns /dev/ttySer0 as the device name and 0 as the port number to the USB-to-serial adapter you plug into the USB port. You use the device name and port number in your Node-RED flow to access the serial device.

#### Understanding How groov RIO Assigns Port Numbers and Device Names When Using a Hub

If you connect a USB hub to the USB port, groov RIO includes a suffix to the device name and port number to identify the port number on the USB hub. For example, if you connect a 4-port USB hub to the USB port, then groov RIO assigns device names and port numbers as follows:

<table>
<thead>
<tr>
<th>If a USB-to-serial adapter is plugged into port x of the USB hub...</th>
<th>groov RIO assigns it a device name of...</th>
<th>and a port number of...</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>/dev/ttySer0.1</td>
<td>0.1</td>
</tr>
<tr>
<td>2</td>
<td>/dev/ttySer0.2</td>
<td>0.2</td>
</tr>
<tr>
<td>3</td>
<td>/dev/ttySer0.3</td>
<td>0.3</td>
</tr>
<tr>
<td>4</td>
<td>/dev/ttySer0.4</td>
<td>0.4</td>
</tr>
</tbody>
</table>

**IMPORTANT:** If you move the adapter from one USB port on the USB hub to another USB port, groov RIO will assign a new port number and device name to the adapter. Any Node-RED flow that references the old port number and device name will need to be modified to refer to the new port number and device name.

### Finding Device Names and Port Numbers

You can find device names and port numbers through groov Manage.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click the menu button ( ), then click System.
3. Click Serial Devices. The Serial Devices page shows the device names and port numbers for any USB-to-serial adapter plugged into the USB port.

**ATTACHING AND DETACHING A USB STORAGE DEVICE**

You can attach a USB storage device to the USB port on groov RIO, then use groov Manage to copy files to and from its internal storage. Adding a USB storage device can also increase the amount of storage available for file activities like data logging.

*Important:* You should store any critical files in the unit’s internal storage. Internal storage utilizes a power-fail safe file system that prevents data, file and file system corruption in the event that power is removed. USB storage devices do not utilize a power-fail safe file system.

**Requirements for USB Storage Devices**

groov RIO supports reading and writing to USB storage devices formatted in either FAT or FAT32 file systems. This means that groov RIO can not access partitions larger than 32 GB. If you want to read and write to a USB storage device that is larger than 32 GB, you must format (with a computer) that USB storage device with multiple FAT32 partitions. groov RIO will be able to read and write to all of the partitions on a properly formatted USB storage device.

**Understanding How groov RIO Handles USB Storage Devices**

In addition to the disabling the USB port (see “Managing The USB Port” on page 57), groov RIO provides another setting that helps manage security issues when dealing with USB storage devices: **Automount**. When this setting and **Enable USB** are enabled, when you attach a USB storage device, groov Manage has immediate access to its content. If you disable Automount (but leave Enable USB enabled), you will have to go through some extra steps to give groov Manage access to the content of a storage device.

**Reviewing Security Issues with USB Storage Devices**

If you do attach a USB storage device, keep the following points in mind:
- Because there is no mechanism to physically secure (or lock) the USB storage device to groov RIO, it can be removed by anyone that has access to the unit. It’s important to apply important security practices, like keeping the unit secured under lock and key and providing the key to only trusted individuals.
- To prevent someone from inserting an unauthorized USB storage device that could contain malicious software, the Enable USB setting is disabled by default. Carefully consider the security risks before enabling this setting for an extended period of time.

**Disabling Access to USB Storage Devices**

If you do not plan on using USB storage devices, it would be a good security practice to disable the ability to access USB storage devices. You can still use the USB port for other devices, like supported USB-to-serial adapters or WiFi adapters.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. From the groov Manage Home page, click System > USB.
3. If you have a USB storage device plugged into groov RIO, unmount it.
   a. Click USB Files.
b. Click Safely Remove. groov Manage displays the following message; click OK to continue:

![Screen capture showing Safely Remove Drive dialog box with Close button]

When groov Manage successfully unmounts the storage device, it displays the following message. Click Close to continue.

4. Click the Automount slider so that it turns gray ( ).
5. Click Save. groov Manage displays the System page.

groov Manage no longer has automatic access to the contents of a USB storage device inserted into the USB port. However, as long as Enable USB is enabled, it can work with USB-to-serial adapters and WiFi adapters.

**Attaching a USB Storage Device**

Before you attach a USB storage device, makes you understand:

- “Requirements for USB Storage Devices” on page 59
- “Reviewing Security Issues with USB Storage Devices” on page 59

Also, make sure you have Enable USB (see “Managing The USB Port” on page 57) and Automount (see “Understanding How groov RIO Handles USB Storage Devices” on page 59) enabled.
Insert the USB storage device into the USB port. To verify that groov Manage has access to the USB storage device, from the groov Manage Home page, click System > Files. groov Manage displays the Files page. groov Manage lists the USB storage device in a section called USB Drive, typically followed by a number.

You can now copy, move, and download files (see "Copying, Moving, or Downloading a File on a USB Storage Device" on page 62).

Detaching a USB Storage Device

Before you detach a USB storage device, evaluate the consequences; for example, would it cause an interruption to your data logging process? After evaluating the consequences and taking measures to mitigate those consequences, unmount the device and then remove it.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. From the groov Manage Home page, click System > USB, then USB Files.
3. Click Safely Remove.

If groov Manage detects that a file on the USB storage device is still being used by a service, it will not proceed. One likely service that might be using the storage device is a Node-RED flow that is logging data to the storage device. Check any services that might be using the storage device.

Otherwise, groov Manage displays the following message, which reminds you that if you want to reconnect the storage device in the future, you will have to physically reinsert it. Click OK to continue:
When groov Manage successfully unmounts the storage device, it displays the following message. Click Close to continue.

4. Click Done in the Files page.
5. Physically remove the USB storage device from the USB port.
6. Verify that the device no longer shows up in groov Manage.

If you do not plan on attaching USB storage devices for an extended amount of time, disable Automount to prevent groov Manage from automatically accessing content on any storage device inserted into the USB port (see “Reviewing Security Issues with USB Storage Devices” on page 59).

Copying, Moving, or Downloading a File on a USB Storage Device

Before you begin, make sure you have properly mounted the USB storage device as described in “Attaching a USB Storage Device” on page 60.

• Copy and move means to transfer a file from the USB storage device to groov RIO’s internal storage.
• Download means to transfer a file from the USB storage device to your computer or mobile device.

These instructions describe how to copy, move, or download one file at a time.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. From the groov Manage Home page, click System > USB, then USB Files.
3. Click on Partition 1, or, if you have multiple partitions on the USB storage device, scroll to the correct partition and click the partition name.
4. In the Dir Listing section, navigate to the folder that has the file you want to copy, move, or download.
5. Click on the file name. groov Manage displays a list of all the actions you can take on the file:

- To copy a file to RIO’s internal storage, click Copy.
- To move a file to RIO’s internal storage, click Move.
– To download a file to the computer or mobile device, click Download.

6. Click Back (top left).
– If you need to copy, move, or download another file, repeat step 4 and 5.
– If you are done copying, moving, or downloading files, click Done (top right corner). groov Manage returns you to the USB page.

INSTALLING AN APPROVED USB WIFI ADAPTER

If you want to connect your groov RIO to a wireless network, Opto 22 recommends that you purchase and install one of the following USB WiFi adapters, which Opto 22 has tested and verified works with groov RIO. Unverified WiFi adapters should not be used.

<table>
<thead>
<tr>
<th>Device Manufacturer</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Netis</td>
<td>WF2190</td>
</tr>
<tr>
<td>Linksys</td>
<td>AE6000</td>
</tr>
<tr>
<td>TP-Link</td>
<td>Archer T1U</td>
</tr>
<tr>
<td>Sabrent</td>
<td>AC600</td>
</tr>
</tbody>
</table>

Collect the following information before starting:
• SSID of the wireless network.
• Encryption method required to access the wireless network.

If you are manually assigning an IP address, make sure you also have the IP address and subnet mask you want to assign to the unit.

Also, make sure you have enabled the USB port (see “Managing The USB Port” on page 57).

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Insert the WiFi adapter into the USB connector on the bottom of the unit.

   **Note:** If you have a USB storage device inserted into the port, make sure you remove it according to the instructions in “Detaching a USB Storage Device” on page 61.

3. In groov Manage, go to the Network page (Home > System > Network). If the Wi-Fi section of the Network page now has a MAC Address, then groov RIO is communicating with the WiFi adapter.
ENABLING Node-RED

Node-RED is an open-source, multi-platform software program, where you connect \( \text{wire} \) together devices, databases, cloud applications, and APIs (application programming interfaces) to create simple logic flows to accomplish specific goals. It is pre-installed on your groov RIO; you do not have to download and install it on a computer or embedded device. You just have to enable it, then start creating Node-RED flows. This tight integration also means that some RIO functions, like backup, apply to your Node-RED projects.

By default, Node-RED is disabled. To enable it:

1. Log into your groov RIO with a user ID that has system administrator privileges.
2. In the groov Manage Home page, click Node-RED.
3. Click Enable. After the Status field says Running, wait a few seconds before opening the Node-RED Editor.

UPLOADING FILES TO RIO’S INTERNAL FILE SYSTEM OR USB STORAGE DEVICE

groov RIO identifies files that you upload as “user files”. You can store files in:

- The “secured area” of the internal file system, where only services with authentication (for example, a user name and password, or an API key) over a secure protocol (HTTPS) can access the files.
- A USB storage device attached to the USB port of your RIO. Before you attach a USB storage device to the USB port, review "Managing The USB Port" on page 57 to make sure groov Manage can access the storage device.

Note, however, WiFi is disabled. The next step is to enable WiFi.

4. Click Configure (top right corner of the Network page).
5. In the Wi-Fi section, click Disabled.
6. In the IPv4 Method window, click the connection method you want: Automatic (DHCP) or Manual.
7. Enter the information you collected.
8. Click Save. Read the message that groov Manage displays and click OK. After groov Manage verifies the information and saves the configuration, it displays the network page.

groov RIO is now connected to your wireless network.
Note that when you backup your system:

- Only the first 10 MB of files that you uploaded are included in the backup file.
- The files stored on the USB storage device are not included in the backup file.

When groov Manage performs a backup, it lists all the files it included into the backup file in the groov Manage log file. You can check the log file to determine which other files you need backup by other means. (See “Backing up Your groov RIO Settings” on page 111.)

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click System > Files. groov Manage displays the Files page.

If you had correctly mounted a USB storage device, it would appear in the USB Drives section, like this:

   - To the internal file system, click Secured Files > Upload File.
   - To the USB storage device, click the name of the partition where you want to store the file, then click Upload File.
     a. Navigate to the folder that contains the file you want to upload and select that file.
     b. Click Open. groov Manage uploads the file and then refreshes the Dir Listing section to list the file you just uploaded.
     c. If you need to upload another file, click Upload File and repeats steps a and b. For USB storage devices, if you need to upload another file to another partition, click Back, select the other partition, click Upload File and then repeats steps a and b.

When you are done uploading files, click Done.
CONFIGURING groov RIO FOR SHELL ACCESS

Accessing groov RIO through the secure shell is for advanced programming. Opto 22 provides a wealth of information on our developer website (developer.opto22.com).

IMPORTANT: Be aware that Opto 22 provides very limited support if you choose to connect to and run through SSH.

The only configuration needed is to obtain and upload the groov RIO SSH Access license file:

1. If you haven’t already done so, purchase the free GROOV-LIC-EDGE license from our website. After you complete your purchase, you will receive an Activation key by email.

2. Make a note of the serial number of your groov RIO, which is on a label attached to the side of the module. The Serial Number is a string of numbers preceded by “SN:” (For an example, see page 15.)

3. On a computer or mobile device connected to the Internet, go to manage.groov.com.
   – If you do not have a MyOpto account, fill out the fields under “Register” and click Register. Follow the rest of the instructions online to complete your registration. Click Manage groov (on the lower left side) and update your groov User Registration information, if requested, then click Submit.
   – If you do have a MyOpto account, log in. Update your groov User Registration information, if requested, and click Submit.

4. Click Activate.

5. Type in the Activation key and click Activate.

6. Click groov RIO.
7. Type in the serial number you noted in step 2 and click Submit.

8. Review the terms of unlocking Shell Access on groov RIO and click Apply to accept the terms.

9. Click Download License File to save the license file onto your computer or mobile device and remember where you saved it.

10. In another browser window or tab on your currently open browser window, log into your groov RIO with a user ID that has administrator privileges.

11. From the groov Manage Home page, click System > License.

12. Click Upload license, then navigate to the folder where you stored the groov RIO SSH Access license file. Make note of the IP address and port number listed underneath. Connect to the shell through whatever SSH client you prefer.
SELECTING FUNCTIONS, SIGNALS, AND FEATURES

Before you can configure your I/O, you need to know which channel is going to serve which function and signal, plus select which features (if available) you need:

- Function: Input or output.
- Signal: Analog or discrete.
- Feature: On State, Off State, Linearization, etc. for those signals that offer features. (For a complete list of features, see Appendix A: Specifications.)

*Note that for CODESYS applications, only a limited set of features are available. The instructions will indicate which features are available for CODESYS applications.*

If you have not determined this yet, here are a couple of options to help you select the right combination:

- **RIO Explorer**—An Opto 22 web app that can help you select a combination of functions, signal types, and features, and make sure you select channels that can support your choices. When you finish with the RIO Explorer, you can save a wiring diagram, which will come in handy when it’s time to wire up your devices. Another way to you can use the wiring diagram is to annotate it with specification information like ranges and scaling for analog inputs, or feature selections for discrete inputs. To learn how to use the RIO Explorer, see Appendix C: groov RIO Explorer.

- **Reviewing spec tables, feature tables, and wiring diagrams**—Review the information in Appendix A: Specifications and Appendix B: Wiring Diagrams as you follow these steps:
  
a. Review the features table to select which function, signal type, and, if applicable, which feature you want for each channel. If you are working with CODESYS Development System, check the table on page 78 for the list of features supported in that environment. You might find it helpful to note your selections in a table like the one on the following page:
SELECTING A METHOD FOR CONFIGURING I/O

There are several ways to configure I/O. For whichever way you select, you’ll want to have the information you collected in “Selecting Functions, Signals, and Features” on page 69 handy. This information can speed up the configuration process.

- **groov Manage**: If you are using your RIO unit as an edge node, where you’ll just be transmitting tags to a cloud service through MQTT or through Node-RED flows, you’ll want to configure your I/O through groov Manage (see “Configuring I/O Through groov Manage” below).
- **PAC Control**: If you are adding your RIO as an I/O unit to a PAC Control strategy, you’ll want to follow the instructions in the PAC Control User’s Guide (form 1700) instead of the instructions in this chapter.
- **CODESYS Development System**: If you are adding your RIO as a remote I/O unit to a CODESYS application, you’ll want to follow the directions in “Configuring I/O Through CODESYS Development System” on page 73.
- **OptoMMP**: You’ll want to review the OptoMMP Protocol Guide (form 1465) to learn the memory map locations used for I/O configuration.

*Note: You cannot use these methods in combination. Any configuration you make through one method can overwrite configurations made through another method.*

### Function (Input or Output) | Signal Type (Analog or Discrete) | Feature (if applicable) | Default Values or Specific Settings (if applicable)
--- | --- | --- | ---
Channel 0 |  |  |  
Channel 1 |  |  |  
Channel 2 |  |  |  
Channel 3 |  |  |  
Channel 4 |  |  |  
Channel 5 |  |  |  
Channel 6 |  |  |  
Channel 7 |  |  |  
Channel 8 |  |  |  
Channel 9 |  |  |  

b. For each channel, check the corresponding section of the specification table and verify that you’ve correctly selected everything. For example, if you selected a discrete input with a counter feature for channel 0, go to the “Discrete Counter Input” section of the chart and verify that channel 0 is within the range listed for “Available Channels”. Also check that the signal that is coming in (for inputs) or leaving (for outputs) meets the specifications listed.

c. Review the wiring diagrams and check for any additional requirements; for example, any fusing requirements. It may be helpful to print relevant wiring diagrams and annotate them with information you collected in the previous two steps or additional information you may need when it’s time to wire your field devices.

Taking the time to check your selections will make it less likely that you’ll run into trouble later on, and save you time.
CHAPTER 8: CONFIGURING I/O

CONFIGURING I/O THROUGH groov MANAGE

1. Log into your groov RIO with a user ID that has administrator privileges.
2. From the groov Manage Home page, click I/O Channels. The I/O Channels page displays a quick summary of any channel configurations. If you are configuring channels for the first time, the page looks like this:

3. With each channel, do the following:
   a. Click a channel.
   b. Click Configure.
   c. Assign a Name to help you quickly and uniquely identify this channel and to help you differentiate it from other channels that might be configured similarly. This is optional.
   d. Click Channel Type and select a value. Review the information you collected for that channel to select the correct one.
Depending on the channel type you select, groov Manage may change the content of channel page. The following images show a few examples of how the page changes depending on the channel type you select:

e. If you are transmitting values through MQTT, you want to enable the Value (Read) switch in the Public Access section. When you do, groov Manage displays another set of switches to help you identify the specific values you want available to send, as well as whether to make them writable.
f. Review the rest of the fields on the channel page and make changes based on the needs of your application. For example, you may want to set a Watchdog timer on a channel or set the scaling values for a temperature probe.

g. Click Save. groov Manage displays the channel page with information based on your selected channel type. For the same examples shows in step d, this is what the channel page may look like:

![Channel Page Screenshot]

When you are done configuring all your channels, groov Manage displays your selections on the I/O Channels page.

If you haven’t already done so, wire your field devices to your RIO as described in “Connecting Field Devices” on page 11.

CONFIGURING I/O THROUGH CODESYS DEVELOPMENT SYSTEM

After you add the Opto 22 Library Package for CODESYS Development System, you can add groov RIO (and groov EPIC) devices to your CODESYS projects. In CODESYS, a groov RIO is an Ethernet device, and each channel is a device you “plug” into that Ethernet device. To select the signal types and features for each channel, you configure the parameters of the device you “plugged in”. To differentiate between the groov RIO “device” and the channel “device”, we will include “(groov RIO)” or “(channel)” after each reference to “device”, as necessary. You may also want to read the note below for more clarification on terminology differences.

Here’s what you need to do to configure I/O through CODESYS Development System:

1. Verify that you have the correct version of the Opto 22 Library Package, CODESYS Development System, and groov RIO firmware. For guidance on what to check, see “Checking Compatibility Between Library Package, Development System, and Firmware” on page 74.

2. Add the RIO to your CODESYS project.

3. Add channels by “plugging in” devices.
4. Select the signal types and configure the features for each channel by editing the “plugged in” device's parameters.

**Note:** Throughout this section, instructions may use CODESYS terminology that differs from standard Opto 22 terminology. For example:

- **In the CODESYS Development System interface, the term “device” refers to many different objects: a controller, an Ethernet adapter, a field device, or an I/O module. In this guide, “device” typically refers to a field device (a valve, a pump, a quadrature encoder, etc.). When you read other sections of the guide that do not discuss CODESYS, you can interpret “device” to mean the latter definition.**

- **In CODESYS terminology, a groov EPIC processor, a groov RIO, and channels on a groov RIO are referred to as “devices”; throughout other sections of this guide, a groov EPIC processor is referred to as a processor, a groov RIO is referred to as a RIO module, and a channel is referred to as a channel.**

- **An application, in CODESYS terminology, is roughly equivalent to a PAC control strategy in Opto 22 terminology.**

**Checking Compatibility Between Library Package, Development System, and Firmware**

The CODESYS Development System offers a rich and broad range of support for devices. As with any robust development system, it’s important to keep up-to-date with releases and review the features, enhancements, and fixes included in each release, as well as diligently check for compatibility with related software and firmware. In the CODESYS development environment, it’s important to check compatibility between three main pieces:

- **Opto 22 Library Package for CODESYS Development System.** The package contains information for CODESYS Development System so that it can configure groov EPIC processors, groov I/O modules, and groov RIO modules. Opto 22 updates the package each time a new module is introduced, as well as to deliver, and bug fixes. You want to review the readme to learn:
  - Which version of the package delivered support for the groov I/O or RIO module you want to use in your application.
  - The features, enhancements, or bug fixes delivered in each version of the package.
  - The pre- or co-requisites (for example, a new version of firmware for a groov I/O or RIO module) that might be required by one of these features, enhancements, or bug fixes.
  - Whether the package requires an updated version of the CODESYS Development System.

  You should periodically check the Opto 22 website for updates to the package. For instructions on installing the latest version of the package into CODESYS Development System, see “Updating Device Information with the Latest Version of Opto 22 Library Package” on page 74.

- **CODESYS Development System.** The Development System periodically releases features, enhancements, and bug fixes that may affect how it works with library packages and with device firmware. It’s important to check that you are running with a version of CODESYS Development System that is compatible with the Opto 22 Library Package. To check the version number, see the CODESYS online help.

- **groov RIO Firmware.** Opto 22 updates the firmware to add enhancements and features or to fix bugs. Make sure to check the Readme file to learn whether it’s compatible with the version of the Opto 22 Library Package installed in your CODESYS Development System. If you need to update RIO firmware, see “Updating Firmware on a groov RIO” on page 116.

**Updating Device Information with the Latest Version of Opto 22 Library Package**

If this is the first time you are adding a groov RIO device to your project, you only have to do steps 1, 2, 10, and 11. If you are updating existing RIO devices in your projects, do all of the steps.
1. Download and install the latest version of the library package from our website.
   b. Enter “Opto 22 Library Package” in the search box to find the page “Opto 22 Library Package for CODESYS Development System” and click the link.
   c. Click Download and save the package to the same computer where you installed CODESYS Development System.
   d. Open CODESYS Development System and install the package. For instructions on how to do this, see Installing/Uninstalling a Package in the CODESYS Online Help.

2. Review the readme for the Opto 22 Library Package for CODESYS Development System. Pay particular attention to the following:
   – If the package requires a newer version of CODESYS Development System than your current version, install the new version before proceeding further.
   – Make note of any additional tasks you may have to do after updating device information; for example, installing a new version of RIO module firmware.

   Remember: If you are adding a groov RIO device for the first time, you can skip down to step 10.

3. Open your CODESYS project and, in the Device tree, expand the RIO device to see all the channels.
4. Right-click the RIO device and select Update Device.

5. If the Update Device window does not automatically select the correct RIO device, navigate through the window to find it and select it.
6. Click Update Device.

   CODESYS Development installs the new information about the RIO device. Now you need to update device information for each channel:

7. Right-click on a configured channel on the RIO device and click Update Device.
8. In the Update Device window, select the same device type (if it’s not already selected). If applicable, choose the highest version number. Click Update Device.
9. Repeat step 7 and step 8 for each channel on the RIO.
10. Save your project.
11. If you noted any additional tasks in step 2, make those changes now. Then, rebuild your project, test the changes, and verify that your application works as expected.

Adding a groov RIO to a CODESYS Project

Before you begin, verify that the PLC and the RIO are on the same network.
1. Open CODESYS Development System.
2. Open your project. (Click File > Open Project. Navigate to the folder where you stored the project file, select the project file, and then click Open.)
3. Add an Ethernet adapter to your PLC. With this adapter, you will identify which port on the RIO communicates to the PLC.
   a. Right-click on your PLC.
   b. Click Add Device.
   c. Under Fieldbusses, expand Ethernet Adapter, then click Ethernet.
   d. Click Add Device.
   e. Click Close.
   f. Double-click the Ethernet adapter to open the Ethernet Adapter’s object view.
   g. Click the More button ( ) next to the Interface field.
   h. Select eth0 or eth1, whichever port is connected to the network.
   i. Click OK.
4. Add the RIO to the Ethernet adapter:
   a. Right-click on the Ethernet adapter you just added.
   b. Click Add Device.
   c. Expand Miscellaneous and select a RIO by its part number. For example, GRV-R7-MM1001-10.
   d. Click Add Device.
   e. Click Close.
5. Assign the RIO’s IP address to the address parameter of the device.
   a. Double-click the RIO device you just added. CODESYS Development System opens the object view.
      If the Parameters tab is not selected, then select it.
b. Click on the Value column for the Address parameter. Enter either the hostname or the IP address of the RIO, surrounded by single quotes.

6. Save your project.

Adding Channels and Selecting Signal Types (Plugging in Devices)

To configure a channel, you “plug in” a device to your RIO. Now is when you need the information you collected when you reviewed “Selecting Functions, Signals, and Features” on page 69.

1. Right-click on a channel (empty slot) and select Plug Device.

   Remember to pay careful attention to the channel you select; remember that not all channels support all functions, signal types, or features.

2. In the Plug Device window, expand Miscellaneous, then select which signal you want to assign to that channel (device).

3. Click Plug Device.

   You can continue adding/configuring channels by clicking on another channel, selecting a signal type in the Plug Device window, then clicking Plug Device.

4. Click Close when you are done.

Changing Signal Types (Updating Devices)

If you want to change signal type you assigned to a particular channel (device):

1. Right-click on the channel and select Update Device.

2. In the Update Device window, expand Miscellaneous, then select the new signal you want to assign to that channel (device).

3. Click Update Device.

   You can continue changing signal types by clicking on another channel (device), selecting a new signal type in the Update Device window, then clicking Update Device.

4. Click Close.

Setting Features (Configuring Object Parameters)

In CODESYS Development System, a groov RIO feature is identified as an object’s parameter. For example, an analog ICTD Temperature signal has several features, which are listed in the table on page 78. In CODESYS Development System, you would see these features listed as parameters in the Parameters tab of the object view.
A Features for an ICTD signal on a channel of a GRV-R7-MM1001-10. Compare the parameters list with the list of features on the table for an analog input ICTD signal. All but two features are available on CODESYS.

B Features for a digital output signal on channel 0 of a GRV-R7-MM1001-10. Compare the parameters list with the list of features on the table for a digital output DC sinking signal. Only one feature is available on CODESYS: Watchdog Timeout Value.

The following table lists the features for the functions and signal types that you can select and configure on a GRV-R7-MM1001-10.

<table>
<thead>
<tr>
<th>Function</th>
<th>Signal Types</th>
<th>Features</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input Channels</td>
<td>Digital</td>
<td>On/Off State</td>
</tr>
<tr>
<td></td>
<td>Digital</td>
<td>On/Off State</td>
</tr>
<tr>
<td></td>
<td>Switch Input, powered</td>
<td>Counting</td>
</tr>
<tr>
<td></td>
<td>Voltage</td>
<td>Scaling</td>
</tr>
<tr>
<td></td>
<td>Current</td>
<td>Offset and Gain</td>
</tr>
<tr>
<td></td>
<td>ICTD</td>
<td>Average Filter Weight</td>
</tr>
<tr>
<td></td>
<td>Thermocouple</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Millivolt</td>
<td></td>
</tr>
<tr>
<td>Analog</td>
<td>Voltage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Current</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ICTD</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Thermocouple</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Millivolt</td>
<td></td>
</tr>
<tr>
<td>Output Channels</td>
<td>DC Sinking</td>
<td>On/Off State</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Watchdog Timeout Value</td>
</tr>
<tr>
<td>Analog</td>
<td>Current</td>
<td>Scaling</td>
</tr>
<tr>
<td></td>
<td>Voltage</td>
<td>Clamping</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Watchdog Timeout Value</td>
</tr>
<tr>
<td>Mechanical Relay</td>
<td>Form C-NO</td>
<td>On/Off State</td>
</tr>
<tr>
<td></td>
<td>Form C-NC</td>
<td>Watchdog Timeout Value</td>
</tr>
</tbody>
</table>

For a list of the signal types and features for all RIO models, see Appendix A: Specifications. If a feature listed in that appendix is not listed in the Parameters tab of the object view, the feature is not configurable through CODESYS Development System.

Configuring Channel Features (Device Parameters)

1. If you haven't started CODESYS Development System, start it and open your project.
2. Open or select the Devices view, then expand the Ethernet branch of your groov RIO.
3. Double-click the device (channel) you want to configure. CODESYS Development System opens the object view for that device. Check that the Parameters tab is selected.

4. Find the parameter (feature) you want to configure:
   - **For devices (channels) with scaling:** If you want to set scaling values, first determine the upper and lower ends of the scale. For example, if your input range is ±150 mV and it is connected to a tank that can hold 1000 liters, you can set the lower end of the scale (-150 mV) to represent 0 liters and the upper end of the scale (+150 mV) to represent 1000 liters. With a signal type of Analog In ±150 mV (for example, on a GRV-R7-MM1001-10):
     - On the Upper Scaled row, double-click the Value cell and enter 1000.
     - On the Lower Scaled row, double-click the Values cell and enter 0.
     To set default scaling, leave the Value cells blank or enter 0.
   
   - **For devices (channels) with clamping:** If you want to limit the output sent out from the device (channel), first determine the upper and lower end of that range. For example, suppose you want the output range to be 5–15 mA. On a signal type of Analog Out 0–20 mA (for example, on a GRV-R7-MM1001-10), to limit the range to 5–15 mA:
     - On the Upper Clamp row, double-click the Value cell and enter 15.
     - On the Lower Clamp row, double-click the Value cell and enter 5.
     To set no clamping, set both Values cells to 0.
   
   - **For devices (channels) with counting:** If you want to use the counting feature, you must select it. On the Feature row, double-click the Value cell to display the drop-down arrow.
     
     ![Feature Selection]
     
     Click the arrow to display a list, then select Counter.

5. Repeat step 4 for each device (channel) you want to configure.
   
   Remember to save your project periodically.
   
   If you haven’t already done so, wire your field devices to your RIO as described in “Connecting Field Devices” on page 11.
UNDERSTANDING HOW QUALITY ERRORS ARE REPORTED

Some signal types on a groov RIO can report quality errors, which are common errors like input values that are out of range. groov Manage can show you that there is a quality error in the I/O Channels page by highlighting the channel yellow and showing brief message about the quality error.

Viewing Information About a Quality Error

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click I/O Channels. groov Manage displays the list of channels and highlights the channel that is reporting the quality error with a yellow background.

Click on that channel.
3. groov Manage displays the specific information about that channel:

The Quality field shows you a message with an error code number and a possible reason for the error. This information can help you troubleshoot problems with a field device wired to that specific channel.
9: Creating and Updating PID Loops

PID loops (or simply PIDs) are used to drive an input (a process variable) toward a particular value (the setpoint) and keep the input very close to that value by controlling an output. For example, consider temperature control, where the input is a measurement of ambient temperature, the setpoint is the desired temperature, and the output is a heater. The PID for this system will use a mathematical formula that controls the output to maintain a desired temperature, efficiently adjust to changes in setpoint, and compensate for changes in load, such as the influx of cold air. In this example, a temperature sensor (analog input), a thermostat (analog input), and a heater control (analog output) are components of one system, controlled by a PID loop.

This chapter assumes that you are already familiar with using PIDs. PID calculations are complex and the physical qualities of systems suitable for PID control differ greatly. You may be familiar with creating and managing PIDs through control programs like PAC Control; however, this chapter explains how to create and manage a PID through groov Manage, independent of any control program. If you configured a PID loop through PAC Control, you can review the current settings, as well as tune the PID.

PIDs can control isolated systems or be part of cascaded systems where one loop controls the setpoints or input variables of others. For maximum flexibility, you can set any PID input, setpoint, or output through groov Manage.

UNDERSTANDING HOW A PID WORKS

A proportional integral derivative (PID) control system (often referred to as a PID loop) monitors a process variable, compares the variable’s current value to a desired value (a setpoint), and calculates an output to correct error between the setpoint and the variable. Because the calculation is complex, it is done by a mathematical formula that is adjusted (tuned) for each PID loop. The mathematical formulas vary, but all PID systems share these fundamental concepts:

- They evaluate a process variable against its setpoint.
- They control an output to correct the process variable.
- The output comprises proportional, integral, and derivative calculations.
- The effect of proportional, integral, and derivative calculations is modified by user-determined P, I, and D constants.
- The P, I, and D constants need to be tuned for each system.

PIDS AND CONTROL PROGRAMS

Once configured and initialized, a PID operates until the module loses power.

Each PID loop must be individually configured and tuned.
PID LOOPS ON groov RIO

Configuration steps start in “Configuring a PID Loop” on page 83. For information about PAC Control logic commands to read and write various PID parameters, see PAC Control User’s Guide (form 1700).

PID LOOPS ON groov RIO

groov RIO provide 4 PID loops.

In groov Manage, you can configure each of the PID loops with unique settings for a large number of parameters. For a simple PID loop, you must configure at least the following:

• Input (the process variable being monitored)
• Setpoint (the desired value)
• Output (the I/O point that effects change in the system)
• Scan time (how often the PID loop is run)
• PID algorithm used (four algorithms are available; see “Understanding PID Algorithms” below).
• Valid range for input
• Upper and lower clamps for output
• Minimum and maximum change for output

You can also configure the following parameters if necessary:

• Forced output value or use of manual mode if input goes out of range
• Feed forward gain
• Square root of input

In groov RIO, the derivative is applied only to the process variable (the input) and not to the setpoint. This means you can change the setpoint without causing spikes in the derivative term. These PIDs also prevent integral windup by back calculating the integral without the derivative term. The feed forward term (“bias”) is added before output clamping and has a tuning factor.

If desired, you can cascade PIDs by simply using the output channel of one PID loop as the input channel for another.

UNDERSTANDING PID ALGORITHMS

When you configure a PID loop, choose one of these algorithms:

• Velocity (Type C)
• ISA
• Parallel
• Interacting

You may also see the following obsolete algorithms:

• Velocity (Type B) Obsolete
• ISA (Obsolete)
• Parallel (Obsolete)
• Interacting (Obsolete)

Do not use these algorithms on groov RIO.
CONFIGURING A PID LOOP

Important: If you configure a PID loop through your control program, you may not be able to use these instructions:

- If you configure PID loops through PAC Control and then configure PID loops through groov Manage (by following the instructions in this section), the configurations you made through groov Manage will be overwritten or lost whenever you download your PAC Control strategy or restart it.
- If you run a CODESYS application, it cannot access these PID loops directly.

Before you configure a PID loop, make sure you first configure the I/O points that will be used by the PID loop.

1. Log into your groov RIO with a user ID that has administrator privileges.
2. Click PID Loops. groov RIO supports 4 PID loops, so you will see 4 rows in the PID Loops page, numbered sequentially, beginning with 0.

3. Click on the lowest unconfigured PID loop number. As an example, we will start with PID 0.
4. Click Configure. groov Manage displays the configuration page.

Fill out the fields and select options as follows:

- **Name.** Type a unique, descriptive name for the PID.
- **Algorithm.** Choose algorithm: Velocity, ISA, Parallel, or Interacting. For details on algorithms, see “Understanding PID Algorithms” on page 82.
- **Mode.** Choose whether you want the PID initialized automatically or manually. The main difference between Automatic and Manual mode is that in Manual mode, the PID loop stops its mathematical calculation. In both modes, the PID’s output value is still copied to the analog output.
  - **Automatic:** The PID makes calculations based on the difference between the input and the setpoint resulting in changes to the output, which causes the input to move toward the setpoint.
  - **Manual mode:** The PID stops making changes to the output, but continues to write the PID output to the configured destination for the PID output. Manual mode allows control program logic or an
operator to control the PID output, which in turn is written by the PID loop to the configured destination of the PID output.

**NOTE:** If the value of the analog channel or configured destination is changed, it will be overwritten by the PID output.

**Scan Time (sec).** Enter a scan time to determine how often the input is scanned and the PID output is calculated. There are many factors you need to consider when calculating a scan time; the Opto 22 website (www.opto22.com) provides several resources to help you calculate an appropriate scan time. (Enter “PID” in the search box of the website.) You should also consider other PIDs and tasks competing for the I/O processor’s power.

In the **Input** section:
- Select from where the PID receives its input: Input Channel, Output Channel, MMP address, Host, or PID Output.
  - If the PID’s process variable comes from an input channel on the same unit, select Input Channel. Enter the channel number (or click on the + or - signs) to indicate which channel on the module is the input channel.

- If the PID’s process variable comes from an output channel on the same unit, select Output Channel. Enter the channel number (or click on the + or - signs) to indicate which channel on the module is the output channel.

- If the PID’s process variable comes from an MMP address on the MMP server, select MMP Address. Enter the MMP address in the MMP Address field.

- If the PID’s process variable comes from a control program, select Host. For custom control programs, make sure the control program writes the input value to the MMP address listed underneath Value Type.
For PAC Control strategies, use the Set PID Input command.

- In the following diagram, the MMP address shown is for PID 0:

![Diagram showing MMP address for PID 0]

- If the PID's process variable is the output of another PID on this processor (a cascading control loop), select PID Output. Enter the PID loop number (or click on the + or - signs) to indicate which loop contains the input value.

![Diagram showing PID Output options]

- **Square Root.** (Optional) Check this box if the error should be calculated based on the square root of the process variable (applies to flow control systems where volumetric flow is proportional to the square root of a signal from a flow transducer).

- **Low/Upper Range.** Set the valid range of the process variable by entering the low range and the upper range. (See Output section for optional responses to out-of-range input.)

In the **Setpoint** section, choose the source for the setpoint: Input Channel, Output Channel, MMP address, Host, or PID output.

- To control the setpoint using a device (on the same processor) such as a potentiometer, select Input Channel. Enter the channel number (or click on the + or - signs) to indicate which channel on the module is the input channel.

- To control the setpoint from an output channel on the same unit, select Output Channel. Enter the channel number (or click on the + or - signs) to indicate which channel on the module is the output channel.

- To control the setpoint through a control program, select Host.
  - For custom control programs, make sure the control program writes the setpoint value to the MMP address listed underneath Value Type.

  - For PAC Control strategies, use the Set PID Setpoint command.

- To control the setpoint value through an MMP address on the MMP server, select MMP Address. Enter the MMP address in the MMP Address field.

- If another PID loop will control the setpoint, select PID Output. Enter the PID loop number (or click on the + or - signs) to indicate which loop contains the setpoint value.

In the **Output** section:

- Choose the destination for the PID output: Output Channel, MMP address, or Host.

  - If the destination is an output channel, select Output Channel. Enter the channel number (or click on the + or - signs) to indicate which channel on the module is the output channel.

  - If the output should be sent to an MMP address on the MMP server, select MMP Address. Enter the MMP address in the MMP Address field.
 CHAPTER 9: CREATING AND UPDATING PID LOOPS

– If the output should be sent to a control program, select Host. Make sure the control program reads the output value from the MMP address listed underneath Value Type. In the following diagram, the MMP address shown is for PID 0:

```
<table>
<thead>
<tr>
<th>Value Type</th>
<th>Host</th>
</tr>
</thead>
<tbody>
<tr>
<td>The MMP address for this value is 0x21000C.</td>
<td></td>
</tr>
<tr>
<td>Max Change</td>
<td>0</td>
</tr>
</tbody>
</table>
```

– **Min Change/Max Change.** (Optional) Enter minimum and maximum change values. The output won’t respond until the minimum change is reached (for example, you may not want a heater to turn on to correct a 1 degree error). Maximum change prevents too drastic a change in output (for example, you could limit the increase in a pump’s output to prevent pipe breakage). The default for both minimum and maximum is zero, which disables the feature.

– **Lower Clamp/Upper Clamp.** Enter upper and lower clamp values to prevent the output from exceeding a desirable range. These values should equal the range of the output channel, if used. Or choose values to make sure that the output device doesn’t shut off (for example, keeping a circulation pump running regardless of the PID output) or that the output never reaches a destructively high setting (for example, keeping a motor below maximum).

– Choose how the PID should respond if the input goes out of range:
  – To have the control program logic or an operator respond, click Switch to manual mode when Input goes out of range.
  – To force the output to a specific value, click Force Output when Input is out of range.

For either option, enter the range values in the Value When Input Over Range and Value When Input Under Range fields.

**NOTE:** If both switches are enabled (forced output and manual mode), the output will be forced and the PID put into manual mode; but if the PID is already in manual mode, the output will not be forced.

If neither switch is enabled and the PID input goes out of range (as defined by Low/Upper Range) then the output will freeze, but only while the input is out of range.

In the **Options** section, it’s optional to specify values for **Feed Forward/Feed Forward Gain**. Enter values if you need to offset the processor output in your application. These values are constants that are multiplied and added to the processor output; often they are not used in PIDs.

### CHANGING A PID LOOP

You can change the PID loop’s configuration.

1. Log into your groov RIO with a user ID that has administrator privileges.

2. Click PID Loops. groov Manage displays the PID Loops page, listing all the configured and unconfigured PID loops.

3. To change the PID loop’s configuration, click the PID loop number, then click Configure. groov Manage opens the configuration page. Change the fields as necessary. For help in completing the fields, see “Configuring a PID Loop” on page 83.
If you no longer need to run a specific loop, you can disable it. All the settings you selected and information you entered will remain.

1. Log into your groov EPIC processorRIO with a user ID that has administrator privileges.
2. Click PID Loops. groov Manage displays the PID Loops page, listing all the PID loops.
3. Click on a PID loop number. groov Manage displays the PID Loop <number> page.
4. Click Configure.
5. Click Algorithm, then select Disable.
6. Click Save. The PID will stop running.

1. Log into your groov EPIC processorRIO with a user ID that has administrator privileges.
2. Click PID Loops. groov Manage displays the PID Loops page, listing all the PID loops.
3. Click on a PID loop number. groov Manage displays the PID Loop <number> page. The following example is for PID Loop 0:

You can change PID parameters, view specific channel values on the chart, or adjust the scale of the chart.

**Changing PID Parameters**

To change the value of any of the PID parameters, click on the name of the parameter and enter a new value. You’ll see the changes reflected in the chart on the top half of the screen.
View Specific Values on the Chart

Move the cursor so that it hovers over a specific point on the chart. groov Manage displays the values for that point:

Adjusting the Scale of the Charts

There are a few ways to adjust the scale of the charts so that you can see a longer time period, view a specific segment of time, or to adjust the view of only the input chart or the output chart. Note that you can only do this through a browser on a desktop computer or laptop; you can’t adjust the scales through a mobile device or a tablet.

To view a longer length of time, click and hold the left endpoint of the slider below the chart and move it further away from the right endpoint. This increases the amount of time shown on the chart.

To view a specific segment of time, click and hold in the center (blue area) of the slider and then move the slider to the specific range of time you want. You may want to adjust the endpoints to narrow or increase the time segment.

To adjust the view of only the input portion of the chart, click on the or buttons.

To adjust the view of only the output portion of the chart, click on the or buttons.
WHAT IS MQTT?

MQTT is a publish/subscribe (pub/sub) protocol that’s suited to many IIoT applications because of its architecture.

In a pub/sub architecture, a central source, called a broker, receives, distributes, and in some cases, retains data. MQTT clients can publish data to the broker or subscribe to get data from a broker (or both). Clients who publish data send it only when they choose to publish. Clients who subscribe to data automatically receive it from the broker only when the publishers sends data.

Contrast this with a client/server architecture. With this architecture, the client and server must be connected, because the client requests data directly from the server. The client doesn’t know when the data changes, so it must request it at regular intervals.

MQTT pub/sub offers three main advantages over client/server for IoT applications:

- Network traffic is reduced overall because data is published and sent only when it changes, rather than at regular intervals.
- Because the broker is a central source that manages data, the broker can take over the data management workload typically handled by a server in a client/server model, and the server now handles fewer clients. And even remote devices with irregular connections or low bandwidth can publish or subscribe to data. If a publisher can’t connect to the broker, for example, the publisher can optionally buffer its data and send it at a later time.
- For data publishers and subscribers, there’s another important advantage: data is published and subscriptions are initiated through an outbound connection. Most firewalls block inbound connection requests (for example, an external OPC client requesting data from an internal OPC server), but they allow outbound connections over secure TCP ports. A device (in this case, RIO) initiates an outbound connection through a secure port, and the traffic travels both directions through that connection.

See mqtt.org for more information about the protocol.

MQTT on groov RIO

One of the features of MQTT is that the data (payload) it transmits can be in a format best suited for the application. groov RIO can transmit payloads formatted to meet the Sparkplug-B specification or formatted as strings. In addition, RIO offers several features and capabilities to suit a variety of application requirements.

Review the following list of features and capabilities and select the option that best suits your application:

- **MQTT with string payloads**—Select this option if:
  - Your application requires that the payload be formatted as a string.
  - Your application is simple, perhaps monitoring or controlling only a few devices.
CONFIGURING AND ENABLING MQTT WITH STRING PAYLOADS

Your application requires automation data from groov RIO, but not from other PLCs.
You are looking for a cost-effective option. This option does not require the purchase of additional licenses.

With this option, you will need to:

- Convert data within your application. With payloads formatted as strings, you will need to add logic to your application to convert strings to the correct data type, when necessary.
- Define the topic namespace.

**MQTT with Sparkplug payloads published from groov RIO**—Select this option if:

- Your application requires that the payload be formatted to comply with the Sparkplug specification.
- Your application requires automation data from groov RIO, but not from other PLCs.
- You are looking for a cost-effective option. This option does not require the purchase of additional licenses.

With this option, you’ll be able to queue data into RAM if network connectivity is lost, which will then be transmitted when the service is available. However, because the queued data is stored in RAM, it can be lost when power is cycled or space runs out.

Keep in mind that you will need to:

- Define the topic namespace.
- Provide the MQTT configuration information through groov Manage and then enable the service.

Note that you cannot combine these two options; you must choose one or the other.

- For MQTT with string payloads, see “Configuring and Enabling MQTT with String Payloads” on page 92.
- For MQTT with Sparkplug payloads published from groov RIO, see “Configuring and Enabling MQTT with Sparkplug Payloads from groov RIO” on page 95.

CONFIGURING AND ENABLING MQTT WITH STRING PAYLOADS

To connect your groov RIO to an MQTT infrastructure, you will need to:

- Create a new MQTT broker or establish access to an existing one. The broker can be located on your premises or in the cloud. You can search the Internet for information from various vendors about MQTT brokers; setting up an MQTT broker is not covered in this guide.
- Configure and start the MQTT service through groov Manage.

Before configuring, it’s helpful to first collect information about the MQTT broker, determine some identifying information for RIO, and review settings that may affect transmission performance.

Collecting Information

**Collecting information about the MQTT broker**

You’ll need the following information about the MQTT broker:

- **Broker URL**—The URL of the MQTT server
- **Client ID**— (Optional) Enter a client ID only if one was supplied. If you do not enter a client ID, the MQTT service will generate one.
- **Username**—The username you need to access the broker
- **Password**—(Optional) If required, the password you need to access the broker
- **SSL**—If your MQTT server requires SSL, you need to upload the correct SSL certificate to your groov RIO before you begin configuring the MQTT service. For instructions, see “Managing the SSL Security Features of your groov RIO” on page 31.
- **Keep Alive (s)**—The number of seconds between heartbeats.
Specifying Default Topics for groov RIO

You’ll need to collect or create the following information to uniquely identify your groov RIO in your MQTT infrastructure. If necessary, consult with someone who assigns topics to determine if RIO will be assigned a specific set of topics, and whether you should follow a particular naming convention. All of the following information is required:

- **MQTT Base Topic** — The base topic is prefixed to the MQTT topic used to publish data.
- **MQTT Group Topic** — Identifies the group that your groov RIO belongs to
- **MQTT Subgroup Topic** — Identifies a subdivision within the group

In addition, you’ll need:

- **MQTT Device Topic** — Identifies your groov RIO within the subgroup
- **Use Comma in Floats** — If your application uses a comma to separate values (for example, pi is denoted as 3.14 instead of 3.14), you’ll want to indicate that when you enter configuration information in groov Manage.

Reviewing groov RIO Performance Settings

You may want to review the following settings, which can affect throughput in an MQTT infrastructure. Changing the settings can help you fine-tune throughput:

- **Comm Timeout (ms)** — The default connection timeout value is 5000 milliseconds. You can adjust this value to account for slower or faster infrastructures. (For example, if your groov RIO is in an area with “spotty” or slow connection, you may want to increase this value.) Minimum is 1000; maximum is 30,000.
- **Scan Time (ms)** — The scan interval in milliseconds. You may need to adjust this if the scans can’t finish before the time is up.

Configuring and Enabling MQTT Service

Make sure you are logged into your groov RIO with an ID with administrator privileges before starting:

1. From the groov Manage Home page, click MQTT, then Configuration.

2. In the Edge Node section:
CONFIGURING AND ENABLING MQTT WITH STRING PAYLOADS

a. Click MQTT Payload.

![MQTT Payload](image1)

b. Click MQTT with string payloads.

![MQTT with string payloads](image2)
Enter the information you collected in “Specifying Default Topics for groov RIO” on page 93.

3. Click Add MQTT Broker.

![Add MQTT Broker](image3)
Enter the information you collected in “Collecting information about the MQTT broker” on page 92. Click OK to close the MQTT Broker window and return to the MQTT page.
4. Click Add Device.

Enter the information you collected in “Reviewing groov RIO Performance Settings” on page 93.

**Note:** Ignore the Additional Host Tasks field; RIO does not have host tasks.

5. Click Save. groov Manage validates the information you entered.

If it passes this validation, click Yes to confirm that you want to save these settings and start the MQTT service. This may take a minute. When it is done, groov Manage displays the MQTT page.

**CONFIGURING AND ENABLING MQTT WITH SPARKPLUG PAYLOADS FROM groov RIO**

To connect your groov RIO to an MQTT infrastructure, you will need to:

- Create a new MQTT broker or establish access to an existing one. The broker can be located on your premises or in the cloud. You can search the Internet for information from various vendors about MQTT brokers; setting up an MQTT broker is not covered in this guide.
- Configure and enable the MQTT service through groov Manage.

Before configuring, it’s helpful to first collect information about the MQTT broker, determine some identifying information for RIO, and review settings that may affect transmission performance.

**Collecting Information**

**Collecting information about the MQTT broker**

Collect the following information about the MQTT broker:

- **Broker URL**—The URL of the MQTT server
- **Client ID**—(Optional) Enter a client ID only if one was supplied.
- **Username**—The username you need to access the broker
- **Password**—(Optional) If required, the password you need to access the broker.
• **SSL**—If your MQTT server requires SSL, you need to upload the correct SSL certificate to your groov RIO before you begin configuring the MQTT service. For instructions, see “Managing the SSL Security Features of your groov RIO” on page 31.

• **ConnTimeout (ms)**—The default connection timeout value is 5000 milliseconds. You can adjust this value to account for slower or faster infrastructures. (For example, if your groov RIO is in an area with “spotty” connection, you may want to increase this value.) Minimum is 1000; maximum is 30,000.

• **Keep Alive (s)**—The number of seconds between heartbeats. If there is no heartbeat for longer than the keep alive time, the last will and testament is sent.

• **Compression**—If you must compress the payloads before they are published to the MQTT server, determine if it uses gzip or deflate.

### Specifying Unique Identifiers for groov RIO and Other Settings

You’ll need to collect or create the following information to uniquely identify your groov RIO in your MQTT infrastructure. If necessary, consult with someone who assigns these IDs to determine if the processor will be assigned a specific set of IDs, and whether you should follow a particular naming convention.

• **Group ID**—Identifies the group that your groov RIO belongs to

• **Edge Node ID**—Identifies a subdivision within the group

• **Device ID**—Identifies your groov RIO within Edge node

You may also need the Primary Host ID, which enables notifications as to the “state” (offline or online) of the MQTT server.

### Reviewing Performance Settings

You may want to review the following settings, which can affect throughput in an MQTT infrastructure. Changing the settings can help you fine-tune throughput:

• **CommTimeout (ms)**—The number of milliseconds that the MQTT service waits for RIO to respond to a request. If you set this value too small, you may see erratic communication timeouts.

• **Scan Time (ms)**—The scan interval in milliseconds. You may need to adjust this if the scans can’t finish before the time is up.

• **Historic Queue**—The maximum number of Sparkplug publications that may be historically queued when the connection to the broker fails. The value may range from 0 to 65535. You may want to change this value after considering the following factors:
  – The publications are stored in RAM, so storage can be consumed quickly when you specify a large value. Also keep in mind these three factors that can influence how many Sparkplug publications are created: how many tags are scanned, the scan rate, and the rate of tag changes.
  – If the number of publications exceeds this value, the oldest entries are discarded to make room for newer entries.

### Configuring and Enabling MQTT Service

Make sure you are logged into your groov RIO with an ID with administrator privileges before starting:
1. From the groov Manage Home page, click MQTT, then Configuration.

If MQTT with Sparkplug payloads is not listed in the MQTT Payload field, click on the field and select it from the MQTT Payload window.

2. In the Edge Node section, enter the information you collected in “Specifying Unique Identifiers for groov RIO and Other Settings” on page 96.

3. Click Add MQTT Broker. In the MQTT Broker page, enter the information you collected in “Collecting information about the MQTT broker” on page 95.

Click OK.
4. Click Add Device.

Enter the information you collected in "Reviewing Performance Settings" on page 96.

*Note: Ignore the Additional Host Tasks field; RIO does not have host tasks.*

5. Click Save. Confirm that you want to save these settings and start the MQTT with Sparkplug service. This may take a minute. When it is done, groov Manage displays the MQTT page.

6. Enable the service by clicking Enable in the MQTT Status section.
11: Developing Node-RED Flows

If you are new to Node-RED, it might be helpful to review our Automation 101 video introducing Node-RED: Intro to Node-RED: Part 1 - Fundamentals. (You can find other videos in the Support > Videos section of our website, www.opto22.com.) The “Learning to Develop a Node-RED Flow” section (below) will take you through a hands-on approach to learning how to develop a Node-RED flow. However, before you can begin those exercises or do anything else with Node-RED on your groov RIO, make sure you:

- Enabled Node-RED as described in “Enabling Node-RED” on page 64.
- Configured the channels on your RIO by one of the following methods:
  - As described in Chapter 8: Configuring I/O.
  - Configured through a PAC Control strategy.
  - Configured through a custom control program.

FOR EXPERIENCED Node-RED DEVELOPERS

If you have experience developing Node-RED flow and just want to know which node to install to access I/O on your groov RIO, it is node-red-contrib-groov-io. This node can also access I/O on groov I/O modules mounted on an EPIC chassis.

You might also find the following nodes helpful:

- node-red-contrib-groov. Nodes to access a Data Store in a groov View project.
- node-red-contrib-pac. Nodes to access tags and strategy information from a PAC Control strategy running on a groov EPIC processor or SNAP PAC controller.

These are the URLs to access the Node-RED Editor in groov RIO:

- https://[your groov RIO’s hostname]/node-red
- https://[your groov RIO’s IP address]/node-red

LEARNING ABOUT Node-RED ON RIO

Opto 22 provides Node-RED nodes to access groov RIO I/O; the same nodes can also access I/O on a groov EPIC processor. Opto 22 also provides Node-RED nodes to access data in groov View Data Stores, as well as nodes to access strategy information from PAC Control strategies running on groov EPIC processors or SNAP PAC controllers. For more information on nodes, see developer.opto22.com.

Node-RED Editor. You can include one or many flows in your Node-RED project, which you build in the standard, browser-based Node-RED Editor. You can access the editor directly through a URL or navigate to it through groov Manage.
Debugging. With few programming restraints, it's easy to accidentally introduce bugs into your flow. The Node-RED Editor can help you debug flows. If Node-RED crashes, it automatically restarts. You can also start and stop Node-RED yourself from within groov Manage.

Files. Your Node-RED project consists of two files: the main file with all your flows, and a separate file containing all the sensitive credential information used by some nodes, such as usernames and passwords for an email node. groov RIO provides ways to backup and restore Node-RED projects, either separately or as part of the complete backup and restore.

LEARNING TO DEVELOP A Node-RED FLOW

If you are new to Node-RED, this section takes you step-by-step through the following exercises:

- Learning the different ways to open the Node-RED Editor in groov RIO.
- Creating a basic flow to display a timestamp; deploying the flow, operating a node, and observing its behavior; then enhancing the flow to modify the format of the timestamp.
- Adding nodes that can collect data from your RIO, a groov View Data Store, and a PAC Control strategy.
- Creating and deploying a flow that accesses tag values from a fictional PAC Control strategy.

Before you start these exercises, make sure you enable Node-RED (see "Enabling Node-RED" on page 64) and that your groov RIO has access to the Internet.

Opening the Node-RED Editor

You can open the Node-RED editor with either of the following methods:

- Open a web browser and enter either of the following in the URL bar:
  - https://[your groov RIO’s hostname]/node-red
  - https://[your groov RIO’s IP address]/node-red
  Don't forget the "s" in https. Examples:
  - https://opto-00-d2-da/node-red
  - https://192.0.2.20/node-red
- If you are in groov Manage, click the menu button ( ), then select Home. From the Home page, click on Node-RED, then Open Node-RED Editor.
If you are new to the Node-RED Editor, take a moment to review the following diagram to familiarize yourself with the different parts of the editor.

Creating a Flow

1. In the Nodes palette on the left, locate the *inject* node. Click and hold on it, then drag it to the workspace. The inject node lets you inject messages into a flow, either by clicking the button on the node or by setting a time interval between injects. The *info* tab on the right side-bar displays information about the inject node’s properties and a description of what it does:

   ![Node-RED Editor diagram](image)

   You might want to close the Tips box so that you can see more information in the *info* tab.

2. Scroll down in the Nodes palette and locate the *debug* node. Drag it to the workspace.
3. Wire the inject and debug nodes together by dragging from the output port of inject to the input port of debug.

![Diagram showing nodes connected]

**Deploying the Flow and Testing It**

The nodes exist only in the editor and must be deployed to the server.

1. Click the Deploy button in the upper right.
2. In the right-sidebar, select the debug tab. (If you can't see the debug tab, click .)
3. Click the button on the left side of the inject node.

Numbers appear in the sidebar:

![Diagram showing numbers in sidebar]

This number is a timestamp representing the number of milliseconds since January 1, 1970. This is the default payload of the Inject node.

**Adding a Function Node**

Let's make the timestamp more readable by using a Function node. Function nodes let you pass each message though a JavaScript function. If you don't know JavaScript, you may be able to find code you need using an Internet search.

1. Find the function node in the Nodes palette.
2. Click and hold on the function node, then drag it to the workspace, placing it between the inject and debug nodes. When the wire between the inject node and debug node becomes a dashed line, let go of the mouse button. The Node-RED editor automatically wires the Function node to the inject node and the debug (msg.payload) node.

![Diagram showing function node added]
If you didn’t see a dashed line:

a. Drop the function node near the inject and debug node.
b. Delete the existing wire by selecting it and pressing Delete on the keyboard.
c. Add a wire to link the output of the inject node to the input of the function node.
d. Add a wire to link the output of the function node to the input of the debug (msg.payload) node.

3. Double-click the Function node to edit it. The Node-RED editor displays the Edit function node panel.

4. In the Name field, type Human Date.
5. Copy the following code into the Function field, at line 1:
   // Create a Date object from the payload
   var date = new Date(msg.payload);
   // Change the payload to be a formatted Date string
   msg.payload = date.toString();
6. Leave this code in place at the end:
   return msg;
7. Click Done to close the edit dialog box and then click the Deploy button.
8. Now when you click the Inject button, the message in the sidebar shows a more readable time stamp:

Installing groov I/O Nodes

groov I/O nodes can read and write data from your RIO or from I/O modules on an EPIC.
1. Click the menu button ( ), then select Manage palette.
2. Click the Install tab.
3. In the search field, enter groov.
4. Find `node-red-contrib-groov-io` in the list and click the Install button next to it.

5. The Node-RED Editor displays a message about checking dependencies and reviewing node documentation. Click Install. When installation is finished, the small Install button changes color to gray and changes text to Installed.

   *While you are here, you can also install the groov View nodes. This will help you save some steps in the next section, “Installing groov View Nodes to Access Data Stores” on page 105. The following image shows both nodes installed.*

6. Click Close.

   The new `groov I/O` and `groov View` nodes appear in the nodes palette, under the heading Opto22.
Installing groov View Nodes to Access Data Stores

groov View nodes can read and write data from a groov View Data Store. For an introduction to Data Stores and how to create them in groov View, see “Adding a Data Store” in the groov View User’s Guide (form 2027). After you create the Data Store in groov View, you can access the Data Store in your Node-RED flow by accessing the groov View project that contains the Data Store.

If you already installed the node-red-contrib-groov nodes to the Node palette when you went through “Installing groov I/O Nodes” on page 103, you can skip to the next section.

1. Click the menu button ( ), then select Manage palette.
2. Click the Install tab.
3. In the search field, enter groov.

4. Find node-red-contrib-groov in the list and click the Install button next to it.

The Node-RED Editor displays a message about checking dependencies and reviewing node documentation. Click Install. When installation is finished, the small Install button changes color to gray and changes text to Installed.

The following image shows both groov I/O and groov View nodes installed.
5. Click Close.

The new groov I/O and groov View nodes appear in the nodes palette, under the heading Opto22.

Installing Opto 22 PAC Control Nodes

For this section, you’ll add nodes to establish real-world communication with groov View Data Stores and tags in PAC Control strategies. You need either of the following:

- An Opto 22 groov EPIC processor running a PAC Control strategy, or
- a SNAP PAC S-series or R-series industrial controller with firmware R9.5 or higher, running a PAC Control R9.5 or higher strategy.

For either of these options, you need to complete the configuration instructions on developer.opto22.com. At the website, click on Node-RED for PAC Control, then expand Getting Started.

- For the groov EPIC processor, click on groov EPIC Controller Configuration.
- For the SNAP PAC controller, click SNAP PAC Controller Configuration.

As you complete the processor or controller configuration, make sure to save the following information:

- API Key Name and Value (for SNAP PAC)
- API Key (for groov EPIC)
- Path and file name to the SSL Certificate

After you set everything up and gathered this information, you can start:

1. Install Node-RED for PAC Control nodes just as you installed the groov View nodes. (Menu > Manage palette > Install tab. Search for node-red-contrib-pac.)
2. Make sure you have an inject and a debug node in the workspace.
3. Near the bottom of the Nodes palette, click and hold on the pac read node and drag it to the workspace, in between inject and debug (msg.payload).
   The pac read node lets you read I/O and variable data in the PAC Control strategy.

4. Wire the pac node to the inject node and debug node, in the same way you wired the Function node.

5. Click the node and click the info tab to see helpful information about the node.

6. Double-click the pac read node to edit it.

7. Click the pencil at the right of the Controller field.

8. Complete the fields:
   a. For Address, choose a protocol and enter the IP address of the groov EPIC processor or the SNAP PAC controller.
   b. For the API Key Name and API Key Value fields:
      – If you are accessing tags from a PAC Control strategy running on a SNAP PAC Controller, enter the API Key Name and Value you obtained when you configured the controller (as described on the previous page).
      – If you are accessing tags from a PAC Control strategy running on a groov EPIC processor, enter the API Key into the API Key Value field. Leave the API Key Name field blank.
   c. For the SSL Certificates (PEM format) fields:
      – If you selected HTTPS as the protocol, read the information in the info tab to determine what to enter in these fields.
      – If you selected any other protocol, you can leave these fields blank.
   d. Click Add.
   The Node-RED editor returns you to the Edit pac read node panel, where your node is now configured to access the I/O and variable data in the PAC Control strategy running on the groov EPIC processor or the SNAP PAC controller.
9. Choose the Data Type from the dropdown list. The data type determines what other fields appear. In this example we chose Analog Input, so a field appears for Tag Name.

- **Tag Name**—Enter the exact I/O point or variable name from the PAC Control strategy running on this controller. If you leave this field blank, you'll receive values for all tags of this type (in this example, all analog inputs).

- **Start Index** and **Length**—For a table, enter the starting index and length of the data you want to use.

- **Node Name**—(Optional) By default, the tag name is used for this node. If you want to give it a different name, enter it here.

  d. Click Done.

10. Click the down arrow next to Deploy to see your choices.
11. Click Deploy. Now click the inject button and see what message appears in the debug tab. You should see the data from your PAC Control strategy. Here’s how our example looks:
LEARNING TO DEVELOP A Node-RED FLOW
12: Maintaining a groov RIO

You’ll want to maintain your groov RIO units regularly to keep them up-to-date, running smoothly, and to make it easier to restore in the event of a reset:

- Back up your information regularly.
- Apply firmware updates.

If you encounter problems while operating your groov RIO unit, here are a few things you can do:

- You can troubleshoot some problems and, if you can’t resolve your problems, there are some steps you can take to help Product Support solve your problems.
- If you had to restore your processor to factory defaults, you can restore the information that you backed up.

BACKING UP YOUR groov RIO SETTINGS

Recommendations vary regarding when and how often you should back up your groov RIO:

- Before you apply a firmware update.
- Before you change configuration, like channel function.
- Periodically; for example, weekly or monthly.

Whichever recommendation you follow, the groov Manage Backup feature can save valuable configuration information, which you can then restore at a future date.

*Note:* The backup feature saves only the first 10 MB of user files, which are files that either you uploaded manually to the module or were placed there by control programs.

After you select a back up folder or medium, do the following steps:

1. On a computer or mobile device that is connected to the medium or folder where you want to save your back up file, log into your groov RIO with a user ID with system-level privileges.
2. Click Maintenance > Backup.
3. On the Backup page, select the information you want to back up by clicking or tapping the corresponding slider so that it shows green ( ). By default, groov Manage backs up everything except Server SSL Certificates. If you do not want certain information backed up, click or tap the slider so that it shows grey ( ).
   - **I/O Configuration**—Saves the I/O channel configurations.
   - **Accounts and LDAP**—All user IDs and passwords locally, plus the scope of each user ID’s access. For LDAP, the server information, settings for the user and group queries, and the default permissions for user and groups.
BACKING UP YOUR GROOV RIO SETTINGS

- **Networking** — Saves all of the following:
  - Hostname
  - The settings for the Ethernet 0 (ETH0) and WiFi.
  - The settings for the OpenVPN Tunnel 0.
  - The settings for the Network Options (DNS server IP address(es) and domain name(s), gateway IP address, the DNS order, and the gateway order).

  This also includes sensitive information like the WiFi SSID and pre-shared key, and the OpenVPN server login credentials. If you enable this setting and do not enable encryption by *groov* Manage (see step 4), it’s important that you apply your own security or encryption to the backup file to protect this information.

- **Firewall** — The firewall settings you selected, as well as any rules you created.

- **Time** — The time zone and time servers configurations.

- **Node-RED** — All your Node-RED projects and any nodes you installed. Part of a Node-RED project can include a credentials file, which can contain sensitive information like user names, passwords, and security keys. If you enable this setting and do not enable encryption by *groov* Manage (see step 4), it’s important that you apply your own security or encryption to the backup file to protect this information.

- **MQTT/Sparkplug** — The MQTT configuration information (such as the type node configuration information), the MQTT broker information, and any devices you may have created.

- **Client SSL Certificates** — All SSL certificates you uploaded.

- **User Files** — Only the first 10 MB of files you uploaded manually or were placed there by control programs. After you create the backup file, you can review the log file to see which user files were stored in the backup file and which were not.

- **USB Settings** — The enable and automount settings you chose.

- **Bluetooth** — The enable setting you chose.

- **Server SSL Certificates** — The server SSL certificates include sensitive information, like the web server’s private key. If you enable this setting and do not enable encryption by *groov* Manage (see step 4), it’s important that you apply your own security or encryption to the backup file to protect this information.

4. Select whether you want to encrypt the backup file. If you select encryption, note the following:
   - You cannot restore this backup file to any *groov* RIO running firmware earlier than version 3.2.0.
   - You can restore this backup file to any *groov* RIO running the same firmware.

   Be aware that if you send a backup file without encryption to Opto 22, our personnel will have access to all the information in that file.

5. Click Download Backup.

6. Navigate to the folder or media where you want to store the backup file. *groov* Manage includes the date and time (in UTC) that you ran the backup as part of the file name. If you want to give it a different name, change the name in the File name field. Click Save.

   **NOTE:** Some browsers might automatically download the file to a specific folder. Check your browser’s downloads settings to determine where the browser stored the backup file.

7. If you did not select the option to have *groov* RIO encrypt the backup file, Opto 22 recommends that you apply some form of security on the backup file.

8. (Optional) To check which user files were not included in the backup:
   a. In *groov* Manage, click the menu button (≡), then select Info and Help.
   b. Click Logs > *groov* Manage.
c. Review the log file for the list of user files that were and were not included in the backup file. Look for lines like the following:

\[
\begin{align*}
&[2020-04-16 21:58:31.498] \{INFO\} \text{ComponentBackupRestore - Creating folder for User Files} \\
&[2020-04-16 21:58:31.503] \{INFO\} \text{ComponentBackupRestore - Copying files for User Files} \\
&[2020-04-16 21:58:31.538] \{INFO\} \text{ComponentBackupRestore - Copying /home/dev/secured/rio.txt} \\
\end{align*}
\]

A—These lines indicate that `groov` Manage started backing up user files.
B—This line indicates the first user file that `groov` Manage backed up.

d. Compare the list of files in the log with the list of files in the Internal Drive section of the Files page. (From the `groov` Manage Home page, click System > Files.) Note any differences and download those files.

### RESTORING A BACKUP OR SPECIFIC SETTINGS FROM A BACKUP FILE

There are a few reasons why you might want to restore all or part of a backup:

- If you had to restore your processor to factory settings, a backup can help you quickly restore a previously-saved configuration.
- You might want to restore a prior configuration or a specific part of a prior configuration; for example, only the firewall settings.
- After you apply an update, restoring a backup can help you quickly restore a previously-saved configuration.

When you want to restore a backup file, remember the following:

- You can restore a subset of the settings stored in a backup file; for example, only the firewall and accounts.
- When you restore from a backup file, `groov` RIO shuts down all services and applications, restores the projects and settings, and then restarts. So, make sure to schedule the restoration during a time that minimizes its impact on your applications and equipment.
- The user IDs and passwords that are restored do not include any user IDs that you created after you created the backup file. So, make sure you know the user ID and password of any administrator account saved in the backup file so you can use that ID and password when you log into `groov` RIO.
- If you selected to have `groov` Manage encrypt the file, you cannot restore the file to a `groov` RIO running firmware earlier than version 3.2.0.

To restore a backup file or specific part of a backup file:

1. Locate the media or folder that contains the backup file and remove any security you may have applied to the file.
2. On a computer or mobile device that contains the folder or is connected to the medium that contains the backup file, log into your `groov` RIO with a user ID that has administrator privileges.
3. Click Maintenance > Restore.
4. In the Restore page, select or deselect the settings you want to restore. If you want to restore a particular set of settings, leave the slider green ( ). If you do not want to restore a particular set of settings,
move the slider to the left so that it shows gray ( ). Remember that if you selected to have groov Manage encrypt the backup file, enable the Decrypt Backup slider.

NOTE: If you select a setting that doesn’t contain any information in the backup, nothing will be restored for that setting. This can happen if:

– When you created the backup, you deselected the setting.
– You select a setting that was not available in previous versions of the groov RIO firmware.

5. Click Upload Backup.
6. Navigate to the folder or media device that contains your backup file.
7. Click Open. groov Manage displays the following message, reminding you of what groov RIO will do during the restoration:
8. Click Restore and Restart. groov Manage displays a message that shows progress:

![Groov Manage Restore Progress]

9. When the restoration is done, groov Manage shows you this message:

![Groov Manage Restore Completion]

Click Next.
10. *groov* Manage shows you a message that gives you a few tips about what you might need to do next. Read the message and then click Close.

11. *groov* RIO restarts. Wait for the *groov* RIO login screen and log back in with any user ID that has administrator authority and was stored in the backup file.

12. Review the configuration settings for things like I/O, date and time, and network, to assess whether you need to make additional changes that were not stored in the backup file.

13. Because the backup files contain only the first 10 MB of user files, if there were any additional files that weren’t included in those 10 MB, upload them.

**UPDATING FIRMWARE ON A *groov* RIO**

Updating firmware on a *groov* RIO keeps it up-to-date with the latest features and fixes. Updating firmware can take 20-30 minutes or more to complete and your *groov* RIO will be restarted, so schedule the update during a time when it minimizes impact to your automation processes and equipment. If you have several *groov* RIOs daisy-chained together, if you updated the firmware on one *groov* RIO, you must update the firmware on all the *groov* RIOs in the chain.
CHAPTER 12: MAINTAINING A GROOV RIO

Downloading and Installing the Firmware File

1. If you haven't done so recently, create a backup file (see “Backing up Your groov RIO Settings” on page 111). Keep this file handy and secure.
   
   **Note:** groov Manage provides you the option to automatically create a backup before it installs the firmware. However, if you have an excess of 10 MB of user files, or you don’t want certain settings saved in the backup, manually create a backup following the directions in “Backing up Your groov RIO Settings” on page 111.

2. Log on to opto22.com and enter the part number for your groov RIO in the Search box. Select the search result that includes “Firmware” as part of the title; for example GRV-R7-MM1001-10 Firmware.

3. Click Download. Save the file to either:
   – A computer or mobile device that can connect to your groov RIO, or
   – Media that you can then install to a computer or mobile device that can connect to your groov RIO.

   **Important:** If you are updating multiple models of groov RIOS (for example, a GRV-R7-MM1001-10 and a GRV-R7-MM2001-10), pay attention to the file name. The name for each model is pre-pended by the model number. For example, the firmware file for GRV-R7-MM1001-10 begins with grv-r7-mm1001-10.

4. On the same computer or mobile device where you saved the firmware file, log into your groov RIO with a user ID that has system level privileges.

5. From the groov Manage Home page, click Maintenance > Update.

6. On the Update page, decide:
   – If you want to save all your current settings and then have the groov RIO restore them after the restart, leave the Back Up Settings slider in the default position (the slider shows green). Leaving this setting on will also save you some steps later on.
     
     **If you created a backup file in step 1, note that the information in that backup file may not be the same as what groov Manage stores in the backup it creates as part of this step.**

   – If you do not want the settings saved and restored after the restart, move the slider to the left so that it shows gray ( ). You’ll want to select this if you want to restore your groov RIO with settings from a different backup file; for example, the one you created in step 1.

7. Click Update System.

8. Navigate to the software update file you downloaded in step 3.

9. Click Open.

   groov Manage displays a message to remind you that the update clears all your settings and projects, and gives you one more opportunity to cancel and perform that important backup.
10. If you are ready to proceed with the update, click Update and Restart. groov Manage displays an Update message, which shows you the progress of the update. The update can take 10 to 20 minutes to complete. During that time, the banner (in the background) changes color to yellow.

Note the difference in the progress window when you disable or enable Backup Settings:
- **Disable:** This window displays does not show “Back up settings” as a step in the update.
- **Enable:** This window shows “Back up settings” as a step in the update.
11. Watch for the banner to turn red, which indicates that the update is finished and groov RIO is now offline. After a successful install, all items are checked off. Click Next.

12. Read the instructions on what to do after groov RIO restarts, and then click Close.

13. If you can see the groov RIO unit, monitor the STAT LED. When it shows solid green, the restart is finished and the browser refreshes. If you can’t see the RIO unit, you will know that the restart is done when the browser refreshes.

   Note: If the browser doesn’t refresh after about 5 minutes, refresh it manually. (Each browser has a different key or combination of keys for refreshing: F3, F5, or CTRL+R are some examples.)
14. When the restart is done, you see one of the following screens.

If you see the Welcome! screen (you’ll see this screen if you deselected the Back Up Settings option in step 6 on page 117):

a. Make a note of the IP address shown in the Eth0 IP Address box. You’ll need it in the next few steps.

b. Click Let’s get started! and create an administrator user ID and password. (It does not have to match any that might be stored in a backup file; however, you still do have to remember to store it in a safe location for later recall.)

c. Click on Configure Device.

d. If you want to restore a backup file, do that now.

If you see the login screen (you’ll see this screen if you selected the Back Up Settings option in step 6 on page 117), log into your groov RIO with a user ID that has administrator privileges.

If you see neither screen (likely because your network settings were not backed up as part of the update), use groov Find to get the IP address or hostname of the unit. See “Downloading and Running groov Find” on page 121.

TROUBLESHOOTING

Browser Reports that URL to groov RIO is Unreachable

There are several reasons that a browser may report that it cannot connect to your groov RIO through its hostname; some of those reasons may be physical connectivity issues, some may be network configuration issues. Here are a few things to check:

• Verify that the Ethernet cable that you inserted into the groov RIO’s Ethernet port is connected to the network.

• Make sure the STAT LED is solid green before you attempt to connect to your groov RIO. (For a diagram that shows you where the STAT LED is located, see page 8.)

• Check that the LED of the Ethernet port (ETH0 or ETH1) is showing link speed and activity. (For an explanation of LED activity, see page 8.)

• If the groov RIO is connected to a network that does not automatically assign IP addresses to new devices (which typically means the network is not managed by a DHCP server), download groov Find to help you
locate your groov RIO on your network (see below). You must use groov Find if your network does not have DNS.

**Downloading and Running groov Find**

groov Find is an application available on our website (for Windows PCs) or the Mac App Store (for Mac computers) that can help locate groov RIOs, groov EPICs, and groov Boxes on your network.

**Instructions for PC Users:**

1. Download groov Find from our website (go to www.opto22.com and enter groov Find in the search box). Save the file to your computer.
2. Open the Find application file.
   - If you have User Account Control (UAC) turned on, a message appears asking if you want groov Find to be allowed to make changes to your computer.

   ![User Account Control](image)

   **NOTE 1:** If you are using a Windows account that does not have Administrator privileges (such as Guest), you will need to enter the Administrator User Name and Password in order to use groov Find. If you do not have this information, contact your IT department.

   **NOTE 2:** Clicking Yes permits Find to have temporary administrative privileges to create an additional temporary IP address for each network interface on the computer. This enables Find to locate a groov device on a network that does not have DNS and DHCP. If the network does not have DNS and DHCP, you will need to assign a static IP address to the groov device in order to maintain communication. If the network does have DNS and DHCP, the temporary IP address is not used and is removed when you exit Find.

3. Click Yes.
   - groov Find opens and automatically searches for groov RIOs, groov EPICs, and groov Boxes on the network.
4. Locate the serial number on the groov device.
   - On groov EPIC, open the LCD display and look at the label on the back of the display.
   - On a groov Box, find the label on the bottom of the Box.
   - On a groov RIO unit, the label is on the unit’s side. The serial number is indicated by SN.
5. Locate the matching serial number in Find.

![groov Find](image)

If you do not see the serial number right away, wait 60 seconds and click Search For Devices.

6. Click the link for groov Manage.

**Instructions for Macs:**
1. Locate the serial number on the groov device.
   - On groov EPIC, open the LCD display and look at the label on the back of the display.
   - On a groov Box, find the label on the bottom of the Box.
   - On a groov RIO, the label is on the unit’s side. The serial number is indicated by SN.
2. On your Mac, go to the Mac App Store.
   - Click on the apple menu (top left corner), then select App Store.
   - Click on Finder, then click Applications, then find and click App Store.
3. In the store, enter Opto 22 in the search box.
4. Click "Get" on the groov Find app. If requested, enter your Apple Store ID and password.
5. Click Open to start the groov Find app. Within a few moments, groov Find begins locating groov RIOS, groov EPICs, and groov Boxes on your network and displays them in a list.
6. Under the Serial Number column, locate the serial number of your groov device and select it.
7. At the bottom of the window, click either Open groov View or Open groov Manage. Your default browser will open up with the groov device’s IP address in the URL bar, and then load either groov View or groov Manage.

**CODESYS:** “Invalid Channel Type. Module or channel may not be compatible.”

There are certain combinations of signal types that aren’t supported on GRV-R7-MM1001-10 (for details, see KB88975). CODESYS does not prevent you from creating these combinations, so you might not know you
created one until you try to download your project. When this happens, you’ll see the following messages on the channels that are incorrectly configured:

![Image of CODESYS project with Build 37 project - CODESYS](image)

A GRV-R7-MM1001-10 with an unsupported combination of signal types on channels 0 & 1.

To correct this problem, move the problematic signal type to another channel based on guidance given in KB88975. In this example, we moved the digital sinking output from channel 1 to channel 7:

![Image of CODESYS message](image)

**RESETTING TO FACTORY DEFAULTS**

You might have to reset to factory defaults if instructed to do so by product support. A reset to factory defaults erases all the changes you made to the groov RIO, which is why it is important that you regularly back up your system. (For instructions, see “Backing up Your groov RIO Settings” on page 111.)

Insert a paper clip into the RST hole and push down for approximately 8 seconds. Release the button when the STAT LED alternates between red and green.
Insert paper clip into RST hole and hold it down for 8 seconds.
COLLECTING INFORMATION FOR PRODUCT SUPPORT

groov RIO displays messages and collects information in several logs that can help Product Support diagnose and solve problems. If you contact Opto 22 to obtain help, the Product Support team will direct you with the specific information to collect and how to send it to them.

You might want to create a new folder on your computer or mobile device with the name of the Opto 22 ticket number, if you have one, and store the log files and additional information into that folder.

If Product Support directs you to send log files:
1. On a computer or mobile device, log into your groov RIO with a user ID that has system privileges.
2. Click Info and Help > Logs. groov Manage displays the Logs page.
3. Download either the specific log file(s) (as directed by Product Support) or all of the logs:
   - If you want to download individual logs, click on the application, service, or system name. groov Manage displays the log file’s page. At the top of the page, click Download.
   - If you want to download all the log files, click Download Logs.
CONDUCTING AN OPTOSUPPORT REMOTE SUPPORT SERVICE (RSS) SESSION

An OptoSupport Remote Support Service (RSS) session can help expedite the resolution of your support ticket by allowing the OptoSupport team member to remotely connect to your groov RIO to continue with diagnostics and troubleshooting.

After evaluating the progress of your ticket, your Opto 22 Support team member might determine that your situation would benefit from an RSS session and discuss with you the benefits and goals of the session. If you agree with this step, our team member will schedule a time to start a Remote Support Service (RSS) session.

**Before beginning the session, make sure your groov RIO is on a network with access to the Internet.**

An RSS session typically runs like this:

1. At a time agreed upon by you and your OptoSupport team member, you’ll initiate a phone call.
2. When instructed, click Create RSC to initiate the session. For detailed instructions and an explanation of what happens during this step, see “Initiating an RSS Session” on page 126.
3. After the session is successfully created, you and your OptoSupport team member will review details of your situation and discuss additional steps. These steps might be:
   - Continue active discussion of the problem over the phone while the OptoSupport team member diagnosis and troubleshoots your groov RIO.
   - Agree to a plan of action where you can end the phone call while the OptoSupport team member continues to diagnose and troubleshoot your RIO.

   If the session is lengthy, part of the plan might include pausing the session and continuing it at a later time. For additional instructions on pausing and resuming a session, see “Pausing and Resuming an RSS Session” on page 128.
4. When it’s time to end the RSS session, click Delete RSC. For important information on what happens when you end an RSS session, see “Ending the RSS Session” on page 128.

**Initiating an RSS Session**

1. The Opto 22 Support team member will ask you to navigate to the OptoSupport RSS page, if you haven’t already done so. (From the groov Manage home page, click or tap Info and Help > OptoSupport RSS.)
2. The Opto 22 Support team member will ask for the serial number listed on the OptoSupport RSS page. This information is necessary for the connection to be successful.
3. When instructed by the Opto 22 Support team member, click Create RSC. The first thing you see is the OptoSupport Remote Support Service Permission and Release Agreement. To proceed with the session, accept the agreement.

4. After you click Accept, groov Manage displays a message to indicate the progress of establishing the connection before it starts a connection:

5. When it finishes these steps, click OK to close the message box:

   - While your groov RIO is trying to connect, you see this message on the OptoSupport RSS page:

   - After the connection is established, you see this message on the OptoSupport RSS page:

Do not turn off your groov RIO after you start the session, or you will need to start this process over.
Pausing and Resuming an RSS Session

During the course of diagnosis and troubleshooting, you and your OptoSupport team member might agree to pause the session, then resume it at a later time. Pausing the session prevents communication between OptoSupport team member and your groov RIO while preserving the information needed to quickly resume the connection.

- To pause a session, click Pause in the OptoSupport RSS page (Info and Help > OptoSupport RSS). groov Manage displays a message confirming the pause. Click OK to close the message. The OptoSupport RSS page updates the status to indicate the RSS session is paused:

![Status Screen]

- To resume a session, click Continue RSC in the OptoSupport RSS page (Info and Help > OptoSupport RSS). After the connection is re-established, the OptoSupport RSS page displays the status as Connected.

![Status Screen]

Ending the RSS Session

When it’s time to end the RSS session, click Delete RSC in the OptoSupport RSS page (Info and Help > OptoSupport RSS). All of the information that your groov RIO created to establish the connection will be erased. If you need to start another RSS session, you’ll need to start from the first step in “Initiating an RSS Session” on page 126.
A: Specifications

GRV-R7-MM1001-10, GRV-R7-MM2001-10

You can configure GRV-R7-MM1001-10 and GRV-R7-MM2001-10 with any combination of the following inputs and outputs:

- Up to 2 electromechanical relays
- A combination of up to 8:
  - discrete or analog inputs
  - discrete or analog outputs

Not all types of discrete and analog I/O are supported on all channels; the specifications table on page 131 lists which channels support which channel types. Features are listed on the next page.
### Features

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<td>• Switch Input,</td>
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<td>x</td>
<td></td>
</tr>
<tr>
<td>Average Filter Weight</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>x</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Simple Moving Average</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Analog Totalizing</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>x</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Output Pulsing / TPO</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>x</td>
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<tr>
<td>Ramping</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Clamping</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>Watchdog Timeout Value</td>
<td>x</td>
<td></td>
<td></td>
<td></td>
<td>x</td>
<td>x</td>
<td>x</td>
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<tr>
<td>Quality Indication</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>x</td>
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</table>
## SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Voltage Input</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available Channels</td>
<td>0–7</td>
<td></td>
</tr>
<tr>
<td>Input Range</td>
<td>0–10 V DC</td>
<td></td>
</tr>
<tr>
<td>Over-range Limit</td>
<td>0–11 V DC</td>
<td></td>
</tr>
<tr>
<td>Resolution</td>
<td>0.5 mV</td>
<td></td>
</tr>
<tr>
<td>Accuracy</td>
<td>±0.05% of range (±5 mV)</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>30 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Offset Temperature Coefficient</td>
<td>15 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Input Impedance</td>
<td>&gt; 425 kOhms</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>550 ms</td>
<td></td>
</tr>
<tr>
<td>50 / 60 Hz rejection</td>
<td>&gt; 90 dB</td>
<td></td>
</tr>
<tr>
<td><strong>Current Input</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available Channels</td>
<td>0–3</td>
<td></td>
</tr>
<tr>
<td>Input Range</td>
<td>0–20 mA, 4–20 mA</td>
<td></td>
</tr>
<tr>
<td>Over-range Limit</td>
<td>0.0–20.8 mA, 2.0–20.8 mA</td>
<td></td>
</tr>
<tr>
<td>Recommended Fuse</td>
<td>32–40 mA, Fast Acting (for example, Eaton S500-32-R)</td>
<td></td>
</tr>
<tr>
<td>Resolution</td>
<td>1.0 µA</td>
<td></td>
</tr>
<tr>
<td>Accuracy</td>
<td>±0.05% (±10 µA)</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>30 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Offset Temperature Coefficient</td>
<td>15 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Input Voltage Drop (±10%)</td>
<td>0.9 V @ 4 mA, 2.0 V @ 20 mA, 25 °C</td>
<td></td>
</tr>
<tr>
<td>Equivalent Input Impedance (±10%)</td>
<td>225 Ohms @ 4 mA, 100 Ohms @ 20 mA, 25 °C</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>550 ms</td>
<td></td>
</tr>
<tr>
<td>50 / 60 Hz rejection</td>
<td>&gt; 90 dB</td>
<td></td>
</tr>
<tr>
<td><strong>ICTD Input</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available Channels</td>
<td>0–7</td>
<td></td>
</tr>
<tr>
<td>Input Range with ICTD Probe</td>
<td>-40 to +100 °C</td>
<td></td>
</tr>
<tr>
<td>Resolution</td>
<td>0.04 °C</td>
<td></td>
</tr>
<tr>
<td>Accuracy with ICTD Probe</td>
<td>±1.0 °C (1.8 °F)</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>30 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Offset Temperature Coefficient</td>
<td>60 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>550 ms</td>
<td></td>
</tr>
<tr>
<td>50 / 60 Hz rejection</td>
<td>&gt; 90 dB</td>
<td></td>
</tr>
</tbody>
</table>
### Thermocouple Input

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>0–3 (see Note)</td>
<td></td>
</tr>
<tr>
<td>Nominal Input Range</td>
<td>-75 to +75 mV</td>
<td></td>
</tr>
<tr>
<td>Full Scale Range</td>
<td>-78 to +78 mV</td>
<td></td>
</tr>
<tr>
<td>Input Resolution</td>
<td>3 microvolts</td>
<td></td>
</tr>
<tr>
<td>Input Impedance</td>
<td>&gt; 1 megohm</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>550 ms</td>
<td></td>
</tr>
<tr>
<td>50 / 60 Hz rejection</td>
<td>&gt; 90 dB</td>
<td></td>
</tr>
</tbody>
</table>

#### Thermocouple ITS90 Types

<table>
<thead>
<tr>
<th>Type</th>
<th>Nominal Range</th>
<th>± Accuracy / Resolution</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>90 °C to 1,820 °C</td>
<td>7 °C / 0.4 °C</td>
</tr>
<tr>
<td>E</td>
<td>-80 °C to 1,000 °C</td>
<td>2 °C / 0.1 °C</td>
</tr>
<tr>
<td>J</td>
<td>-100 °C to 1,200 °C</td>
<td>2 °C / 0.1 °C</td>
</tr>
<tr>
<td>K</td>
<td>-80 °C to 1,372 °C</td>
<td>2 °C / 0.1 °C</td>
</tr>
<tr>
<td>N</td>
<td>-100 °C to 1,300 °C</td>
<td>3 °C / 0.1 °C</td>
</tr>
<tr>
<td>R</td>
<td>100 °C to 1,768 °C</td>
<td>7 °C / 0.3 °C</td>
</tr>
<tr>
<td>S</td>
<td>100 °C to 1,768 °C</td>
<td>7 °C / 0.3 °C</td>
</tr>
<tr>
<td>T</td>
<td>-60 °C to 400 °C</td>
<td>3 °C / 0.1 °C</td>
</tr>
</tbody>
</table>

**Note:** To achieve the best thermocouple accuracy when also using current outputs or discrete outputs, always configure thermocouples on the lowest channel numbers and outputs on the highest channel numbers.

### Millivolt Input

<table>
<thead>
<tr>
<th>Specification</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>0–3</td>
</tr>
<tr>
<td>Input Ranges</td>
<td>±150 mV, ±75 mV, ±25 mV</td>
</tr>
<tr>
<td>Over-range Limits</td>
<td>±165.0 mV, ±78.0 mV, ±27.5 mV</td>
</tr>
<tr>
<td>Resolution</td>
<td>10 µV, 3 µV, 2 µV</td>
</tr>
</tbody>
</table>

#### Accuracy

<table>
<thead>
<tr>
<th>Type</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>±0.1% of Full Scale (±150 µV)</td>
</tr>
<tr>
<td></td>
<td>±0.1% of Full Scale (±75 µV)</td>
</tr>
<tr>
<td></td>
<td>±0.2% of Full Scale (±50 µV)</td>
</tr>
</tbody>
</table>

| Input Impedance               | > 1 MOhm         |
| Data Refresh Time             | 450 ms           |
| 50 / 60 Hz rejection          | > 90 dB          |

CONTINUED ON NEXT PAGE.
### Thermistor Input (Requires firmware version 3.0.0 or later)

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>0–7 (see Note)</td>
<td></td>
</tr>
<tr>
<td>Input Range (Ohm)</td>
<td>0–400 k</td>
<td></td>
</tr>
<tr>
<td>Accuracy (Ohm @ Range)</td>
<td>greater of 3 Ohm or 0.5%@0-25k, 400@25k–50k, 900@50k–75k, 1.5k@75k–100k, 5k@100k–200k, 20k@200k–400k</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>500 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Resolution (Ohm @ Range)</td>
<td>0.5@d0–1k, 1@d1k–5k, 2@d5k–10k, 5@d10k–25k, 50@d25k–100k, 200@d100k–200k, 700@200k–400k</td>
<td></td>
</tr>
<tr>
<td>Power Dissipation @ Resistance (µW @ Ohm)</td>
<td>375@1k, 950@5k, 1075@10k, 875@25k, 600@50k, 450@75k, 350@100k, 200@200k, 100@400k</td>
<td></td>
</tr>
<tr>
<td>Predefined Thermistor Curves</td>
<td><strong>Accuracy (°C) @ Range (°C)</strong></td>
<td></td>
</tr>
<tr>
<td>2252</td>
<td>0.2 °C @ -40 °C to 70 °C, 2.5 °C @ 70 °C to 150 °C</td>
<td></td>
</tr>
<tr>
<td>3K</td>
<td>0.2 °C @ -40 °C to 70 °C, 2.5 °C @ 70 °C to 150 °C</td>
<td></td>
</tr>
<tr>
<td>10K type 2</td>
<td>0.75 °C @ -40 °C to -20 °C, 0.2 °C @ -20 °C to 120 °C, 0.6 °C @ 120 °C to 150 °C</td>
<td></td>
</tr>
<tr>
<td>10k type 3</td>
<td>0.5 °C @ -40 °C to -20 °C, 0.3 °C @ -20 °C to 120 °C, 0.6 °C @ 120 °C to 150 °C</td>
<td></td>
</tr>
<tr>
<td>Custom</td>
<td>depends on curve</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>550 ms</td>
<td></td>
</tr>
</tbody>
</table>

**Note:** To achieve the best thermistor accuracy when also using current outputs, always configure thermistors on the lowest channel numbers and current outputs on the highest channel numbers.

### 0–400 kOhm Input (Requires firmware version 3.0.0 or later)

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>0–7 (see Note)</td>
<td></td>
</tr>
<tr>
<td>Input Range (Ohm)</td>
<td>0–400k</td>
<td></td>
</tr>
<tr>
<td>Accuracy (Ohm @ Range)</td>
<td>greater of 3 Ohm or 0.5%@0-25k, 400@25k–50k, 900@50k–75k, 1.5k@75k–100k, 5k@100k–200k, 20k@200k–400k</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>500 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Resolution (Ohm @ Range)</td>
<td>0.5@d0–1k, 1@d1k–5k, 2@d5k–10k, 5@d10k–25k, 50@d25k–100k, 200@d100k–200k, 700@200k–400k</td>
<td></td>
</tr>
<tr>
<td>Power Dissipation @ Resistance (µW @Ohm)</td>
<td>375@1k, 950@5k, 1075@10k, 875@25k, 600@50k, 450@75k, 350@100k, 200@200k, 100@400k</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>550 ms</td>
<td></td>
</tr>
</tbody>
</table>

**Note:** To achieve the best resistance accuracy when also using current outputs, always configure the 0-400 kOhm channel type on the lowest channel numbers and current outputs on the highest channel numbers.

### Discrete DC Input

<table>
<thead>
<tr>
<th>Specification</th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>0–7</td>
</tr>
<tr>
<td>Input Voltage Range</td>
<td>5–30 V DC</td>
</tr>
<tr>
<td>Minimum ON Voltage</td>
<td>5.0 V</td>
</tr>
<tr>
<td>Maximum OFF Voltage</td>
<td>1.5 V</td>
</tr>
<tr>
<td>Input Impedance</td>
<td>&gt; 425 KOhms</td>
</tr>
<tr>
<td>Max. Input Frequency (50% square wave)</td>
<td>10000 Hz</td>
</tr>
</tbody>
</table>
### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Switch Input, Powered</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available Channels</td>
<td>0–7</td>
<td></td>
</tr>
<tr>
<td>Open Circuit Voltage (Switch Open)</td>
<td>10.5 V (minimum)</td>
<td></td>
</tr>
<tr>
<td>Channel Current Limit</td>
<td>1.1 mA max.</td>
<td></td>
</tr>
<tr>
<td>Channel Operating Current</td>
<td>0.63 mA typical</td>
<td></td>
</tr>
<tr>
<td>Minimum Off Resistance</td>
<td>3300 Ohms</td>
<td></td>
</tr>
<tr>
<td>Maximum On Resistance</td>
<td>1200 Ohms</td>
<td></td>
</tr>
<tr>
<td>Minimum ON Voltage</td>
<td>5 V</td>
<td></td>
</tr>
<tr>
<td>Maximum OFF Voltage</td>
<td>1.5 V</td>
<td></td>
</tr>
<tr>
<td>Maximum Continuous Survivable Input Voltage</td>
<td>32 V</td>
<td></td>
</tr>
<tr>
<td>Input Impedance</td>
<td>&gt; 425 KOhms</td>
<td></td>
</tr>
<tr>
<td>Max. Freq. (50% square wave)</td>
<td>10000 Hz</td>
<td></td>
</tr>
<tr>
<td><strong>Discrete Counter Input</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available Channels</td>
<td>0–1</td>
<td></td>
</tr>
<tr>
<td>Input Voltage Range</td>
<td>5–30 V DC</td>
<td></td>
</tr>
<tr>
<td>ON Threshold</td>
<td>5 V</td>
<td></td>
</tr>
<tr>
<td>OFF Threshold</td>
<td>1.5 V</td>
<td></td>
</tr>
<tr>
<td>Input Impedance</td>
<td>&gt; 425 KOhms</td>
<td></td>
</tr>
<tr>
<td>Max. Frequency (50% square wave):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>State, Latches, Counter</td>
<td>10000 Hz</td>
<td></td>
</tr>
<tr>
<td>Max. Frequency (50% square wave):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>On/Off pulse width, Period, Frequency</td>
<td>2000 Hz</td>
<td></td>
</tr>
<tr>
<td>Max. Frequency (50% square wave):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>On/Off totalization</td>
<td>750 Hz</td>
<td></td>
</tr>
<tr>
<td>Pulse Width Measurement Resolution</td>
<td>100 microseconds</td>
<td></td>
</tr>
<tr>
<td>Pulse Width Measurement Error (50% square wave)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.1% 0 to 20 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1% 21 to 200 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5% 201 to 2000 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Period/Frequency Error (50% square wave)</td>
<td>0.05% 0 to 20 Hz</td>
<td></td>
</tr>
<tr>
<td>0.1% 21 to 200 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1% 201 to 2000 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Discrete DC Sinking Output</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available Channels</td>
<td>0–7 (4-7 if using any thermocouple inputs)</td>
<td></td>
</tr>
<tr>
<td>Line Voltage Range</td>
<td>5–30 V DC</td>
<td></td>
</tr>
<tr>
<td>Maximum Continuous Current</td>
<td>1.0 A</td>
<td></td>
</tr>
<tr>
<td>Peak Current (&lt; 10 ms)</td>
<td>4.0 A</td>
<td></td>
</tr>
<tr>
<td>Recommended Fuse / Circuit Breaker</td>
<td>1 A at 30 V DC</td>
<td></td>
</tr>
<tr>
<td>Output Voltage Drop</td>
<td>175 mV at 1 A</td>
<td></td>
</tr>
<tr>
<td>Off-State Leakage (per channel)</td>
<td>&lt; 80 μA at 24 V, -20 to +70 °C</td>
<td></td>
</tr>
<tr>
<td>Peak Blocking Voltage</td>
<td>32 V</td>
<td></td>
</tr>
<tr>
<td>TPO Period (min, max, resolution)</td>
<td>0.004, 4294967, 0.001</td>
<td></td>
</tr>
<tr>
<td>Turn On / Off Time</td>
<td>20 ms nominal</td>
<td></td>
</tr>
</tbody>
</table>
### Form C Relay Output

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>8, 9</td>
<td></td>
</tr>
<tr>
<td>Line Voltage Range</td>
<td>0–250 V AC or 5–30 V DC</td>
<td></td>
</tr>
<tr>
<td>Clamp Voltage</td>
<td>440 V nominal</td>
<td></td>
</tr>
<tr>
<td>Current Rating</td>
<td>5 A per channel</td>
<td></td>
</tr>
<tr>
<td>Surge Current</td>
<td>6 A peak for 1 second</td>
<td></td>
</tr>
<tr>
<td>Recommended Fuse / Circuit Breaker</td>
<td>5 A at 250 V AC / &gt; 30 V DC per channel</td>
<td></td>
</tr>
<tr>
<td>Initial Contact Resistance</td>
<td>&lt; 100 milliohms</td>
<td></td>
</tr>
<tr>
<td>Turn On Time</td>
<td>8 ms</td>
<td></td>
</tr>
<tr>
<td>Turn Off Time</td>
<td>4 ms</td>
<td></td>
</tr>
<tr>
<td>Operating Life (to specification)</td>
<td>Min. 30,000 cycles at max. ratings</td>
<td></td>
</tr>
<tr>
<td>Mechanical Life</td>
<td>Min. 10,000,000 cycles</td>
<td></td>
</tr>
</tbody>
</table>

### Voltage Output

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>4–7</td>
<td></td>
</tr>
<tr>
<td>Range</td>
<td>0–10 V</td>
<td></td>
</tr>
<tr>
<td>Resolution</td>
<td>2.5 mV</td>
<td></td>
</tr>
<tr>
<td>Accuracy</td>
<td>±0.3% of range (±30 mV)</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>50 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Offset Temperature Coefficient</td>
<td>20 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Output Slew Rate</td>
<td>&gt; 15 V/ms</td>
<td></td>
</tr>
<tr>
<td>Minimum Load Resistance</td>
<td>7.5 kOhms</td>
<td></td>
</tr>
<tr>
<td>Output Impedance</td>
<td>&lt; 10 Ohms</td>
<td></td>
</tr>
<tr>
<td>Short-circuit Current</td>
<td>20 mA</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>Nominal 20 ms. Proportional to I/O scan time.</td>
<td></td>
</tr>
</tbody>
</table>

### Current Output

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Channels</td>
<td>4–7</td>
<td></td>
</tr>
<tr>
<td>Output Range</td>
<td>0–20 mA</td>
<td></td>
</tr>
<tr>
<td>Resolution</td>
<td>5 µA</td>
<td></td>
</tr>
<tr>
<td>Accuracy</td>
<td>±0.325% of range (±65 µA)</td>
<td></td>
</tr>
<tr>
<td>Gain Temperature Coefficient</td>
<td>60 ppm/°C</td>
<td></td>
</tr>
<tr>
<td>Output Slew Rate</td>
<td>&gt; 10 mA/ms</td>
<td></td>
</tr>
<tr>
<td>Maximum Loop Resistance</td>
<td>700 Ohms</td>
<td></td>
</tr>
<tr>
<td>Data Refresh Time</td>
<td>Nominal 20 ms. Proportional to I/O scan time.</td>
<td></td>
</tr>
</tbody>
</table>

CONTINUED ON NEXT PAGE.
## Common Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>GRV-R7-MM1001-10</th>
<th>GRV-R7-MM2001-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethernet</td>
<td>Two switched Gigabit ports; daisy-chainable; ETH1 with 802.3af PoE powered device (PD)</td>
<td></td>
</tr>
<tr>
<td>USB</td>
<td>One Port, USB 2.0 HS</td>
<td></td>
</tr>
<tr>
<td>Memory</td>
<td>GRV-R7-MM1001-10: 1 GB RAM, 4.0 GB user space</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GRV-R7-MM2001-10: 2 GB RAM, 7.0 GB user space</td>
<td></td>
</tr>
<tr>
<td>Power Supply</td>
<td>802.3af PoE Class 0 or 10–32 V DC</td>
<td></td>
</tr>
<tr>
<td>Power Consumption</td>
<td>10 W</td>
<td></td>
</tr>
<tr>
<td>Max. Survivable Input (channels 0 - 7)</td>
<td>32 V DC</td>
<td></td>
</tr>
<tr>
<td>Isolation (between channels 0 - 7)</td>
<td>None</td>
<td></td>
</tr>
<tr>
<td>Isolation (between channel 8 or 9 and all others)</td>
<td>3000 V AC_{rms} 1 min.</td>
<td></td>
</tr>
<tr>
<td>Isolation (field to Ethernet / power input)</td>
<td>1500 V AC_{rms} 1 min.</td>
<td></td>
</tr>
<tr>
<td>Minimum groov RIO Firmware Version</td>
<td>GRV-R7-MM1001-10: N/A</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GRV-R7-MM2001-10: 3.0.0</td>
<td></td>
</tr>
<tr>
<td>Minimum groov EPIC Firmware Version</td>
<td>GRV-R7-MM1001-10: 2.0.0 (3.0.0 for Thermistors)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GRV-R7-MM2001-10: 3.0.0</td>
<td></td>
</tr>
<tr>
<td>Minimum PAC Project Version</td>
<td>GRV-R7-MM1001-10: 10.3000 (10.3003 for Thermistors)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GRV-R7-MM2001-10: 10.3003</td>
<td></td>
</tr>
<tr>
<td>Minimum Library Package for CODESYS Version</td>
<td>GRV-R7-MM1001-10: 2.0.0.0 (2.0.1.0 for Thermistors)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GRV-R7-MM2001-10: 2.0.1.0</td>
<td></td>
</tr>
<tr>
<td>Field Connector Wire Size</td>
<td>28–14 AWG</td>
<td></td>
</tr>
<tr>
<td>Torque, field connector screw</td>
<td>2.5 in-lb (0.28 N-m)</td>
<td></td>
</tr>
<tr>
<td>Power Connector Wire Size</td>
<td>22–14 AWG</td>
<td></td>
</tr>
<tr>
<td>Torque, DC power connector screws</td>
<td>7.0 in-lb (0.79 N-m)</td>
<td></td>
</tr>
<tr>
<td>Torque, panel mount tab screw</td>
<td>2.0 in-lb (0.23 N-m)</td>
<td></td>
</tr>
<tr>
<td>Temperature (operating)</td>
<td>-20 °C to +70 °C</td>
<td></td>
</tr>
<tr>
<td>Temperature (storage)</td>
<td>-40 °C to +85 °C</td>
<td></td>
</tr>
<tr>
<td>Relative Humidity (non-condensing)</td>
<td>5–95%</td>
<td></td>
</tr>
<tr>
<td>MTBF (minimum, 25 °C)</td>
<td>1.2 Mhrs</td>
<td></td>
</tr>
<tr>
<td>Agency Approvals</td>
<td>UL/cUL(Class 1 Div. 2); CE, ATEX(Category 3, Zone 2), RoHS; DFARS; CB Scheme</td>
<td></td>
</tr>
<tr>
<td>Warranty</td>
<td>30 months</td>
<td></td>
</tr>
</tbody>
</table>
Wiring Assignments

These assignments apply to the thermocouple input signal type.

<table>
<thead>
<tr>
<th>Type</th>
<th>-</th>
<th>+</th>
<th>Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>Red</td>
<td>Gray</td>
<td>+90 °C to +1,820 °C</td>
</tr>
<tr>
<td>E</td>
<td>Red</td>
<td>Purple</td>
<td>-80 °C to +1,000 °C</td>
</tr>
<tr>
<td>J</td>
<td>Red</td>
<td>White</td>
<td>-100 °C to +1,200 °C</td>
</tr>
<tr>
<td>K</td>
<td>Red</td>
<td>Yellow</td>
<td>-80 °C to +1,372 °C</td>
</tr>
<tr>
<td>N</td>
<td>Red</td>
<td>Orange</td>
<td>-100 °C to +1,300 °C</td>
</tr>
<tr>
<td>R,S</td>
<td>Red</td>
<td>Black</td>
<td>100 °C to +1,768 °C</td>
</tr>
<tr>
<td>T</td>
<td>Red</td>
<td>Blue</td>
<td>-60 °C to +400 °C</td>
</tr>
</tbody>
</table>
WIRING FIELD DEVICES

Diagrams are readily available to help you wire field devices to groov RIO.

- Basic wiring diagrams are shown on the following page for all channels. Note instructions on fusing and power.
- You can also find wiring diagrams for each channel type in groov Manage. At the groov Manage homepage, choose I/O Reference > groov RIO Mixed Signal, Multifunction > [RIO part number] and select the signal type to see how to wire it.

**groov RIO Explorer**

The *groov RIO Explorer* is an online, interactive tool that can help you select and track which combinations of functions (input or output) and signal types (analog, discrete, voltage, current, ICTD, thermocouple, etc.) you can assign to specific channels.

For instructions on how to use it, see Appendix C: groov RIO Explorer on page 141.
Review the notes along the bottom of the wiring diagram for additional instructions on fusing, power, and selecting supported combinations of signals for some channels.

**Notes:**
1. You must supply external fusing.
2. Opto 22 recommends adding external fusing. Review the specification table for specific ratings. Compatible with an externally powered or self powered transmitter. Wiring for externally powered transmitter is shown on channels 0 and 1. Wiring for a self powered transmitter is shown on channels 2 and 3.
3. Thermocouple inputs and discrete sinking outputs cannot be mixed on channels 0-3.
C: groov RIO Explorer

The groov RIO Explorer is an online app that helps you see different combinations and arrangements of channel configurations and their associated wiring diagrams. With the app, you can:

- Identify which channels support a specific combination of function (input or output) and signal type (analog, discrete, voltage, current, ICTD, thermocouple, etc.).
- Move any signal that you placed on one channel to another supported channel.
- Avoid assigning a combination of function and signal type to a channel that does not support that particular combination.
- See a wiring diagram of the combination you built, plus different ways to arrange that combination.
- Export or import a combination into text description.
- See samples of wiring configurations from over 61,000 possible combinations.
THE groov RIO EXPLORER

Open the online app by opening a browser and going to www.opto22.com/products/groov-RIO-Explorer. Here’s an overview of what you can see and do in the window:

- **A** Signal types available for inputs.
- **B** Signal types available for outputs.
- **C** When you place a signal, it’s shown in this column, next to the channel you selected or the first channel number that supports that signal.
- **D** To view specifications for the signal type, click the triangle next to it.
- **E** To access import and export functions, click the triangle to open this section.
- **F** To see sample configurations and different arrangements for your own or sample configurations, click the triangle.
- **G** To download your wiring diagram as a Scalable Vector Graphic, click Download image as SVG file.
- **H** To remove all the signals you placed on the RIO Explorer and start over, click Clear signals.
- **I** To see specifications for this groov RIO unit, click the triangle.

Now let’s see how to assign channels to match the configuration you want.
Assigning Functions and Signals to a Channel

Follow the steps below to assign a function (input or output) and signal type to a channel.

1. Look through the options on the right. Look in either the input or the output list and choose the signal type you need.
   For example, if you need an ICTD input, look in the Input Signals list and find ICTD.
   If you need a voltage output, look in the Output Signals list and find Voltage Output.

2. Click Place next to the function and signal type you need.
   The Explorer places that function and signal on a channel that supports that combination. For example, your ICTD input might appear like this:

   ![Diagram of channel with ICTD input]

If you don’t like where the Explorer placed your signal, see “Moving and Deleting Signals” on page 144.
3. Repeat the previous steps for each additional channel you want to configure.

*The Explorer will not let you place functions and signals into channels that don’t support them.*

4. Click Show wiring to see a diagram that illustrates wiring for all your selections.

Below are three examples of images of wiring diagrams created by the groov RIO Explorer for function and signal type assignments made to channels on a GRV-R7-MM1001-10.

5. If you want to save your wiring diagram as a re-sizable image file, click Download image as SVG file. To leave the wiring diagram, click Explore signal connections.

**Moving and Deleting Signals**

- To move a signal, click on the placed signal. Click the up or down arrow to move the signal to another available channel that supports that signal. (The Explorer can “hop” over assigned channels, if necessary.)
- To delete the signal, click a placed signal and then click Remove.

**Viewing Possible Signals and Channels**

To see which functions and signals you can place on a channel, click the channel number. The RIO Explorer highlights all the functions and signal types that you can assign to that channel.

In the example that follows, when you click the number for channel 5, the RIO Explorer highlights Voltage input, ICTD, Discrete input, and Switch input (powered) under the Input Signals section; Current output, Voltage output, and DC sinking output under the Output Signals section. You can assign any of those to channel 5.
To see which channels can be configured with a specific function and signal, find the function and signal in the lists at right. Click the FIND CHANNELS button, and the Explorer highlights the channels that support that combination.

For example, if you want to see which channels will accept a smart discrete input with features like counting, latching, and totalization, click its Find Channels button. Channels 0 and 1 are highlighted, so you can place that signal on either (or both) of those channels.

Replacing a Signal

1. Click the placed signal.
2. On the right side of the Explorer, find your new function and signal type.
3. Click Place next to the new signal.

4. Click Replace.

EXPORTING AND IMPORTING COMBINATIONS OF FUNCTIONS AND SIGNALS

Once you have your groov RIO configured in the Explorer, you may want to save the signal combination by exporting it to a text file. Exported configurations can be imported later to view or work on.

Exporting

1. To export a combination, click Import and Export to expand that section.
2. Click Get Description.
   The Explorer places abbreviations for the functions and signal types in the text box. (See below for the abbreviations used.)
3. Copy the text, paste it into a text file, and save it.

The following abbreviations identify functions and signal types:

<table>
<thead>
<tr>
<th>Inputs</th>
<th>Outputs</th>
</tr>
</thead>
<tbody>
<tr>
<td>ai_voltage</td>
<td>ao_current</td>
</tr>
<tr>
<td>ai_mv</td>
<td>ao_voltage</td>
</tr>
<tr>
<td>ai_current</td>
<td>do_sinking</td>
</tr>
<tr>
<td>ai_ictd</td>
<td>do_formc_no</td>
</tr>
<tr>
<td>ai_thermocouple</td>
<td>do_formc_nc</td>
</tr>
<tr>
<td>di_discrete</td>
<td></td>
</tr>
<tr>
<td>di_smart_discrete</td>
<td></td>
</tr>
<tr>
<td>di_switch_powered</td>
<td></td>
</tr>
</tbody>
</table>

- ai—analog input
- ao—analog output
- di—discrete input
- do—discrete output

Importing

1. To import a combination, click Import and Export to expand the section.
2. Paste all the text from the text file you saved into the box. Click Import Configuration.
The RIO Explorer assigns the functions and signals to the channels, verifying that they are correct. There may be a delay while verifying.

*Note that the channels may not end up in the same order you originally configured.*

You can also type function/signal abbreviations into the field, and the Explorer will place them. It uses the first eight valid signals for channels 0-7 and the first two for channels 8 and 9. (Any text not in the correct abbreviation format is ignored.) So for example, to import channel assignments like the first wiring diagram on page 144, you could type the following into the text box:

```
ai_mv, ai_current, ai_current, ai_ictd, di_discrete, di_discrete,
di_switch_powered, ao_current, do_formc_no, do_formc_nc
```

**WORKING WITH SAMPLES**

The groov RIO Explorer comes loaded with 61,260 wiring combinations! To access those samples, click Samples (and some fun!) to expand that section.

Samples are numbered 0 to 61259. Type in any number in that range in the text box, then click Load Combination to view that sample configuration. Have some fun with the numbers: enter a special date, the final score of your favorite football game, or the altitude of your favorite mountain.
How many ways are there to wire the same combination of functions and signals? For many samples or even for a configuration that you created, the arrangement of functions and signals on the channels can be changed. Seeing another way to wire the same signals can be useful if you have space constraints. The groov RIO Explorer can calculate the number of ways a particular combination can be rearranged. To learn that number and view the arrangements, click Calculate Arrangements for this Combination.

The RIO Explorer displays the result along with a drop-down list. Click the drop-down list and select any number, and the Explorer shows that arrangement. You can scroll through the numbers by pressing the up and down arrows on the keyboard. You’ll see the Explorer update the image with each new arrangement.